

# 6500 SERIES

The MAC 6500 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

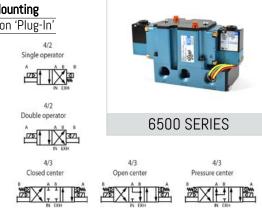
Stock Part Number: 6511C-000-PM-112DA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/8" - 3/4"	5.1 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI,	Sub-Base Non 'Plug-In'
			dble. op.: 10-150PSI	4/2
OPERATIONAL BENEFITS			Ext.: vac. to 150PSI	Single operator

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.

- Short stroke with high flow.
- High shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.







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- Single Solenoid 2 Double Solenoid
- 3 Position Closed Centre 3 Position Open Centre
- 5 3 Position Pressure Centre

## 2 - Body Type

- 1 Plug-In 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body

Note: Dual pressure body options for use with regulator

#### 3 - Port Size

- O Valve Only-No Base 1 3/8" Base 1/2" Base 3/4" Base 3/8" Manifold 1/2" Manifold
- 6 3/4" Manifold

### 4 - Pilot Air - BSPP Options

- O Valve Only-No Base 5 Internal Pilot
- 6 External Pilot 7 Internal Pilot (Sgl. Rem. Air)
- 8 External Pilot (Double Remote Air)

#### 5 - Porting Options

- O Valve Only-No Base
- 1 Single Pressure No lights
- Single Pressure with lights (Single Solenoid)
- Single Pressure with lights (Double Solenoid)
- 4 Dual Pressure No lights
- 5 Dual Pressure with lights (Single Solenoid)
- 6 Dual Pressure with lights (Double Solenoid)

Note: For sandwich regulators use Single Pressue option

#### 6 - Pilot Exhaust

- PM Pilot Exhaust Muffled
- PP Pilot Exhaust Piped

If RA is selected XX & Y options do not apply. Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage AC Voltage

10 70	11080		
11	120/60, 110/50	22	24/50-60
39	240/50		

## DC Voltage

50	24VDC (6W)	55	12VDC (6W)
57	12VDC (2.5W)	59	24VDC (2.5W)
60	12VDC (8.5W)	61	24VDC (8.5W)

## 8 - Manual Operators

0	No Operator	1	Non-Locking Recessed (Std)
2	Locking Recessed	3	Non-Locking Extended

#### 4 Locking Extended

#### 9 - Electrical Connectors

- Plug In
- Din Square w/Light (Non Plug-In) JC
- JD Din Rectangle w/Light (Non Plug-In)

#### **MODIFICATIONS**

- 0002 Bottom inlet, exh, & cyl ports (no side ports) Individual Base 3/8" & 1/2" only.
- 0004 Full side porting & additional bottom inlet, exh, & cylinder ports. Individual Base 3/8" only.
- 0112 Side inlet & exhaust w/ bottom cyl. ports (No end cyl. ports) All manifold models.
- 0210 Porting ordered in model number + an additional bottom inlet. All manifold models.
- SINGLE PRESSURE Side inlet & exhaust and additional bottom 0364 inlet with bottom cyl. ports (No end cyl. ports)
  - DUAL PRESSURE same as single pressure except with two bottom inlets.

All manifold models.













