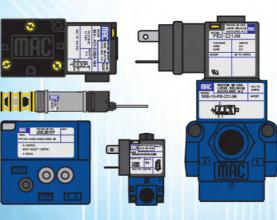
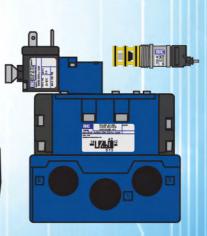


# MAC VALVES PACIFIC VALVE CATALOGUE

























# CONTENTS

SMALL 3-WAY Introduction	01 - 02	LARGE 3-WAY Introduction	17 - 18
33 Series	03	52 Series	19 - 20
34 Series	04 - 05	53 Series	21 - 22
35 Series	06 - 07	54 Series	23
36 Series	08 - 11	55 Series	24
37 Series	12 - 13	56 Series	25
100 Series	14	57 Series	26
200 Series	15	58 Series	27
1100 Series	16	59 Series	28
		67 Series	29
		68 Series	30
		69 Series	31 - 32
SMALL 4-WAY		LARGE 3-WAY	
Introduction	33 - 34	Introduction	51 - 52
24 Series	35 - 36	82 Series	53 - 55
44 Series	37 - 38	83 Series	56 - 57
45 Series	39 - 40	92 Series	58 - 60
46 Series	41 - 43	93 Series	61 - 62
47 Series	44 - 45	800 Series	63 - 64
48 Series	46	1300 Series	65
400 Series	47 - 48	1800 Series	66
700 Series	49	2700 Series	67
900 Series	50	6200 Series	68
		6300 Series	69
		6500 Series	70
		6600 Series	71 - 72
SO VALVES		BULLET VALVES - 2 & 3-	\ <b>\</b> / <b>\</b> \
Introduction	73 - 74	Introduction	83
ISO Series - 3 WAY	73 - 74 75 - 76		
ISO Series - 4 WAY	75 - 76 77 - 78	BV09 - 9mm	84
IOU OCHICO 4 WAI	//-/0	BV10 - 10mm	85 - 86
DODODIOUL DDESSUIDE	201 ITD01 (220)	BV14 - 14mm	87 - 88
PROPORTIONAL PRESSURE (	CUNTRUL (PPC)	BV21 - 21mm	89 - 90
PPC5C	79 - 80	Liguid BV	91

PULSE VALVE

Introduction



92

MACNoid™

81 - 82



# SMALL 3-WAY

All MAC small 3-way valves are direct operated poppet valves. The four series of solenoid valves that fall in this section (34, 35, 100, 200) all operate on the same design principal: a push type solenoid acting on a blanced poppet. The fifth series (1100) is a range of mechanically operated valves using the 100 series body assemblies.

Patents and Patents Pending

## SMALL 3-WAY SOLENOID, AIR AND MECHANICALLY OPERATED VALVES

The 34 series is a direct operated 10mm valve that is available as an inline or manifold type valve. Each valve may be mounted to a circuit bar. It has an all molded encapsulated coil for which multiple electrical connector options are available.

















The 35 series is the most versatile solenoid valve in this group. It has an all molded encapsulated coil and can be supplied as an individual inline, stacking or manifold base mounted valve. It is also available mounted on an extruded circuit bar which can be machined to customers specs. Other options include pressure regulators and ehaust flow controls. This valve is also used as the pilot valve for the 4-way 82 series.

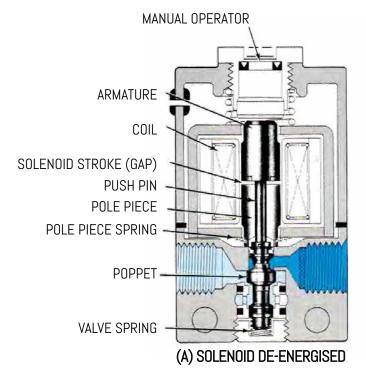
The 100 series has the same flow as the 35 series. It is also available as an individual inline, stacking of manifold base mounted valve. The solenoid for the 100 series is the solenoid for the majority of the 4-way, and the 55 and 56 series 3-way solenoid pilot operated valves.

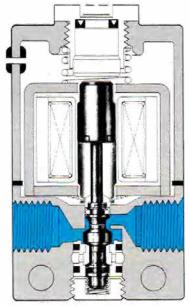


The 200 series is the largest of these four series of valves. It has the greatest flow and is available as an individual inline or manifold base mounted valve. The manifold base can be supplied with intergral pressure regulators.



## **OPERATIONAL BENEFITS**





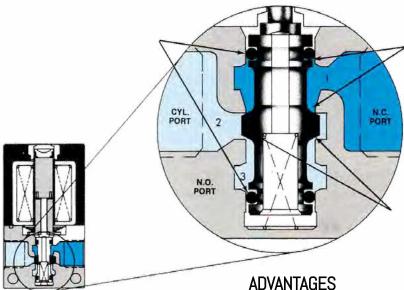
(B) SOLENOID ENERGISED

## SEQUENCE OF EVENTS

- (A) Solenoid is de-energised.
- (B) -Solenoid is energised.
  - Armature is attracted magnetically downwards, extending push pin which shifts poppet from upper to lower seat.
  - Moving pole piece is attracted magnetically upwards to meet the armature which compensates for difference between longer solenoid stroke and shorter valve stroke. Armature and pole peice therefore close regardless of valve position.

## **ADVANTAGES**

- Short stroke solenoid produces high energisation shifting force.
- High force return spring due to high force solenoid maximises both energisation and de-energisation shifting forces.
- Built-in wear compensation valve stroke is shorter than solenoid stroke.
- Solenoid closes regardless of position of valve virtually eliminating coil burnout on AC service.



## BALANCED POPPET = CONSISTANT HIGH SHIFTING FORCES EXHAUST CONTAMINANTS ISOLATED FROM SOLENOID PARTS = CLEAN SOLENOID

- Sealing areas are equal.
- End seals balance poppet seals.
- Forces created by air pressure are equal in both directions.
- Changing pressure therefore has no effect on shifting forces.

- Short stroke solenoid produces high energisation shifting force.
- Valve shifting forces are consistant and independant of pressure fluctuations.
- High solenoid and return springs forces ensure high speed and precise repeatability.
- Exhaust contaminants are isolated from the solenoid.
- Manual override standard.
- Constant high flow maintained throughout the pressure range, including pilot valves.
- Full flow exhaust
- Universal porting 6 functions in one valve.

















The MAC 33 Series is a direct solenoid operated 3-way - 8mm - poppet valve. A direct operated 3-way of this size with such high flow is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 33A-AAB-RDAA-1BD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 N/C	M3	0.082 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS:**

- 8mm valve, direct solenoid operated.
- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- Patented solenoid develops high shifting forces.
- Powerful return spring.
- Low wattage solenoids.
- Extremely fast response times.





## 33 SERIES

#### 1 - Body Type

A Inline L Base Mount Body

#### 2 - Port Size & Thread Type

O Base Mount Body A M3 (Metric)

#### 3 - Body Function

A 1.8 Watt & Above

#### 4 - Voltage

DC 24VDC (1.8w) DJ 12VDC (1.8w) DF 24VDC (4.0w) DM 12VDC (4.0w)

\* Other voltages available

#### 5 - Lead Wire Length

O No Lead Wire P Base Plug-In

A 18" Coil Leads

#### 6 - Manual Operator

- O No Manual Operator
- 1 Recessed Non-Locking Operator
- 3 Extended Non-Locking Operator

#### 7 - Electrical Connectors

BA Flying Leads BD Flying Leads w/ LED and MOV

## 33 SERIES - CIRCUIT BAR NON PLUG-IN

#### 1 - Spacing

00 8.5mm Spacing

#### 2 - Configuration

1 Side Cylinder Port 2 Bottom Cylinder Port

#### 3 - Style

A Standard Bar

## 4 - Port Size (Cylinder Ports)

E #10-32 (1/8" BSPPL Common Thru Ports)

#### 5 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-33001 Blank Station Cover Plate

#### 33 SERIES - CIRCUIT BAR PLUG-IN

## 1 - Spacing

00 8.5mm Spacing

#### 2 - Configuration

1 Side Cylinder Port 2 Bottom Cylinder Port

#### 3 - Style

A Standard Bar

## 4 - Port Size (Cylinder Ports)

- F #10-32 (1/8" BSPT Common Thru Ports)
- J M5 (1/8" BSPT Common Thru Ports)

## 5 - Base Electrical

AO Standard (No Light)

#### 6 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-33001 Blank Station Kit

N-33001 Body to Base Fastening Kit



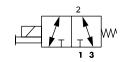
The MAC 34 Series is a direct solenoid operated 3-way - 10mm - poppet valve. A direct operated 3-way of this size with such high flow is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 34B-L00-GDJA-1BA, 34C-ABA-GDEA-1KA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	M5	0.12 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- 10mm valve, direct solenoid operated.
- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- Patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.





## 34 SERIES VALVE & BASE OPTIONS

#### 1 - Body Type

A Individual Inline L Base Mount Body

#### 2 - Port Size & Thread Type

O Base Mount Body B M5 (Metric, Inline)

#### 3 - Body Function

- O No base (body only) A Universal 3-Way (inline)
- B 3-Way N.C. only (inline)

#### 4 - Voltage

- AB 240 VAC (4.0w) Use with "HA" or "HD" connector
- AC 24 VAC (4.0W) DC 24 VDC (1.8W)
- DF 24 VDC (4.0W) DJ 12 VDC (1.8W)
- DN 12 VDC (4.0W)

#### 5 - Lead Wire Length

O No Lead Wire A 18" Coil Leads

## 6 - Manual Operator

- 1 Recessed Non-Locking Operator
- 2 Recessed Locking Operator
- 3 Extended Non-Locking Operator
- 4 Extended Locking Operator

#### 7 - Electrical Connectors

- BA Flying leads
- BE Flying leads with suppression diode
- BA Flying leads
- BE Flying leads, suppression diode
- BS Flying leads, suppression diode, blocking diode & LED Light parallel to leads & ground wire
- BT Flying leads, LED light on top
- BU Flying leads, LED light on top & ground wire
- BV Flying leads, suppression diode, LED light on top
- BW Flying leads, suppression diode, LED light on top & ground wire
- BX Flying leads, suppression diode, blocking diode & LED on top
- BY Flying leads, suppression diode, blocking diode, LED on top  $\ensuremath{\mathfrak{A}}$  ground wire

#### 7 - Electrical Connectors

- DC\* Base/Manifold Plug-In w/ Rectifier & LED
- DD\* Base/Manifold Plug-In w/ Rectifier & LED w/ Ground
- DE\* Plug-in with suppression diode
- DF\* Plug-in with suppression diode with ground pin
- DJ\* Plug-in
- DM\* Plug-in with ground pin
- DT\* Plug-in with LED light
- DU\* Plug-in with LED light with ground pin
- DV\* Plug-in with suppression diode with LED light
- DW\* Plug-in with suppression diode with LED light with ground pin
- HA Circuit board plug-in with full wave rectifier & LED (w/ground wire)
- KA Plug-in wire assembly
- KB Plug-in wire assembly with ground wire
- ${\sf KC}$  Solenoid Plug-In Wire assmbly.  ${\sf w/Rectifier}$  and  ${\sf LED}$
- KD Solenoid Plug-In Wire assmbly. w/Rectifier and LED w/ground
- KE Plug-in wire assembly w/ suppression diode
- KF Plug-in wire assembly w/ suppression diode & ground wire
- KN Plug-in wire assembly w/ suppression diode + blocking diode
- KP Plug-in wire assembly with suppression diode + blocking diode & ground wire
- KT Plug-in wire assembly with LED light on top (no ground wire)
- (U Plug-in wire assembly with LED light on top & ground wire
- KV Plug-in wire assembly with suppression diode plus LED light on top
- KW Plug-in wire assembly with suppression diode plus LED light on top & ground wire
- KX Plug-in wire assembly with suppression diode plus blocking diode & LED light on top
- KY Plug-in wire assembly with suppression diode plus blocking diode & LED light on top & ground wire
- PA Pico

















## 34 SERIES - CIRCUIT BAR NON PLUG-IN

#### 1 - Spacing

00 10.5mm Spacing

#### 2 - Profile

- 1 12mm Low Profile
- 2 16mm High Profile

## 3 - Port Size & Thread Type

- C 1/8" BSPPL
- D M5 Metric

#### 4 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

30456-A Blank station cover plate



## 1 - Spacing

00 10.5mm Spacing

#### 2 - Configuration

1 Side cylinder

## 3 - Port Size & Thread Type (Cyl. Prt)

D M5 Metric

#### 4 - Stations

Number of stations (02, 03, 04, etc.)

#### Accessories

M34005 Blank station cover plate



## 34 SERIES - CIRCUIT BAR PLUG-IN COMMON CONDUIT

ECD034B - XX X X X - XX XX - 9 Valves and cover plates 1 2 3 4 5 6 assembled to bar

#### 1 - Spacing

00 Standard Spacing (10.5 mm)

#### 2 - Configuration

- 1 Side Cylinder Port
- 2 Bottom Cylinder Port
- 3 Side Cylinder Port w/ Regulator
- 4 Bottom Cylinder Port w/Regulator
- 5 Side Cylinder Port w/Flow Control
- 6 Bottom Cylinder Port w/ Flow Control
- 7 Bottom Cylinder Port w/Regulator and Flow Control
- 8 Side Cylinder Port w/ Regulator and Flow Control

#### 3 - Style

- A Standard Bar
- B Add-On Style Bar (Includes End Plate)
- C Add-A-Unit Station

#### 4 - Port Size

- B #10-32
- D M5 Metric

#### 5 - Lights

AO Standard (No Light)

## 6 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

E-34041-018G Base Lead Wire Assembly w/Ground M-34004-01P Right Hand End Plate Kit N-44002 Flow Control Needle Assembly N-44003 Regulator Blank Plate Kit 28415 Isolator Disc, Inlet and Exhaust 16573 End Station Base Wire Way Plug 17012-01-1 "O" Ring Port Seal 19412-01 Tie Rod (10.5mm) 19413-01 Tie Rod (15mm)

24180 Base Wire Plug-In Protector
 M-34005 Valve Blank Sation Cover Plate
 35048 End Plate Mounting Screw

\*Note: Regulator must be ordered separately





The MAC 35 Series is a direct solenoid operated 3-way poppet valve. It features a short stroke solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistent response times, and long life. Our unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or normally open or can be used for vacuum, diverter or selector applications.

For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

**Stock Part Number:** 35A-ACA-DAAJ-2KD, 35A-ACA-DAFA-1BA, 35A-ACA-DAFJ-1JD 35A-ACA-DAJJ-2JD, 35A-ACADAJJ-2KD, 35A-ACA-DDAA-1BA Mod532F, 35A-ACA-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC 2/2 NO-NC	1/8"	በ 17 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- Burn-out proof solenoid on AC service.
- Balanced poppet.
- Short stroke with high flow.
- Patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.







## 35 SERIES VALVE & BASE OPTIONS



#### 1 - Body Type

Inline	Stacking Body
A Inline Body	S Stacking Body

## Base Mount Body

- O No Valve Body or Regulator
- B Manifold Valve (Universal Poppet)

#### 2 - Port Size And Thread Type

- O Manifold Body Only or Regulator Only
- C 1/8" BSPPL

#### 3 - Valve Function/Manifold Type

#### Inline or Stacking Body

A Universal 3-Way Inline B 3-Way N.C. Only Inline/Stacking

#### Manifold/Base & Regulators

- O No Manifold Base E N.C. Manifold Base
- F N.O. Manifold Base G N.C. Manifold Base with regulator
- H N.O. Manifold Base w/ regulator
- J N.C. Manifold Base w/ regulator with adjust knob
- K N.O. Manifold Base w/ regulator with adjust knob
- N N.C. Manifold Base Cascade Type
- P N.C. Manifold Base w/ regulator Cascade Type
- R N.C. Manifold Base w/ regulator adjust knob (Cascade Type)
- S N.C. Manifold Base w/ regulator locking stem
- T N.O. Manifold Base w/ regulator locking stem

## Regulators Only

- L Regulator only (standard)
- M Regulator only with adjust knob
- U Regulator only with locking stem

#### 4 - Operator

D Solenoid RA14 Remote Air

5 - Voltage - \*Further voltage options contact MVP

AA 120/60, 110/50 DE 12VDC (12.7W)(MOD CLSF only)

AC 24/60, 24/50 DF 24VDC (12.7W)(MOD CLSF only)
AF 240/50 DA 24VDC (54W)
FB 24VDC (1.8W) DB 12VDC (54W)
FE 12VDC (24W) DC 12VDC (7.5W)

FF 24VDC (24W)

## 6 - Lead Wire Length

- A 18" Coil Leads
- J External Plug-in Lead

## 7 - Manual Operator

- 0 No Operator 1 Non-Locking Manual Operator 2 Locking Manual Operator 3 Non-Locking Ext. Operator
- 4 Locking Extended Operator

## 8 - Electrical Connector

- BA Grommet KC Mini Plug-in with M.O.V.
  CA Conduit 1/2" KD Mini Plug-in with Light
- JB Rectangular Plug-in KE Mini Plug-in with Light & Diode JD Rectangular Plug-in w/ Light KJ Mini Plug-in Male Only
- JM Rectangular Male Only

  TA Dual Tabs (.110) w/ Receptacles
- KA Mini Plug-in
- KB Mini Plug-in with Diode

#### Accessories

M-35001-01P	End Plate Kit with out Conduit Stacking
M-35002-01P	End Plate Kit — Common Conduit Stacking

M-35003-01P End Plate Kit — Manifold

M-35004 Blank Station Cover Plate (Manifold)
M-35004-01 Blank Station Cover Plate w/Pressure

Outlet(Manifold)

M-35005 Manifold Base End Cover Plate Plain
M-35006-01P End Plate Kit — Manifold (Cascade)

M-45004 Spacer Plate Conduit Kit

N-35001 Inlet and Exhaust Isolator — Stacking

N-35002 Inlet Isolator — Stacking
N-35003 Exhaust Isolator — Stacking
N-35005 #10-32 to 1/8" Adaptor
N-35006 Inlet & Exhaust Isolator Manifold

N-35006 Inlet & Exhaust Isolator Mar

N-35007 Inlet Isolator Manifold N-35008 Exhaust Isolator Manifold

#### Modifications

- 0446 High Temp Body
- RPTE Energised Repeatability
- CLSF High Temp Coil
- 532F Washdown (Not suitable for DM pilots)
- T65C Temp up to 65C

\*Note: Low wattage sold as complete valves only

## 35 SERIES - CIRCUIT BAR NON PLUG-IN



#### 1 - Spacing

00 21mm Spacing

## 2 - Configuration

1 Side Cylinder Port

## 3 - Regulator with Side Cylinder Port

3 Port Size & Thread Type

C 1/8" BSPPL

#### 4 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-35004 Valve Blanking Plate M-35005 Regulator Blanking Plate

## Manifold accessories

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem

Note: Regulator must be ordered separately.



















The MAC 36 Series is a high flow, direct solenoid operated 3-way poppet valve. It features a short stroke solenoid with oval armature and a powerful return spring and balanced poppet. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life.

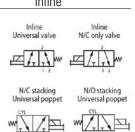
For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 36A-ACA-JDBA-OBL Mod 532S, 36A-B00-JDAA-1GA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2	1/8"	0.3 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Patented solenoid develops high shifting forces.
- Short stroke with high flow.
- Higher forces result in lower wattages for given flow.
- Powerful return spring.





## 36 SERIES + SOLENOID OPTIONS



#### 1 - Body Type

#### Inline

A Inline Body

#### Base Mount

- B Base Mount Body (Universal) For use with Circuit Bars
- E Base Mount Body (N.C. Only) For use with Circuit Bars
- J Base Mount Body Universal Normally Closed

#### Stacking Body

- S Stacking Body
- T Stacking Body with Bottom Inlet

#### 2 - Port Size And Thread Type

- O Base Mount Body Only
- C 1/8" BSPPL
- D M5 (Metric) (Stacking Body Only)
- 1 Base Mount Body ("J" Only) For use with plastic cover
- 2 Base Mount Body w/ Light ("J" Only) For use with plastic cover

#### 3 - Configuration

- O Base Mount Body Only
- A Inline Universal
- B Inline/Stacking N.C. Only
- C Stacking (Universal Poppet N.C.)
- D Stacking (Universal Poppet N.O.)

### 4 - Operator

J SOLENOID

#### 5 - Voltage

AA	120 VAC (54W)	DE	24 VDC (1.8W)
AC	24 VAC (54W)	DF	12 VDC (1.8W)
DA	24 VDC (54W)	LA	120 VAC (54w) - Max Cv 0.23
DB	12 VDC (54W)	LB	24 VAC (54w) - Max Cv 0.23
DC	24 VDC (24W)	MA	24 VDC (54w) - Max Cv 0.23

MB 12 VDC (54w) - Max Cv 0.23

# DD 12 VDC (24W) 6 - Lead Wire Length

- O No Lead Wires (Use only with J, K, & L type connectors)
- A 18" Leads B 24" Leads C 36" Leads D 48" Leads E 72" Leads F 96" Leads

## 7 - Manual Operator

- 0 No Operator 1 Non-Locking Recessed
- 2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

#### 8 - Electrical Cover Connection

- BA Flying Leads
- GA MAC JAC Solenoid Plug-In
- GB MAC JAC Solenoid Plug-In w/ Diode
- GC MAC JAC Solenoid Plug-In w/ MOV
- GD MAC JAC Solenoid Plug-In w/ Light
- GE MAC JAC Solenoid Plug-In w/ Diode and Light
- GF MAC JAC Solenoid Plug-In w/ MOV and light
- GG MAC JAC Solenoid Plug-In w/ Rectifier
- GH MAC JAC Solenoid Plug-In w/ Rectifier and Light
- GJ MAC JAC Solenoid Plug-In (Male Only)
- GK MAC JAC Solenoid Plug-In w/ Diode (Male Only)
- GL MAC JAC Solenoid Plug-In w/ MOV (Male Only)
- GM MAC JAC Solenoid Plug-In w/ LED (Male Only)
- GN MAC JAC Solenoid Plug-In w/ Diode and LED (Male Only)
- GP MAC JAC Solenoid Plug-In w/ MOV and LED (Male Only)
- GR MAC JAC Solenoid Plug-In w/ Rectifier (Male Only)
- GS MAC JAC Solenoid Plug-In w/ Rectifier and LED (Male Only)
- JA Square Connector
- JC Square Connector w/ Light
- JE Square Connector w/ Diode
- JF Square Connector w/ Mov
- JG Square Connector w/ Diode & Light
- JH Square Connector w/ Mov & Light
- JK Square Connector w/ Rectifier
- JL Square Connector w/ Rectifier w/ Light
- JJ Square Connector Male Only
- JB Rectangular Connector
- JD Rectangular Connector w/ Light
- JN Rectangular Connector w/ Diode
- JP Rectangular Connector w/ Mov
- JR Rectangular Connector w/ Diode & Light
- JS Rectangular Connector w/ Mov & Light
- JT Rectangular Connector w/ Rectifier
- JU Rectangular Connector w/ Rectifier w/Light
- JM Rectangular Connector Male Only













## Accessories

9 - Ground

M-36001-01P Stacking End Plate Kit

N-36001 Inlet and Exhaust Isolator - Stacking

N-36002 Inlet Isolator - Stacking N-36003 Exhaust Isolator - Stacking

#### 94mm Pin Spacing

Mini Plug-In KΑ

KΒ Mini Plug-In w/ Diode KC Mini Plug-In w/ Mov KD Mini Plug-In w/ Light

Mini Plug-In w/ Diode & Light ΚE

KF Mini Plug-In w/ Mov & Light

KG Mini Plug-In w/ Rectifier

KΗ Mini Plug-In w/ Rectifer & Light

ΚJ Mini Plug-In - Male Only

ΚK Mini Plug-In w/ Diode - Male Only

ΚL Mini Plug-In w/ MOV - Male Only

Mini Plug-In w/ Light - Male Only KM

ΚN Mini Plug-In w/ Diode & Light - Male Only ΚP Mini Plug-In w/ MOV & Light - Male Only

KR Mini Plug-In w/ Rectifer - Male Only

KS Mini Plug-In w/ Rectifer & Light - Male Only

#### 36 SERIES - PLUG-IN MANIFOLD

36A - X X X - X X - J XX P - X XX (G) 1 2 3 4 5 6 7 8 9 10 11 required

## 1 - Body Type

- 0 Base only
- J Base Mount Body Universal Valve N.C.
- K Base Mount Body Universal Valve N.O.
- L Base Mount Body N.C. Only Valve

#### 2 - Manifold Style

- 0 Valve only
- S Plug-in (12" base leads)

## 3 - Port Size & Thread Type

- 0 Valve only
- A 1/8" NPT
- C 1/8" BSPPL
- E 1/8" BSPTR
- F 5/32 Pressed-in tube receptacle

## 4 - Manifold Wiring

- 0 Valve only
- A Plug-In

#### 5 - Manifold Configuration

- 0 Valve only
- E N.C. Manifold Side Cyl. Port
- F N.O. Manifold Side Cyl. Port
- G N.C. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem
- H N.O. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem
- J N.C. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob
- K N.O. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob
- S N.C. Manifold Bottom Cyl. Port & Reg w/ Locking Stem
- T N.O. Manifold Bottom Cyl. Port & Reg w/ Locking Stem

#### 6 - Solenoid

J Solenoid

## 7 - Voltage - \* MaxCv = 0.3, \*\*MaxCv=0.23

AA 120 VAC (54w)\* DE 24 VDC (1.8w) AC 24 VAC (54w)\* DF 12 VDC (1.8w) DA 24 VDC (54w)\* LA 120 VAC (54w)\*\* LB 24 VAC (54w)\*\* DB 12 VDC (54w)\* DC 24 VDC (24w) MA 24 VDC (54w)\*\* DD 12 VDC (24w) MB 12 VDC (54w)\*\*

## 8 - Lead Wire

P Plug-in

#### 9 - Manual Operator

- 0 No operator
- 1 Recessed non-locking operator
- Recessed locking operator
- Extended non-locking operator
- 4 Extended locking operator

#### 10 - Electrical Connection

- FA Base Plug-In
- FB Base Plug-In with Diode
- FC Base Plug-In with MOV
- FD Base Plug-In with LED
- FE Base Plug-In with Diode and LED
- FF Base Plug-In with MOV and LED
- FG Base Plug-In with Rectifier
- FH Base Plug-In with Rectifier and LED

#### 11 - Ground

G Ground Pin/Wire

## **Parts**

M-46003-01P End plate kit

M-36003 Valve and Electrical Blanking Plate

M-46002 Valve blanking plate 28502 Exhaust isolator 285012 Inlet isolator

632996 Electrical Plug-In Protector



## **36 SERIES - MACONNECT**

#### 1 - Body Type

- 0 Base only
- J Base Mount Body Universal Valve N.C.
- K Base Mount Body Universal Valve N.O.
- L Base Mount Body N.C. Only Valve

#### 2 - Style

- 0 Valve only
- M MAConnect

#### 3 - Port Size & Thread Type

- 0 Valve only
- C 1/8" BSPPL
- 5/32 Pressed-in tube receptacle

#### 4 - Base Electrical

- 0 Valve only
- A Plug-In To Left
- B Plug-In To Right

## 5 - Manifold Configuration

- 0 Valve only
- E N.C. Manifold Side Cyl. Port
- F N.O. Manifold Side Cyl. Port
- G N.C. Manifold Bottom Cyl. Port & Reg w/Slotted Stem
- H N.O. Manifold Bottom Cyl. Port & Reg w/Slotted Stem
- N.C. Manifold Bottom Cyl. Port & Reg w/Adjusting Knob
- K N.O. Manifold Bottom Cyl. Port & Reg w/Adjusting Knob
- S N.C. Manifold Bottom Cyl. Port & Reg w/Locking Stem

36 SERIES - MACONNECT ADAPTER ASSEMBLY

M - 46005 - XX X

T N.O. Manifold Bottom Cyl. Port & Reg w/Locking Stem

#### 6 - Solenoid

J Solenoid

## 7 - Voltage

- AA 120 VAC (54w) Cv to 0.3
- AC 24 VAC (54w) Cv to 0.3
- DA 24 VDC (54w) Cv to 0.3
- DB 12 VDC (54w) Cv to 0.3
- DC 24 VDC (24w)
- DD 12 VDC (24w)

#### 8 - Lead Wire

P Plug-in

#### 9 - Manual Operator

- 0 No operator
- 1 Recessed non-locking operator
- 2 Recessed locking operator
- 3 Extended non-locking operator
- 4 Extended locking operator

#### 10 - Electrical Connection

- FA Base Plug-In
- FB Base Plug-In with Diode (Positive Common)
- FC Base Plug-In with MOV
- FD Base Plug-In with LED
- FE Base Plug-In with Diode and LED (Positive Common)
- Base Plug-In with MOV and LED
- FG Base Plug-In with Rectifier
- FH Base Plug-In with Rectifier and LED
- FJ Base Plug-In with Diode (Negative Common)
- FK Base Plug-In with Diode and LED (Negative Common)

#### 11 - Ground

G Ground Pin/Wire

## **Parts**

M-46002 Valve blanking plate

M-36003 Valve and Electrical Blanking Plate

28502 Exhaust isolator 28501 Inlet isolator

63299 Electrical Plg-In Protector

Fastening End Plate Kit (Left End) M-46006-01-01P M-46006-02-01P Fastening End Plate Kit (Right End)

















- 1 Type of Connector 09 9 Pin Sub D
  - 10 10 Pin
  - 15 15 Pin Sub D
  - 16 16 Pin
  - 20 20 Pin
  - 24 24 Pin Amp CPC
  - 25 25 Pin Sub D
  - 26 26 Pin

## 2 - Location of Adapter

- 1 Left End
- 2 Right End

## 3 - Thread Type

Blank (NPTF Threads) **BSPPL Threads** Р Τ **BSPTR Threads** 

#### **Modifications**

MOD 1974 Negative commons

Note: For washdown approved Sub D connectors use MOD 532M

## 36 SERIES - CIRCUIT BAR NON PLUG-IN

#### 1 - Spacing

00 16.5mm Spacing

## 2 - Configuration

- A Side Cylinder Port
- B Bottom Cylinder Port
- C Bottom Cylinder Port with Regulator
- D Side Cylinder Port with Regulator

#### 3 - Style

A Standard

#### 4 - Port Size & Thread Type

- B 1/8" BSPPL
- E 5/32 Pressed-In Tube Receptacle w/ BSPPL Through Ports

#### 5 - Stations

Number of Stations (01, 02, 03, etc.)

#### Accessories

M-36002 Valve Blanking Plate N-46004 Regulator Blanking Plate

Note: Regulator must be ordered separately.

## 36 SERIES - ECD PLUG-IN CIRCUIT BAR

## 1 - Spacing

00 16.5mm Spacing

#### 2 - Configuration

- A Side Cylinder Port
- B Bottom Cylinder Port
- C Bottom Cylinder Port with Regulator

#### 3 - Style

A Standard

#### 4 - Port Size & Thread Type

- B 1/8" BSPPL
- E 5/32 Pressed-In Tube Receptacle with BSPPL Through Ports

#### 5 - Lights

AO Standard (No Light)

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

#### Accessories

M-36002 Valve Blanking Plate 63299 Electrical Plug-In Protector

Note: Regulator must be ordered separately

## **36 SERIES - REGULATOR**

#### 1 - Style

O Regulator Only

#### 2 - Adjustment

- A Slotted Stem
- B Adjusting Knob
- C Slotted Stem with Locknut

#### 3 - Gage

A Gage Port Plugged

#### 4 - Pressure Range

- A 0-120 psi
- B 0-80 psi
- C 0-30 psi



The MAC 37 Series valve is a high flow direct solenoid operated 3-way poppet valve. It features a short stroke solenoid with oval armature, balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life.

For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

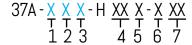
Stock Part Number: 37A-AFO-HDAA-1BC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2	1/8"	0.50 Cv	Vac. to 120PSI	Inline

## **OPERATIONAL BENEFITS**

- Balanced poppet equals consistent high shifting forces.
- Valve shifting forces are consistent and independent of pressure fluctuations.
- High solenoid and return spring forces ensure high speed and precise repeatability.
- Built-in wear compensation valve stroke is shorter than solenoid stroke.
- Constant high flow maintained throughout the pressure range.
- Exhaust contaminants are isolated from the solenoid.
- Full flow exhaust.
- Universal porting 6 functions in one valve.

## 37 SERIES



#### 1 - Body Configuration

- O Base Only
- A 3 Port Universal Inline

## 2 - Port Size & Thread Type

- D 1/4 BSPPL
- 3 Style
  - O Inline / Valve Only
  - A Individual Base Non Plug-In

NC Only

## **37 SERIES SOLENOID OPTIONS**



#### 4 - Voltage

- AA 110 VAC (6.7w) (Req. full wave Rectifier in Cover)
- AB 220 VAC (5.6w) (Req. full Wave Rectifier in Cover)
- AC 240 VAC (5.8w) (Reg. full Wave Rectifier in Cover)
- AD 24 VAC (7.8w) (Req. full Wave Rectifier in Cover)
- DA 24 VDC (5.2w)
- DB 24 VDC (24w)
- DF 12 VDC (5.2w)
- DG 12 VDC (24w)

#### 5 - Lead Wire Length

- 0 No Lead Wire
- A 18" Coil Leads

Note: USE "0" WITH MJ & MM OPTIONS and

"K" Type Connectors

#### 6 - Manual Operator

- O No Operator
- 1 Recessed Non Locking Operator
- 2 Recessed Locking Operator
- 3 Extended Non Locking Operator
- 4 Extended Locking Operator

#### 7 - Electrical Connector

- BA Flying Leads
- KA Mini Plug-In
- KB Mini Plug-In w/ Diode
- KC Mini Plug-In w/ Mov
- KD Mini Plug-In w/ Light



















#### 1 - Adjustment Method

#### Manual Adjust w/ Screwdriver Slot

- A Plug-In
- B Non Plug-In
- C Regulator Only
- D Regulator Only Non Plug-In w/ Gage Port Extension

#### Manual Adiust w/ Knob

- E Plug-In
- F Non Plug-In
- G Regulator Only
- H Regulator Only Non Plug-In w/ Gage Port Extension

## Manual Adjust w/ Screwdriver Slot and Locknut

- J Plug-In
- K Non Plug-In
- L Regulator Only
- M Regulator Only Non Plug-In w/ Gage Port Extension

#### 2 - Configuration

- O Regulator Only
- A Sandwich Regulator Block

## 3 - Gauge Port Option

- A No Gage Port
- B Gage Port (plugged)
- C Gage (order separately)

#### 4 - Pressure Range

- A 0 to 120 psi
- B 0 to 80 psi
- C 0 to 30 psi

## 5 - Assembly

9 Assembled to Valve/Bar

#### Gauges

24165-150	15mm 0 to 150 psi
24177-160	23mm 0 to 160 psi
24177-100	23mm 0 to 100 psi
24177-060	23mm 0 to 60 psi

## 37 SERIES - EBM CIRCUIT BAR

#### 1 - Spacing

- 00 18mm spacing
- 01 20mm spacing

#### 2 - Configuration

- A Side cylinder port
- B Bottom cylinder port
- C No cylinder port
- D Side cylinder port
- E Bottom cylinder port
- F Side cylinder port with regulatorG Bottom cylinder port with regulator
- H No cylinder port
- J No cylinder port with regulator

Note: Regulator priced separately

#### 3 - Style

- A Standard bar
- B Add-On-Style (includes end plate)
- C Add-A-Unit (single station)

#### 4 - Cylinder Port Size and Thread Type

M BSPTR Commons

#### 5 - Stations

Number of Stations (01, 02, 03, etc.)

## Accessories

M-37001 Blank station cover plate (17.5mm) M-37002 Blank station cover plate (19.5mm)

M-37005-01P Right hand end plate kit 28438 Inlet/Exhaust Isolator

## 37 SERIES - ECD CIRCUIT BAR

## 1 - Spacing

- 00 18mm spacing
- 01 30mm spacing

#### 2 - Configuration

- A Side cylinder port
- B Bottom cylinder port
- C Bottom cylinder port with regulator

Note: Regulator priced separately

## 3 - Style

- A Standard Bar
- D Standard Bar
- E Add-On Style (Includes End Plate)
- F Add-A-Unit (single station)

## 4 - Cylinder Port Size and Thread Type

D 1/4" BSPPL AB Light (240v) AO No light AD Light (24v)

AA Light (120v)

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

#### Accessories

M-37001 Blank station cover plate (17.5mm)

M-37003-01P End plate kit (32.5mm) M-37004-01P End plate kit (44mm)

16520 Wire connector protector for blank station

28438 Inlet/Exhaust Isolator



The MAC 100 Series is a direct solenoid operated 3-way poppet valve. It features a short stroke solenoid, a balanced poppet and a powerful return spring. These features translate into high shifting forces, fast consistant response times and long life. Our unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or normally open, or can be used for vacuum, diverter or selector applications. For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 117B-50-1BA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8"-1/4"	0.18 Cv	Vac. to 150PSI	Inline

#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.

## 100 SERIES



#### 1 - Valve Function

- 1 Universal Ind. Inline 3 3 Way Universal Manifold
- 8 Stacking Models

## 2 - Port Size/Body Size

- O Manifold Valve Less Base
- 6 1/8" BSPP Inline or Universal Stacking or Manifold
- 7 1/4" BSPP Inline or Universal Stacking
- 8 1/8" BSPP Stacking, 3 Way N.C. Only
- 9 1/4" BSPP Stacking, 3 Way N.C. Only

#### 3 - Voltage

AC Vo	ltage	DC Vo	ltage
11	120/60, 110/50	50	24VDC (6W)
22	24/50-60	55	12VDC (6W)
26	400/50	57	12VDC (2.5W)
39	240/50	59	24VDC (2.5W)
*Furt	ther Options Available	60	12VDC (8.5W)
		61	24VDC (8.5W)

#### 4 - Manual Operator Indicator Lights

O No Operator

Universal valve

- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Enclosure

- BA Grommet, Flying 18" Lead
- CA Conduit 1/2" NPS
- JA Square No Light
- JB Rectangle No Light
- JC Square w/Light
- JD Rectangle w/Light

Mod. No.	Description	Model Availability	
CLSF	Class F Coil	All Voltages	
T65C	For Ambient Temperatures up to 65 degrees C	All Models	
0449	For long extended energisation applications	Solenoid Models	

#### 100B Accessories

106	1/8" Add-A-Unit Base	M-01002-01P	Conduit Box End Plate Kit
A2-5004-01P	Manifold End Plate Kit	N-01003	Stacking Inlet Isolator Plate
A2-8002	Mounting Bracket	N-01004	Stacking Exhaust Isolator Plate
M-01001-01P	Stacking End Plate Kit		

## Modifications 100B

0004	For all Bottom and Side Ports (Manifold Base)	0389	Rotate Cover 180°
0009	For all Bottom and Side Cylinder Ports (Manifold Base)	) 416F	Pre-Wire Option 10 Ft. Cord
0210	Additional Bottom Inlet (Manifold and Stacking)	416Y	Pre-Wire Option 6 Ft. Cord
0300	5-Pin Plug-In Connector	0449	Extended Solenoid Energization
300B	3-Pin Plug-In Connector	CLSF	High Temperature Coil Option
313P	Inlet Isolation (Manifold Base)	RPTE	Energize Repeatability
313E	Exhaust Isolation (Manifold Base)	T65C	Ambient Temperatures Up to 65°C (150°F)
		MAC VALVES - SMALL - 3-WAY	

14



100 SERIES











The MAC 200 Series is a direct solenoid operated 3-way poppet valve. It features a short stroke solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times and long life. For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

## This unique series is available for hazardous location applications (Class I/Div B, C & D - Class II/Div E, F & G).

Stock Part Number: 225B-112JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8" - 1/4"	0.5 Cv	Vac. to 150PSI	Inline

## OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.

Universal valve

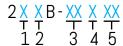
NC only valve







## 200 SERIES



#### 1 - Valve Function

- 2 Universal 2 or 3 Way Individual Line
- 5 Universal 3 Way Manifold Base Mounted

#### 2 - Port Size/Body Size

- O Universal Manifold Less Base
- 1 N.C Only Manifold with 1/4" NPTF Manifold Base, Integral Pressure Regulator, Common Outlet (Cascade)
- 2 Universal or N.C. Only Manifold, with 1/4" NPFT Manifold Base, Integral Pressure Regulator, Indv. Outlet
- 4 Individual Inline, 1/8" BSPP MOD 0005
- 5 Individual Inline, 1/4" BSPP MOD 0005

#### 3 - Voltage

AC Voltage DC Voltage 11 120/60, 110/50 50 24VDC (6W) 22 24/50-60 55 12VDC (6W) 25 240/50 61 24VDC (8.5W) \*Further Options Available 69 220-250VDC (11.3W)

## 4 - Manual Operator

- 0 No Operator
- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

## 5 - Enclosure

- BA Grommet Flying 18" Lead
- CA Conduit 1/2" NPS
- CC Conduit 1/2" NPT (CSA Threads)
- EA Hazardous Location
- JA Din Square Plug No Light
- JC Din with Light

Mod. No.	Description
CLSF	Class F Coil
T65C	For Ambient Temperatures up to 65 degrees C
0449	For long extended energisation applications
0005	BSP Threads

od. No.	Description	Model Availability
CLSF	Class F Coil	All Voltages
65C	For Ambient Temperatures up to 65 degrees C	All Models
)449	For long extended energisation applications	All Models
0005	BSP Threads	All Models



The MAC 1100 Series is a versatile 3-way mechanically operated valve. This series features a wide variety of manual operator options, from levers and push buttons, to cams and remote air operated versions. Our unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or normally open or can be used for vacuum, diverter or selector applications. For more info regarding voltage, plug options, & certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

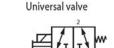
Stock Part Number: 1116A-037

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8" - 1/4"	0.18 Cv	Vac. to 150PSI	Inline

## OPERATIONAL BENEFITS

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- Powerful return spring.

mg 1100 SERIES





NC only valve

## **1100 SERIES**



#### 1 - Body Type

Individual Body Models

16A 1/8" BSP Universal 2 or 3 Way (N.C or N.O.) 17A 1/4" BSP Universal 2 or 3 Way (N.C or N.O.)

Stacking Body Models

86A 1/8" BSP Universal 3 Way (N.C or N.O.)
 87A 1/4" BSP Universal 3 Way (N.C or N.O.)

Manifold Base Models - Universal 3-Way(N.C. & N.O.)

30A Valve No-Base36A Valve with Base

#### 2 - Description

011 Straight Cam Roller - Parallel to Ports 1 & 2

012 Straight Cam Roller - Perpendicular to Port 1 & 2

013 Lever Cam Perpendicular to Ports 1 & 2

014 Lever Cam Parallel to Ports 1 & 2

015 Lever Cam Parallel to Ports 1 & 2 (Override right)

016 Lever Cam Parallel to Ports 1 & 2 (Override Left)

017 Lever Cam Perpendicular to Ports 1 & 2 (Override Forward)

018 Lever Cam Perpendicular to Ports 1 & 2 (Override Backward)

021 Lever Locking Push - Perpendicular to Ports 1 & 2

022 Lever Non-Locking Push - Perpendicular to Ports 1 & 2

023 Lever Locking Pull - Perpendicular to Ports 1 & 2

024 Lever Non-Locking Pull - Perpendicular to Ports 1 & 2

025 Lever Locking Push - Parallel to Ports 1 & 2

026 Lever Non-Locking Push - Parallel to Ports 1 & 2

027 Lever Locking Pull - Parallel to Ports 1 & 2

028 Lever Non Locking Pull - Parallel to Ports 1 & 2

031 Push Button\*

032 Push Button, Panel Mount\*

033 Push Button with Guard\*

036 Palm Button\*

037 Palm Button, Panel Mount\*

038 Palm Button with Guard\*

\*Palm & Push Buttons are White (Standard). Available are Black, Blue,

Green, Red, or Yellow. Specify Colour.

114 Air Pilot (1/8" BSPP Pilot Port)

#### Stacking Body Accessories

End Plate Kit - For each gang one kit is required. TO ORDER - #M-01001-01P (1/4" BSPP)

## Manifold Base Accessories

Manifold End Plate Kit - For each gang one kit is required. TO ORDER - #A2-5004-01P (1/4" BSPP)

## Modifications

0004 All Bottom and Side Ports - Manifold Models
 0009 bottom and Side Cylinder Ports - Manifold Models
 0210 Additional Bottem Inlet - Manifold and Stacking Models

313P Inlet Isolation - Manifold Models
313E Exhaust Isolation - Manifold Models

#### Accessories

A2-5004-01P Manifold End Plate Kit
M-01001-01P Stacking End Plate Kit
N-01003 Inlet Isolator Plate - Stacking
N-01004 Exhaust Isolator Plate - Stacking

SMALL 3-WAY













# LARGE 3-WAY

All MAC large solenoid 3 way valves are solenoid pilot operated. The pilot of these valves is a balanced poppet, the main valve a balanced spool. Additionally, the pilot for the 52 series is a 4 way pilot design that maximises the shifting forces in both directions.

The valves can be divided into two groups: 52, 55, 56 series, & 57, 58 & 59 series.

Patents and Patents Pending

## LARGE 3-WAY SOLENOID

## 52, 55 and 56 SERIES (Cv 1.1 to 6.2)

These valves can be supplied with remote air, remote air pilot, or mechanical operators. The electrical options and enclosures for the 52 series are the same as the 35 and 45 series. The solenoids, electrical options and enclosures for the 55 and 56 series are identical to the 100 series. The solenoids, electrical options and enclosures for the 55 and 56 series are identical to the 100 series.



The 52 Series pilot is identical to the 400 Series pilot.



The 55 Series pilot is identical to the 700 Series pilot.



The 56 Series pilot is identical to the 100 Series manifold base mounted valve.

## 57, 58 and 59 SERIES (Cv 9.0 to 65.0)

The same pilot operates all 3 series and is identical to the 200 series manifold base mounted valve less the base. The solenoids, electrical options and enclosures are identical to the 200 series. These valves can also be supplied with a remote air pilot block.







#### INTERNAL/EXTERNAL PILOT

Internal pilot is used for main valve pressure of 20 to 120 PSI for the 52 series, 25 to 150 PSI for the 56, 57, 58, & 59 series and 30 to 150 PSI for the 55 series. External pilot is used when pressures are lower than the above, or when valves are used in vacuum applications.

#### CHANGING FROM INTERNAL TO EXTERNAL PILOT

52 SERIES: Cannot be field converted. Different bodies are required for internal pilot & external pilot.

55 SERIES: Rotate pilot adaptor 180 degrees and connect external pilot line to designated #10-32 or M5 connection provided. The internal pilot passages are blocked from the pilot adaptor.

56, 57, 58, & 59 SERIES: Remove plug from external pilot connection. Remove check valve. Insert pipe plug in, internal pilot supply orifice. 1/8" tapped orifice is provided as standard on all valves except 56 series (1/16"). Connect external pilot to designated 1/4" external supply port (1/8" in case of the 56 & 59 series).

## **VACUUM APPLICATIONS**

Use external pilot and connect vacuum source to exhaust port. Inlet may be left open to atmosphere or connected to pressure to provide a selector application (vacuum/pressure).





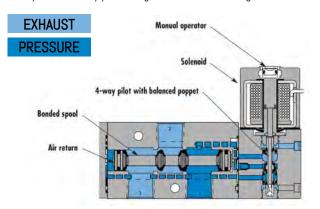




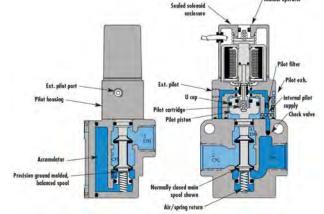


## **OPERATIONAL BENEFITS**

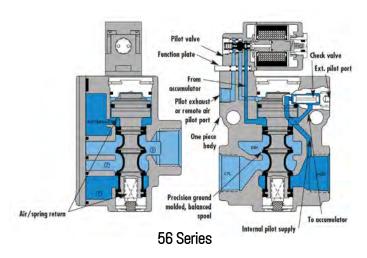
- Unique patented MACSOLENOID for fastest possible response times with its non-burnout feature on AC service.
- Balanced poppet pilot of valve for high flow, precise repeatability and consistant operation.
- Balanced spool main valve uneffected by back pressure in the exhaust or by inlet restriction. May be plugged for 2 way operation.
- Large spool or piston for maximum shifting forces even at minimum operating pressure.
- One piece bonded seal spool for extended life and ease of maintenance.
- MAC spool and bore combination for wiping away contamination, eliminating sticking and for use on lubricated or non-lubricated service.
- Air/spring return for reliable consistant shifting.
- A large checked accumulator which supplies the pilot and air/spring return for reliable, consistant shifting even in the event of inlet pressure fluctuations.
- Seven valve functions in one valve.
- A triple rated coil for 120/60, 110/50 & 24VDC 6 watt (57, 58 & 59 series).
- Non-locking manual operators standard on all solenoid valves; other types of manual operators avavailable.
- NEMA 4 solenoid enclosures except for grommet type. Other types of electrical enclosures, including external plug-in connectors can also be supplied.
- Optional low wattage DC solenoids down to 1watt. (52 series is 1.8w)
- Optional solenoid pilot valves for hazardous locations designed to meet UL & CSA standards for division 1, class I, Groups B, C, D and Class II, Groups E, F and G. (NEMA equivalent for Class 1 isi NEMA 7; Class II is NEMA 9) (57, 58 & 59 series)
- Internal or external pilot available in all series.
- Optional surge suppression available.
- Indicator lights available on certain types of electrical enclosures.
- Filter for internal pilot.
- Air only return. 4 way pilot design to maximise shifting forces in both directions (memory spring available).

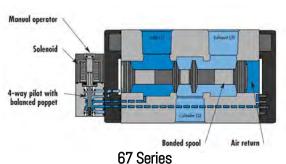


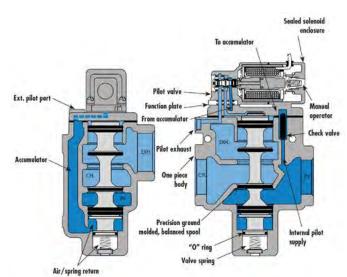
52 Series



55 Series (N.C. Spool Shown)







57/58/59 Series (N.C. Spool Shown)

SMAL 3-WA















The MAC 52 series is a 3-way balanced spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot results in a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information please ask our team at Mac Valves Pacific.

#### Stock Part Number: 52A-14-D0A-DM-DDBJ-1JD

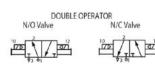
Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	1/8" - 1/4"	1.5 Cv	Int. 20 to 120PSI, Vac 120	Inline
			Ext. Pilot 120PSI	

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting force both ways.
- Memory spring available.
- Balanced spool, immune to variations of pressure, also provides high flow.
- Short stroke with high flow.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- Wiping effect eliminates sticking.
- Long service life.







Rectangular plug-in

JM Rectangular male only

Mini plug-in

Square Pug-In with light

Mini plug-in w/light & diode

Mini plug-in w/M.O.V.

Mini plug-in male

JB

JC

KΑ

KC

52 SERIES



#### 1 - Spool Type - Valve Function

- 1 Single operator, N.C. main
- 2 Double operator, N.C. main
- 3 Single operator, N.O. main
- 4 Double operator, N.O. main

#### 2 - Body Type

- 1 Inline 3-port
- 3 Manifold Body
- 4 Inline 3-port with memory spring
- 6 Manifold body with memory spring

#### 3 - Port Size And Thread Type

- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Body Configurations

0 Inline

## 5 - Internal/External Pilot

- A Internal pilot
- B External pilot

## 6 - Pilot Body

DP Piped Exhaust DM Muffled Exhaust

## 52 SERIES - DM PILOT OPTIONS

#### 7 - Voltage

JA	120/60, 110/50	JC	24/60, 24/50
JF	240/50	DA	24 VDC (54W)

DB 12 VDC (54W) DE 12 VDC (12.7W) (MOD CLSF ONLY) FA 12 VDC (1.8W) DF 24 VDC (12.7W) (MOD CLSF ONLY)

FF 24 VDC (24W) JF 240/50 (2.8w)

\*Further Options Available

## 8 - Lead Wire Length

J External Plug-In Connector A 18" Coil Leads

\* Longer leads available on request

#### 9 - Manual Operator

- O No operator
- 1 Non-locking manual operator
- Locking manual operator
- Non-locking extended operator
- Locking extended operator

#### 10 - Electrical Connector

BA Grommet JD Rectangular plug-in with light JA Square Plug-In

JJ Square Male Only

Mini plug-in with diode KΒ KD

KF

ΚG Mini plug-in w/LED light & diode KL Mini plug-in male w/M.O.V.

Mini plug-in with light Mini plug-in w/light & M.O.V.

KK Mini plug-in male only w/diode

#### Complete Pilot Valve

DMB-DXXX-XXX-1 Pilot Valve (4-Way)

19

## **52 SERIES REMOTE AIR**

#### 1 - Spool Type

- 1 Single Operator Normally Closed
- 2 Double Operator Normally Closed
- 3 Single Operator Normally Open
- 4 Double Operator Normally Open

#### 2 - Body Type

- 1 Inline 3-port
- 3 Manifold Body
- 4 Inline 3-port with memory spring
- 6 Manifold body with memory spring

## 3 - Port Size And Thread Type

- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Configuration

O Inline or Manifold Body

#### 5 - Pilot Port

J Pilot Port Size M5 (Metric)

#### 6 - Style

RA Remote Air

\*Note: For Single RA Operator Valves, Use MOD 1493  $\,$ 

## 52 SERIES CIRCUIT BAR (CBM)

#### 1 - Spacing

00 19.5mm Spacing

01\* 21mm Spacing

#### 2 - Configuration

- A Inline Body
- B Inline Body with Flow Control

## 3 - Style

- A Standard Bar
- B Add-On Version (Includes End Plate)
- E\* Add-On Base

## 4 - Port Size & Thread Type

- B 3/8" BSPPL
- C 3/8" BSPTR

#### 5 - Stations

Number of Stations (02, 03, 04, etc.)

## Accessories

M-52001-01P Right Hand End Plate Kit

\*NOTE: "E" Option is considered a Middle Station

## 52 SERIES CIRCUIT BAR (CBP)



## 1 - Spacing

00 19.5mm Spacing

01\* 21mm Spacing

#### 2 - Configuration

- A Side Port
- B Bottom Port
- C Side Port with Flow Contro

## 3 - Style

- A Standard Bar
- B Add-On Version (Includes End Plate)
- E\* Add-On Base

## 4 - Port Size & Thread Type

- B 1/8" BSPPL
- E 1/4" BSPPL

## 5 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-52001-01P Right Hand End Plate Kit

M-52003 Blank Station Kit for Manifold Body

\*NOTE: "E" Option is considered a Middle Station



















The MAC 53 series is a 3-way blanced spool valve piloted by a small direct operated 4-way solenoid pilot. The 4-way pilot means a low minimum operating pressure - no pistons or return springs - results in minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information please ask our team at Mac Valves Pacific.

Stock Part Number: 53A-1AD-DM-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC	1/4" - 3/8"	2.0 Cv	Int. 20-120PSI	Inline
		(Mem. spring op.: 35-120 PSI)		

Ext. pilot: Vac to 120PSI

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting force both ways.
- Memory spring available.
- Balanced spool, immune to variations of pressure, also provides high flow.
- Short stroke with high flow.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- Wiping effect eliminates sticking
- Long service life.



N/C Valve





## 53 SERIES VALVE & BODY OPTIONS

#### 1 - Spool Type

- O Base Only
- 1 Single Operator Normally Closed
- 2 Single Operator Normally Open
- 5 Single Operator Normally Closed with Memory Spring
- 6 Single Operator Normally Open with Memory Spring

## 2 - Internal/External Pilot

Base Only Valve Only / Valve & Base

- A Internal Pilot
- B External Pilot from "10" End
- C External Pilot from "12" End

## 3 - Port Size And Thread Type

Ext. Pilot/Int. Pilot

- O Valve Only
- C 1/4" BSPPLL
- D 3/8" BSPPL

#### 4 - Pilot Body

- DM Muffled Pilot Exhaust
- GM Muffled Pilot Exhaust

## 53 SERIES - DM SOLENOID PILOT OPTIONS



## 5 - Voltage

JA 120/60, 110/50 JC 24/60, 24/50 JF 240/50 DA 24 VDC (54W)

DB 12 VDC (54W)

DE 12 VDC (12.7W) (MOD CLSF ONLY)

FA 12 VDC (1.8W)

DF 24 VDC (12.7W) (MOD CLSF ONLY)

FF 24 VDC (24W) JF 240/50 (2.8w)

\*Further Options Available

#### 6 - Lead Wire Length

- A 18" Coil leads
- J External plug-in lead
- \*Longer leads available on request

#### 7 - Manual Operator

- 0 No operator
- 2 Locking manual operator
- Locking manual operatorLocking extended operator
- 1 Non-locking manual operator
  - 3 Non-locking ext. operator

#### 8 - Electrical Connector

BA Grommet

JD Rectangular plug-in with light

JB

JC

KA

КC

ΚE

Rectangular plug-in

Square Pug-In with light

Mini plug-in w/light & diode

Mini plug-in w/M.O.V.

Mini plug-in male

JM Rectangular male only

Mini plug-in

JA Square Plug-In

JJ Square Male Only

KB Mini plug-in with diode

KD Mini plug-in with light
KF Mini plug-in w/light & M

KF Mini plug-in w/light & M.O.V.

KG Mini plug-in w/LED light & diode KL Mini plug-in male w/M.O.V.

VV Minimum in male anh w/diada

KK Mini plug-in male only w/diode

## \*Further Options Available

## Complete Pilot Valve

DMB-DXXX-XXX-1 Pilot Valve

## 53 SERIES - SINGLE REMOTE AIR

## 1 - Spool Type

- O Base Only
- 1 Single Operator Normally Closed
- 2 Single Operator Normally Open
- 5 Single Operator Normally Closed with Memory Spring
- 6 Single Operator Normally Open with Memory Spring

#### 2 - Internal/External Pilot

- A Internal Pilot
- B External Pilot from "10" End
- C External Pilot from "12" End

#### 3 - Cylinder Port Size And Thread Type

- 0 Valve Only
- C 1/4" BSPPL
- D 3/8" BSPPL

#### 4 - Pilot Body

DM Muffled Exhaust

## 5 - Remote Pilot Operator

RA1 Pilot Operator

#### 6 - Pilot Port Size and Thread Type

4 1/8" BSPPL

## 53 SERIES - DOUBLE REMOTE AIR

#### 1 - Spool Type

- O Base Only
- 3 Double Operator Normally Closed
- 4 Double Operator Normally Open

#### 2 - External Pilot

D Remote Air

#### 3 - Cylinder Port Size And Thread Type

- O Valve Only
- C 1/4" BSPPL
- D 3/8" BSPPL

Note: For Single Operator Valves, Use MOD 1493

## 53 SERIES - CIRCUIT BAR (EBM)

## 1 - Spacing

00 254mm Spacing

#### 2 - Configuration

- A Side Port
- B Bottom Port

## 3 - Style

- A Standard Bar Internal Pilot
- B Standard Bar External Pilot

## 4 - Port Size & Thread Type

- D 1/4" BSPPL
- E 3/8" BSPPL

#### 5 - Stations

Number of Stations (02, 03, 04, etc.)

## Plate Kit

M-52001-01P Right Hand End

M-52003 Blank Station Kit for Manifold Body

\*NOTE: "E" Option is considered a Middle Station

















The MAC 54 series is a 3-way balanced spool valve piloted by a small direct operated balanced poppet valve.

This is an extremely versatile valve: 1: It can be converted for use in vacuum. 2: It can be changed from a normally closed function to a normally open function. Huge flow in a compact package size is the best way to describe this valve. 3; It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 54A-AA-000-DM-DDAJ-1JM

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC	3/8"-3/4"	4.1 Cv	Ext. Vac to 120PSI	Inline
			Int. 20 to 120PSI	



#### **54 SERIES**

#### 1 - Function

- O Base Only
- A Single op. N/C Non Plug In B Single op. N/O Non Plug In C Single op. N/C Plug In
- D Single op. N/O Plug In

## 2 - Body Type

- O Base Only
- A Base mount Body Internal Pilot
- B Base mount Body Ext. Pilot (12 End)
- C Base mount Body Ext. Pilot (10 End)
- E\* Base mount Body Int. Pilot (Pilot Exh. out main exh.)
- F\* Base mount Body Ext. Pilot (12 End (Pilot Exh. out main exh.)
- G\* Base mount Body Ext. Pilot (10 End (Pilot Exh. out main exh.)
- \*Note: Must use "DU" Pilot Body Main exhaust cannot be restricted

#### 3 - Port Size And Thread Type

- O Base Mount
- D 3/8" BSPPL
- E 1/2" BSPPL
- F 3/4" BSPPL

#### 4 - Base Type & Configuration

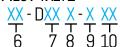
- O Base Mount
- 1 Individual Base side ports Non Plug-In
- 2 Individual Base Bottom cyl. port (No side cyl. port)

#### 5 - Base Type

- O Valve Only
- B Plug In Base
- A Non Plug In Base

## 4-WAY PILOT VALVE

DM Muffled Exhaust



#### 6 - Pilot Style

- DP Piped Exhaust
- DU Universal Pilot, Pilot exhaust out main exhaust

#### 7 - Voltage

- JA 120/160, 110/50 (2.9w) JC 24/60, 24/50 (3.7w) JF 240/50 (2.8w) DA 24VDC (54w) DB 12VDC (54w) DE\* 12VDC (12.7w) FA 12VDC (1.8w) DF\* 12VDC (12.7w) FB 24VDC (1.8w) FE 12VDC (24w)
- FF 24VDC (24w)

#### 8 - Lead Wire Length plug-in Valve Base

J Plug-In, Non Plug-In valve/Base A 18" Flying Lead

#### 9 - Manual Operator

- O No manual operator
- 1 Recessed non locking operator Ext. non locking operator
- Recessed locking operator
- 4 Extended locking operator

## 10 - Electrical Connection Non Plug-In Valve/Base

BA Grommet CA Conduit 1/2"NPS

External Plug-In Valve

FM Plug-In JB Rect. Plug-In - No Light

JD Rect. Plug-In w/ Light JM Rect. Male On

JA Square Plug-In No Light JC Square Plug-In w/ Light JJ Square Male Only KA Mini Plug-In no Light

KD\* Mini Plug-In w/ Light KJ Mini Plug-In Male Only

\*M.O.V., Diode & Light are in female connector in these options.

\*Further Options Available

## **54 SERIES DOUBLE REMOTE AIR**

#### 1 - Function

- O Base Only
- E Dbl. Oper. N/C
- F Dbl. Oper. N/O

#### 2 - Body Type

- O Base Only
- D Remote Air

## 3 - Port Size And Thread Type

- O Valve Only
- D 3/8" BSPPL
- 1/2" BSPPL
- 3/4" BSPPL

## 4 - Base Type & Configuration

- O Valve Only
- 1 Indiv. Base Side Ports
- 2 Indiv. Base Bottom Cyl. Port Only (No side Cyl. Port)

#### 5 - Base Type

O Valve Only C Remote Air



The MAC 55 series is a 3-way balanced spool valve piloted by a small direct operated balanced poppet valve.

This is an extremely versatile valve: 1: It can be converted for use in vacuum. 2: It can be changed from an internal pilot to external by simply rotating the adapter between the pilot and main valve bodies. 3: It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 55B-14-PI-501JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 N/O-N/C	1/4"-3/8"	2.2 Cv	Ext. Vac. to 150PSI	Inline
			Int. 30 to 150PSI	

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.









## 55 SERIES

#### 1 - Valve Function

- 1 Normally Closed
- 2 Normally Open

#### 2 - Port Size

- 3 1/4" BSPP
- 4 3/8" BSPP

## 3 - Port Size

- PI Internal Pilot
- PE External Pilot

## 4 - Voltage

#### AC Voltage

- 11 120/60, 110/50
- 22 24/50-60
- 39 240/50

#### DC Voltage

- 50 24VDC (6W)
- 55 12VDC (6W)
- 59 24VDC (2.5W)
- 60 12VDC (8.5)
- 61 24VDC (8.5)
- \*Further Options Available

## 5 - Manual Operator Indicator Lights

- O No Operator
- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 6 - Enclosure

- BA Grommet
- CA Conduit 1/2" NPS
- JA Square No Light
- JB Rectangle No Light
- JC Square w/Light
- JD Rectangle w/Light
- \* Lights are available for 120/60, 110/50 or 24VDC with JIC enclosure only (AA).

#### **Modifications**

#### Diverter models

MOD 0575 Diverter Internal pilot

Diverter External pilot

MOD 0158 Heavy Duty Spring

#### Remote Air Pilot Operated Models

Normally closed

55B-13-RA 1/4"

55B-14-RA 3/8"

Normally open

55B-23-RA 1/4"

55B-24-RA 1/4"



















The MAC 56 series is a 3-way balanced spool valve piloted by our 100 series.

This is an extremely versatile valve: 1: It can be converted for use in vacuum. 2: It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies. 3: It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 56C-16-392JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 N/O-N/C	3/8"-1/2"-3/4"	5.7 Cv	Ext. Vac. to 150PSI	Inline
			Int. 25 to 150PSI	

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- Large spool area provides maximum shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.

6 1/2" BSPP

61 24VDC (8.5)





## **56 SERIES**

#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pilot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pilot, N.C. Main Spool
- 3 External Pilot, N.C. Pilot, N.C. Main Spool
- 4 External Pilot, N.O. Pilot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- The state of the s
- 7 External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

5 3/8" BSPP

8 3/4" BSPP

3 - Va	oltage		
AC Voltage		DC Voltage	
11	120/60, 110/50	50 24VDC (6W)	
12	240/60, 220/50	55 12VDC (6W)	
22	24/50-60	59 24VDC (2.5W)	)
39	240/50	60 12VDC (8.5)	

#### 4 - Manual Indicator Lights

- 0 No Operator 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Enclosure

ВА	Grommet	CA	Conduit 1/2" NPS
JA	Square - No Light	JB	Rectangle - No Light
JC	Square w/Light	JD	Rectangle w/Light

<sup>\*</sup>Lights are available for 120/60, 110/50 or 240/60, 220/50 or 24VDC with JIC enclosure only (AA).

## 56 SERIES - Remote Air Pilot Operated Models

## 1 - Function

5 Normally Closed8 Normally Open

\*Further Options Available

## 2 - Port Size

- 5 3/8" BSPP
- 6 1/2" BSPP
- 8 3/4" BSPP
- For "External Pilot", substitute "RA" for "RE" in part number

## Accessories

R-59003 Remote Air Pilot Block
M-00012 Explosion Proof Adapter Plate

#### Pilot Valve

130B - XX X XX

#### Modifications

MOD 0158 Heavy Duty Spring



The MAC 57 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve: 1: It can be converted for use in vacuum. 2: It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies. 3: It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 57D-16-252JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	1/2"-3/4"-1"	174 Cv	Ext. Vac. to 150PSI	Inline
			Int 25 to 150PSI	

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- Large spool area provides maximum shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.









## **57 SERIES**

#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pilot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pilot, N.C. Main Spool
- 3 External Pilot, N.C. Pilot, N.C. Main Spool
- 4 External Pilot, N.O. Pilot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- Internal Pilot, N.C. Pilot, N.O. Main Spool
- External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

- 4 1/2" BSPP
- 5 3/4" BSPP
- 6 1" BSPP

#### 3 - Voltage

AC Voltage	DC Voltage
11 120/60, 110/50	50 24VDC (6W)
22 24/50-60	55 12VDC (6W)
25 240/50	60 12VDC (8.5)
	61 24VDC (8.5)

#### 4 - Manual Operator Indicator Lights

- O No Operator 1 Non-Locking Recessed (Std.) 2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Enclosure

ВА	Grommet	CC	Conduit 1/2" NPT
FΔ	Hazardous Location**	RΔ	Grommet

CA Conduit 1/2" NPS CC Conduit 1/2" NPT (CSA Threads) JA Square Din - No Light JC Square Din with Light

JJ No Plug

\*\* - Hazardous Location enclosure supplied with no operator only ("0"). DC not available below 6 watts.

## 57 SERIES - Remote Air Pilot Operated Models

## 1 - Function

- 5 Normally Closed
- 8 Normally Open

## 2 - Port Size

- 4 1/2" BSPP
- 5 3/4" BSPP
- 6 1" BSPP

For "External Pilot", substitute "RA" for "RE" in part number

## Accessories

,		
R-59003	Remote Air Pilot Block	
Pilot Valve		
250B - XX X XX	(200 Series) Standard	
130B - XX X XX	(100 Series) Optional	

26



The MAC 58 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve: 1; It can be converted for use in vacuum. 2; It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies. 3: It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 58D-16-501JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	1"-1 1/4"-1 1/2"	26.0 Cv	Ext. Vac. to 150PSI	Inline

Int. 25 to 150PSI

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- Large spool area provides maximum high flow.
- Checked accumulator provides pilot & spring with consistant air.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.



N/C pilot - NC spool

N/O pilot - N/C spool





## 58 SERIES

## 1 - Valve Function

- 1 Internal Pilot, N.C. Pllot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pllot, N.C. Main Spool
- 3 External Pilot, N.C. Pllot, N.C. Main Spool
- 4 External Pilot, N.O. Pllot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

4	1" BSPP	5	1 1/4" BSPF
6	1 1/2" BSPP		

#### 3 - Voltage

AC Voltage		DC Vo	ltage
11	120/60, 110/50	50	24VDC (6W)
22	24/50-60	55	12VDC (6W)
25	240/50	60	12VDC (8.5)
*Furt	ther Options Available	61	24VDC (8.5)

## 4 - Manual Indicator Lights

0	No Operator	1	Non-Locking Recessed (Std.)
2	Locking Recessed	3	Non-Locking Extended

#### 4 Locking Extended 5 - Enclosure

ВА	Grommet	CA	Conduit 1/2" NPS
CC	Conduit 1/2" NPT	EA	Hazardous Location**
JA.	Square Din - No Light	JC	Din with Light

\*\* - Hazardous Location enclosure supplied with no operator only ("0"). DC not available below 6 watts.

## 58 SERIES - Remote Air Pilot Operated Models

## 1 - Function

- 5 Normally Closed
- 8 Normally Open

#### 2 - Port Size

- 4 1" BSPP
- 5 11/4" BSPP
- 6 11/2" BSPP

For "External Pilot", substitute "RA" for "RE" in part number

#### Accessories

R-59003	Remote Air Pilot Block
M-00012	Explosion Proof Adapter Plate

#### Pilot Valve

250B - XX X XX

## **Modifications**

0309 58C Spool Position Indicator Contaminated Atmosphere 0523

0575 58C Diverter

0158 Heavy Duty Spring



The MAC 59 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve: 1: It can be converted for use in vacuum. 2: It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies. 3: It can also be converted to a remote air operated valve by removing the solenoid pilot assembly - just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 59B-16-112JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	2"-2 1/2"	60.0 Cv	Ext. Vac. to 150PSI	Inline
			Int 25 to 150PSI	

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- Large spool area provides maximum shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.



N/C only valve





## 59 SERIES

#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pilot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pilot, N.C. Main Spool
- 3 External Pilot, N.C. Pilot, N.C. Main Spool
- 4 External Pilot, N.O. Pilot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- 7 External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

3 - Voltage

5 2" BSPP

\*Further Options Available

U , U, LUBU	
AC Voltage	DC Voltage
11 110/50	50 24VDC (6W)
22 24/50-60	55 12VDC (6W)
25 240/50	60 12VDC (8.5)

#### viairi Spuui

6 2 1/2" BSPP

61 24VDC (8.5)

## 4 - Manual Operator Indicator Lights

- O No Operator
- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Enclosure

AA JIC w/1/2" NPS Conduit

CC Conduit 1/2" NPT EA Hazardous Location\*\*

**BA** Grommet

JA Square Din - No Light JC Square Din with Light

- \* Lights are available for 120/60, 110/50 or 240/60, 220/50 or 24VDC with JIC enclosure only (AA).
- \*\* Hazardous Location enclosure supplied with no operator only ("0"). DC not available below 6 watts.

## 59 SERIES - Remote Air Pilot Operated Models

## 1 - Function

5 Normally Closed

## 2 - Port Size

- 4 1" BSPP
- 5 11/4" BSPP
- 6 11/2" BSPP

For "External Pilot", substitute "RA" for "RE" in part number

#### Accessories

R-59003 Remote Air Pilot Block
M-00012 Explosion Proof Adapter Plate

## Pilot Valve

250B - XX X XX

#### Modifications

0523 Contaminated Atmosphere

0575 58C Diverter

0158 Heavy Duty Spring



The MAC 67 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information please ask our team at Mac Valves Pacific.

Stock Part Number: 67A-A1-DAA-DM-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	3/4 - 1"	20.0 Cv	Ext. Vac. to 150PSI	Inline

Int. 20 to 150PSI

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting force both ways.
- Memory spring available.
- Balanced spool, immune to variations of pressure, also provides high flow.
- Short stroke with high flow.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, short and consistent response times.
- Wiping effect eliminates sticking.



67 SERIES





## **67 SERIES**



## 1 - Spool Type

- A Single Operator Normally Closed
- B Double Operator Normally Closed
- C Single Operator Normally Open
- D Double Operator Normally Open
- G Single Operator Universal Spool
- H Double Operator Universal Spool

#### 2 - Spool Return

- 1 Standard Return
- 2 Standard Return w/ Memory Spring
- 3 Single Remote Air (w/ air spring return)
- 4 Double Remote Air

#### 3 - Port Size & Thread Type

- C 3/4" BSPPL
- D 1" BSPPL
- G O-Ring Mount Bottom Port

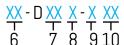
#### 4 - Pilot Exhaust / Remote Air

- A Standard Pilot Exhaust
- R Remote Air

#### 5 - Internal / External Pilot

- A Internal Pilot
- B External Pilot

## 67 SERIES - PILOT VALVE OPTIONS (If RA or RE - 7, 8, 9, & 10 don't apply)



## 6 - Pilot Style / Remote Air

- DM Pilot Valve w/muffled exhaust
- RA Remote Air
- RE Remote External

## 7 - Voltage

- JA 120/60, 110/50 JC 24/60, 24/50 JF 240/50 DA 24 VDC (54W)
- DB 12 VDC (54W) DE 12 VDC (12.7W)(CLSF)
- DF 24 VDC (12.7W)(CLSF) FE 12 VDC (24W)
- FF 24 VDC (24W)

#### 8 - Lead Wire Length

- O No Wires Plug Option
- A 18" Coil Leads

#### 9 - Manual Operator

- 0 No Operator
- 1 Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 10 - Electrical Connector

- **BA** Grommet
- JB Rectangular Plug No Light
- JD Rectangular Plug w/Light

#### Solenoid and Cover Assembly

DXXX - XXX1

## Complete Pilot Valve

DMB-DXXX-XXX1

Note: Low Wattage Available As Complete Valves Only



The MAC 68 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 68A-A1-EAA-JDAA-1BA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	1"-1 1/4"-1 1/2"	31.0 Cv	Ext. Vac. to 150PSI	Inline
			Int. 20 to 150PSI	

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting forces both ways.
- Balanced spool, immune to variations of pressure, highflow.
- Bonded spool with minimum friction, shifting in a glass like finished bore.
- Pilot with balanced poppet, high flow, and short response times.

Single Operator Universal Valve



Single Operator N/C Valve





68 SERIES

Single Operator N/O Valve



#### **68 SERIES**

#### 1 - Spool Type

- A Single Operator N/C C Single Operator N/O
- G Single Operator Universal Spool

#### 2 - Spool Return

1 Standard Return

#### 3 - Port Size & Thread Type

D 1" BSPP E 1 1/4" BSPP

F 1 1/2" BSPPL M O-Ring Mount - Bottom Port

## 4 - Pilot Exhaust

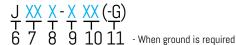
- A Standard Pilot Exhaust
- B Pilot Exhaust Out Main Exhaust

## 5 - Internal / External Pilot

- A Internal Pilot
- B External Pilot

# LARGE

## 68 SERIES - SOLENOID OPTIONS



## 6 - Operator

J Solenoid

## 7 - Voltage

AA 240/50 AC 24 VAC (54W)
DA 24 VDC (54W) DB 12 VDC (54W)
DE 24 VDC (1.8W) DF 12 VDC (1.8W)

\*Requires Electrical Cover w/ Rectifier

### 8 - Lead Wire Length

0 No Lead Wires A 18" Leads

## 9 - Manual Operator

O No Operator

1 Non-Locking Recessed

2 Locking Recessed

3 Non-Locking Extended

4 Locking Extended

#### 10 - Electrical Cover Connection

BA Flying Leads JB Rectangular Connect (No Light)

JD Rectangular Connector (w/ Light)

KD DIN Plug (w/ Light) KA Mini DIN Plug - (No Light)

## Pilot Valve (For Standard Pilot Exhaust)

46A-111-JXXX-XXX(G)

## 68 SERIES - (REMOTE AIR)

## 1 - Spool Type

A Single Operator - N/C B Double Operator - N/C C Single Operator - N/O D Double Operator - N/O

#### 2 - Spool Return

- 3 Sgl. Remote Air (w/ Air Spring Return)
- 4 Dbl. Remote Air

#### 3 - Port Size & Thread Type

D 1" BSPP E 1 1/4" BSPP

F 1 1/2" BSPP M O-Ring Mount - Bottom Port

## 4 - Configuration

R Remote Air

#### 5 - Internal / External Pilot

A Internal Pilot

B External Air Spring or Double Remote Air

#### 6 - Internal / External Air Spring

- RA Single Remote Air w/Internal Air Spring Return or Double Remote Air
- RE Single Remote Air w/External Air Spring Return



The MAC 69 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 69A-A1A-EAB-JDA0-2JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 & 2/2 NO-NC	1 1/2"-2"-2 1/2"	60.0 Cv	Ext. Vac. to 120PSI	Inline
			Int. 20 to 120PSI	

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting force both ways.
- Balanced spool, immune to variations of pressure, also provides high flow.
- Short stroke with high flow.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow, shortand consistent response times.
- Wiping effect eliminates sticking and contamination.



Single Operator N/O Valve

Single Operator N/C Valve



## 69 SERIES



## 1 - Spool Type

- A Single Operator Normally Closed
- C Single Operator Normally Open

#### 2 - Spool Return

1 Standard Return

## 3 - Port Size & Thread Type

#### 4 - Pilot Exhaust / Remote Air

- A Standard Pilot Exhaust
- B Pilot Exhaust Out Main Exhaust

#### 5 - Internal / External Pilot

- A Internal Pilot
- B External Pilot

## 69 SERIES - SOLENOID OPTIONS

## 6 - Operator

J Solenoid

#### 7 - Voltage

AA 240/50

AC 24 VAC (54W) (Req: Electrical Cover w/ Rectifier)

DA 24 VDC (54W)
DC 24 VDC (24W)
DE 24 VDC (1.8W)
DF 12 VDC (2.4W)
DF 12 VDC (1.8W)

## 8 - Lead Wire Length

0 No Leads Wires A 18" Leads

#### 9 - Manual Operator

- 0 No Operator 1 Non-Locking Recessed 2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

#### 10 - Electrical Cover Connection

- BA Flying Leads
- JB Rectangular Connector No Light
- JD Rectangular Connector w/ Light
- KD Mini Plug-In w/ Light

#### 11 - Ground

G Ground Pin/Wire

#### Pilot Valve

46A-111-JXXX-XXX(G)

## 69 SERIES - (REMOTE AIR)

## 1 - Spool Type

- A Single Operator Normally Closed
- B Double Operator Normally Closed
- C Single Operator Normally Open
- D Double Operator Normally Open

## 2 - Spool Return

- 3 Single Remote Air (w/ Air Spring Return)
- 4 Double Remote Air

## 3 - Port Size & Thread Type

- F 2 1/2" BSPPL
- M O-Ring Mount Bottom Mount

## 4 - Configuration

R Remote Air

#### 5 - Internal / External Pilot

- A Internal Pilot
- B External Air Spring or Double Remote Air

## 6 - Internal / External Air Spring

- RA Single Remote Air w/Internal Air Spring Return or Dble. Remote Air
- RE Single Remote Air w/External Air Spring Return

















# SMALL 4-WAY

Mac Valves with 4 or 5 ports; inlet, a common exhaust (4 way) or two exhausts (5 way) and two cylinder ports, one normally open and the other normally closed. Their common application is to operate double acting cylinders.

Patents and Patents Pending

## SMALL 4-WAY SOLENOID

44, 45, 700, 400, 800, and 900 SERIES (Cv 0.1 to 14)



























## OPERATIONAL BENEFITS

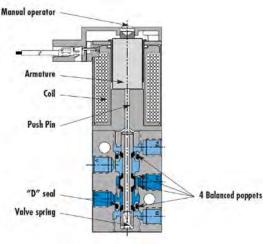
SERIES	44	45	700	400	800	900
Single Solenoid	Y	Y	Y	Y	Y	Y
Double Solenoid	X	Y	Y	Y	Y	Y
Inline	Y	Y	Y	Y	Y	Y
Base Mounted	Y	Y	X	Y	X	X
Stacking	X	Y	Y	X	Y	Y
Add-a-Unit Manifold	Х	Y	X	X	X	X
Circuit Bar	Y	Y	X	Y	Y	X
Internal Pilot Operated	N/A	N/A	Y	Y	Y	Y
External Pilot Operated	N/A	N/A	Y	Y	Y	X
3-Position	X	X	X	Y	Y	Y
Remote Air Operated	X	Y	Y	X	Y	Y
Remote Air, Pilot Operated	N/A	N/A	Y	<b>Y</b> **	Y	Y
Folw Controls	N/A	Y	Y	X	Y	X
Pressure Regulator	X	Y	X	X	X	X
Flow(Cv)	0.10	0.15*	0.8	1.0	14	14

## **OPERATIONAL BENEFITS**

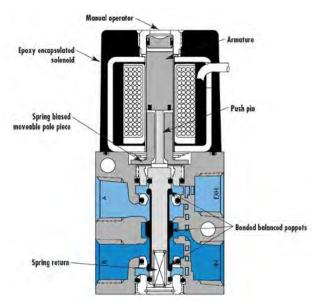
- Unique patented MACSOLENOID for fastest possible response time with its non burnout feature on AC service.
- Balanced poppet pilot valve for high flow, precise repeatability and consistant operation. (700, 400, & 900)
- Large spool or piston for maximum shifting forces even at minimum operating pressure (700, & 900)
- One piece bonded seal spool for extended life and ease of maintenance (700, 400, & 900)
- MAC spool / bore combination for wiping away contamination, eliminating sticking, & for use on lubricated/non lubricated service. (700, 400, & 900)
- Bonded balanced poppets for high flow, repeatability and consistant operation. Extremely long service life due to unique poppet cushions (44 & 45 series)
- Extremely high cycle rates (up to 250 cycles per second with certain DC solenoids)
- Extremely long service life.
- Versatility in piping. Valves can be piped as 4 way, 3 way or 2 way, N/C, N/O or can be used for vacuum, diverter or selector applications.
- Air/spring return for consistant shifting on single solenoid internal pilot, solenoid pilot operated valves. (700, 900 series)
- Optional integral individual exhaust flow controls with a single common exhaust port (45, 700 series).
- Optional individual exhausr flow controls with dual exhaust. (400, 800 & 1800 series)
- Non-locking manual operators standard on all solenoid valves; other types of manual operators available.
- NEMA 4 solenoid enclosures exept for grommet type (700, 800, 900 series only). Other types of electrical enclosures, including external plug-in connectors, can also be supplied.
- Optional wattage DC coils down to 1.8watt (44, 45, 400 series) or 1.0watt (700, 900 series).
- Optional surge suppression available.
- Optional common conduit stacking valves with integral wiring space and indicator lights. (45, 700, 800, 900 series)
- Optional remote air pilot, pilot operated models. This pilot replaces the standard solenoid and is provided with a manual operator and position indicator.

  A minimum pilot pressure can operate the main valve regardless of the main valve pressure.
- Air only return. 4 way pilot design to maximise shifting forces in both directions. Optional memory spring is also available. (400 series)
- Circuit bar available with integral flow controls (45, 400 series).
- Circuit bar available with individual regulators (45 series).

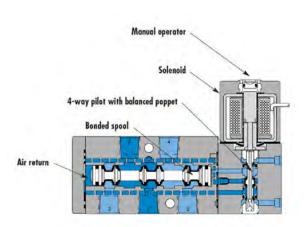
# EXHAUST PRESSURE



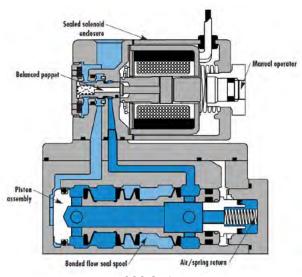




45 Series



400 Series



900 Series

SMALL 3-WA











34



The MAC 24 series is a compact - high flow - 10mm - solenoid pilot operated 4-way spool valve. The valve offers high flow not common for a valve of its size. The valve utilises our new 8mm E-pilot with oval armature for maximised shifting forces in a small package size. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 24A-A1-B00-EM2-RDCA-1BA

Function	Port size	Flow (Max) / (Cv/NI/min)	Pressure Range	Individual Mounting
5/2, 5/3	M5	04 / 400 Cv	2pos. int. pilot:	Inline
			sale sal · 30 to 120	

sgle. sol.: 30 to 120 dble sol.: 20 to 120

#### **OPERATIONAL BENEFITS**

- 10mm valve solenoid pilot operated.
- Balanced spool, immune to variations of pressure.
- Bonded spool with minimal friction.
- Wiping effect, eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.









5/3 Open Center



5/3 Pressure Center

# **24 SERIES INLINE**

# 1 - Solenoid

Single Pressure

A 5/2 Single Solenoid

B 5/2 Double Solenoid

E 5/3 Closed Centre

F 5/3 Open Centre

Dual Pressure (internal pilot only)

C 5/2 Single Solenoid

D 5/2 Double Solenoid

G 5/3 Pressure Centre

#### 2 - Pilot Air

Single Pressure

1 Internal

4 External

Dual Pressure (internal pilot only)

2 Internal from port #3

3 Internal from port #5

# SOLENOID OPERATOR

#### 3 - Pilot Type

M2 Muffled exhaust

#### 4 - Voltage

DC 24VDC (1.8W)

DF 24VDC (4.0W)

DJ 12VDC (1.8W)

DM 12VDC (4.0W)

# 5 - Lead Wire Length

0\* No lead wire

A 18" / 45 cm

\* Not available for flying lead connectors

## 6 - Manual Operator

- 0 No manual operator
- 1 Recessed non locking
- 3 Extended non locking

#### 7 - Electrical Connector

BA Flying leads

BB Flying leads w/ LED

# Options

### 24A-XX -B X O-EXX-RXX X-X XX

- 1 Individual base Side ports
- 2 Individual base Bottom ports (no side ports)

Note: For pilot exhaust out main exhaust mod. 0353 is required

Note: Circuit Bar options available, contact MVP for details

# 24 SERIES - REGULATOR

PR24A - X XX X 1 2 3

# 1 - Sandwich Regulator (With Gauge Port)

A Plug-In

B Non Plug-In

#### 2 - Pilot Air

Single Pressure (12" End)

Dual Pressure (Both Ends)
CA Internal

AA Internal BA External

DA External

# 3 - Pressure Range

A 0 to 120 PSI / 8 bar

B 0 to 80 PSI / 5,3 bar

C 0 to 40 PSI / 2,7 bar

#### Spare parts

Gauge Kit No coupling: N-42004-01

With short coupling: N-42004-02 (required with double solenoid valve)
With long coupling: N-42004-03 (required with double solenoid valve)
Sandwich flow control Plug-in with flow control on same end: FC24A-AB

Non plug-in with flow control on same end: FC24A-BB Non plug-in with flow control on each end: FC24A-CA

#### Notes:

- External pilot regulator required only when supply pressure (primary) to the valve is below the minimum operating pressure of the 24 series valve
- When an internal pilot regulator is used with the 24 series valve, the
  valve should be ordered as external pilot. This ensures that the pilot
  supply is not regulated. If an internal pilot valve is used with an internal
  pilot regulator, the pilot supply is regulated.















The MAC 44 series is a direct solenoid operated 4-way, 10mm poppet valve. A direct operated 4-way of this small package size is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 44C-ABA-GDCA-1KT

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2	M5	0.1 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- 10 mm valve, direct solenoid operated.
- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Flow is specifically adjusted on each valve.
- Manual operator standard on all valves.





# 44 SERIES - INLINE & BASE MOUNT VALVES

#### 1 - Body Type

- A Individual inline
- L Base mount body

## 2 - Port Size And Thread Type

- 00 Base Mount Body Only
- BA Individual Body (M5)

# 44 SERIES - STANDARD SOLENOID OPTIONS



## 3 - Voltage

AB 240 VAC (4.0W)	DC 24 VDC (1.8W)
(Use with "HA" or	DF 24 VDC (4.0W)
"HD" Connector)	DJ 12 VDC (1.8W)
AC 24 VAC (4.0W)	DN 12 VDC (4.0W)
DA 24 VDC (1.0W)	DS 6 VDC (3.0W)

# 4 - Lead Wire Length

- 0 No Lead Wire
- A 18" Coil Leads
- P Plug-IN

## 5 - Manual Operator

- 1 Recessed non-locking operator
- 2 Recessed Locking Operator
- 3 Extended Non Locking Operator
- 4 Extended Locking Operator

#### 6 - Electrical Connector

BA Flying leads - STANDARD STOCK

Non Plug-In Valves

GA MAC JAC Solenoid Plug-In

# 44 SERIES - PLUG-IN MANIFOLD

#### 1 - Body Type

- O Base only
- L Base mount body

#### 2 - Manifold Style

- 0 Valve only
- S Plug-in (12" base leads)

#### 3 - Port Size & Thread Type

- 0 Valve only
- B M5 Metric

#### 4 - Manifold Wiring

- 0 Valve only
- A Plug-in 2 wire (latching or single solenoid)
- B Plug-in 3 wire (latching or double solenoid)
- C Plug-in 4 wire (latching)
- F M7 Manifold Port Size

#### 5 - Manifold Configuration

- 0 Valve only
- C Side Ports
- D Bottom Ports
- E Side Ports w/flow controls
- F Bottom Ports w/flow controls
- G Bottom cylinder's w/reg. (adjusting knob)
- H Bottom cylinder's w/reg. (adjusting knob) & flow controls

#### Base Only Examples

44B-OSA-AC (Use with "G" Solenoid)

# 44 SERIES - REGULATOR



#### 1 - Type of Adjustment

A Manual adjust knob

#### 2 - Configuration

O Regulator (Standard)

#### 3 - Gauge Port Option

- A Standard (No gauge port)
- B Gage port (plugged)

# 4 - Pressure Range

- A 0-100 PSI
- B 0-60 PSI
- C 0-40 PSI
- D 0-15 PSI

#### 5 - Assembly

9 Regulator Block Assembled to Bar

# 44 SERIES - CIRCUIT BAR NON PLUG-IN

EBM44A - XX X X - XX - 9
1 2 3 4 Valves & cover plates assembled to Valve

#### 1 - Spacing

00 10.5mm Spacing

#### 2 - Profile

- 1 12mm low profile
- 2 16mm high profile

# 3 - Port Size & Thread Type

- C 1/8" BSPPL
- D M5 Metric

# 4 - Stations

Number of Stations (02, 03, 04 etc.)

















The MAC 45 series is a direct solenoid operated 4-way poppet valve. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life.

For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 45A-AC1-DDAJ-1KD

	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"	0.15 Cv	Vac. to 120PSI	Inline

# Single Operator

Double Operator (Minimum DC wattage 54W)

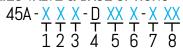




#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.

# 45 SERIES VALVE & BASE OPTIONS



## 1 - Body Type

#### Inline

- 0 Manifold base only
- A 4 port body
- B 5 port body(N/A with flow controls)
- D 4 port body o-ring mount all bottom ports
- E 5 port body o-ring mount— 3 bottom ports
- F 4 port body o-ring mount bottom cylinders only
- G 4 port body (double)
- H 4 port body o-ring mount all bottom ports (double)
- J 4 port body o-ring mount bottom cylinders only (double)

#### Stacking Body

- S Stacking body
- T Stacking body (double)

#### Base Mount Body

- 0 Base only no valve
- L Base mount body
- M Base mount body with pressure sensing port
- N Base mount body (double)
- P Base mount body with pressure sensing port(double)

#### 2 - Port Size And Thread Type

- O Base mount body only or regulator only
- C 1/8" BSPPL Side Ports
- H O-ring mount ports (inline only)

# 3 - Flows Controls/Regulators - Base/Manifold Types

Inline or Stacking Body

- 1 No flow control
- 2 With flow control

Manifold Base — Flow Controls & Regulators

- 0 Valve only no base or manifold
- A Individual base
- B Individual base with flow controls
- C Manifold base
- D Manifold with fl ow controls
- E Manifold and regulator with slotted stem
- F Manifold With flow control and regulator with slotted stem
- G Manifold with regulator with locking slotted stem
- H Manifold with flow control and regulator with locking slotted stem

- J Manifold with regulator with locking knob
- K Manifold with regulator with locking knob with flow controls Regulators Only
- L Regulator only with slotted stem
- M Regulator only with locking slotted stem
- N Regulator only with slotted stem with flow controls
- P Regulator only with locking slotted stem w/flow controls
- R Regulator only with locking knob
- S Regulator only with locking knob with flow controls

#### 4 - Operator

D Solenoid

RAIX Remote air

#### 5 - Voltage

AA 120/60, 110/50 AC 24/60, 24/50 AF 240/50 DA 24 VDC (54w)

DB 12 VDC (54W) DE 12 VDC (12.7W) (MOD CLSF only)
FE 12 VDC (24w) DF 24 VDC (12.7W) (MOD CLSF only)

FF 24 VDC (24w)

#### 6 - Lead Wire Length

- A 18" coil leads
- J External plug-in lead

# 7 - Manual Operator

- 0 No operator
- 1 Non-locking manual op.
- 2 Locking manual op.
- 3 Non-locking extended op.
- 4 Locking extended operator

# 8 - Electrical Connector

- BA Grommet
- JB Rectangular plug-in No Light
- JD Rectangular plug-on w/light
- JM Rectangular male only
- KA Mini plug-in No Light
- KD Mini plug-in with light
- KJ Mini plug-in male only
- \*Accessories continued on next page

N-45005	Inet and exhaust isolator (stacking)
	, , ,
N-45006	Inlet isolator (stacking)
N-45007	Exhaust isolator (stacking)
N-45008	Inlet & exhaust isolator (manifold)
N-45009	Inlet isolator (manifold)
N-45010	Exhaust isolator (manifold)
N-45015	Manifold base end cover plate plain
N-45016	Manifold base end cover plate w/flow controls
N-45018	Flow control needle assembly (Individual Base)

# 45 SERIES - MACONNECT ADAPTER ASSEMBLY

1 - Type of Connector

09	9 Pin Sub D	20	20 Pin
10	10 Pin	24	24 Pin Amp CPC
15	15 Pin Sub D	25	25 Pin Sub D
16	16 Pin	26	26 Pin

### 2 - Location of Adapter

- 1 Left End
- 2 Right End

# 3 - Thread Type

P BSPPL Threads

#### **Modifications**

MOD 1705 Negative Commons



#### 1 - Style

- O Regulator Only
- A Plug-In Solenoid Block (Single Solenoid)

45 SERIES - SANDWICH REGULATOR

B Non Plug-In Block (Double Solenoid)

## 2 - Adjustment

0	Regulator Block Only	Α	Adjusting Knob
В	Slotted Stem	С	Locking Stem

## 3 - Gauge

O No Gauge Port

#### 4 - Pressure Range

O Regulator Block Only

A 0-120 psi

#### Accessories

M-45010-03	Valve Blanking Plate
M-45010-04	Valve Blanking Plate w/By-pass to "B" Port
16520	Wire Protector Connector for Plug-In Bar

(Blank Station)

# 45 SERIES - CIRCUIT BAR NON PLUG-IN



# 1 - Spacing

00 21mm Spacing 01 26mm Spacing

#### 2 - Configuration

- 1 Side Cylinder Ports (21mm)
- 3 Regulator with Side Cylinder Ports (21mm)
- 5 Flow Controls with Side Cylinder Ports (26mm)
- 7 Regulator and Flow Controls with Side Cylinder Ports (21mm)

# 3 - Port Size & Thread Type

C 1/8" BSPPL

# 4 - Stations

Number of Stations (01, 02, 03, etc.)

# Accessories

M-45010 Valve Blanking PlateM-35005 Regulator Blanking Plate

# Regulators (For Option 3)

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem

#### Regulators With Flow Controls (For option 7)

45A-001 Slotted Stem 45A-002 Adjusting Knob 45A-003 Locking Stem



















The MAC 46 series is a direct solenoid operated 4-way poppet valve. High flow in a small package, Oval armature. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 46A-L00-JDAP-0FG M0D:532F

	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"	0.30 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.





KB Mini Plug-In With Diode

KD Mini Plug-In With Light

KF Mini Plug-In w/MOV & Light

KH Mini Plug-In w/Rect. & Light

KK Mini Plug-In w/Diode M. Only

KM Mini Plug-In w/Light M. Only

JC Square Connector w/Light

JB Rectangular Connector

# **46 SERIES**

# 1 - Body Type

#### Inline

- A 4 Port Body with Side Ports
- C 4 Port Body with Bottom Ports (No Side Ports)
- D Bottom O-Ring Mount-All Ports (No Side Ports)
- F Bottom O-Ring Mount-Cylinder Ports Only (Side Inlet & Exhaust)
- G 4 Port Body Double
- H 4 Port Body Double Bottom O'Ring Mount

# Stacking Body

S Stacking Body

#### Base Mount

- Single Solenoid Base Mount Body
- N Double Solenoid Base Mount Body

# 2 - Port Size & Thread Type

- O Base Mount Body
- C 1/8" BSPPL
- G Use with O-Ring Mount Body Option "D"

#### 3 - Configuration

Base Mount

O Base Mount Body

Inline or Stacking Body

- 1 No Flow Controls
- 2 With Flow Controls

# **46 SERIES SOLENOID**



## 4 - Operator

J SOLENOID

#### 5 - Voltage

DA 24VDC (54W) - MAX. Cv=0.3 AC 24VAC (54W) - MAX. Cv=0.3 DB 12VDC (54W) - MAX. Cv=0.3 DC 24VDC (24W)

DD 12VDC (24W)

# 6 - Lead Wire Length

A 18" Leads 0 No Lead Wires

#### 7 - Manual Operator

O No Operator Non-Locking Recessed

2 Locking Recessed Non-Locking Extended

4 Locking Extended

# 8 - Electrical Cover Connection

BA Flying Leads

GΑ MAC Jac Solenoid Plug-In

MAC Jac Solenoid Plug-In With Diode GB

MAC Jac Solenoid Plug-In With MOV GC

GD MAC Jac Solenoid Plug-In With LED

MAC Jac Solenoid Plug-In With Diode & LED

MAC JJac Solenoid Plug-In With MOV & LED

# 94 mm Pin Spacing

KA Mini Plug-In

KC Mini Plug-In w/MOV

KE Mini Plug-In w/Diode & Light

KG Mini Plug-In w/Rectifier

KJ Mini Plug-In - Male Only

KL Mini Plug-In w/MOV - Male Only

JA Square Connector

JJ Square Connector - Male Only

JD Rectangular Connector With Light JP Rectnglr. Connector w/MOV

JM Rectangular Connector - M. Only

KN Mini Plug-In w/Diode & Light - Male Only

KP Mini Plug-In w/MOV & Light - Male Only

KR Mini Plug-In With Rectifier - Male Only

KS Mini Plug-In With Rectifier & Light - Male Only

#### 9 - Ground

G Ground Pin/Wire

#### Accessories

M-46001-01P End Plate Kit (Stacking) M-46002 Blank Station Cover Plate N-46001 Body Top Cover Plate (Inline) N-46002 Body Top Cover Plate w/Flow

Controls (Inline)

28493 Exhaust Isolater (Stacking)

28494 Inlet Isolator (Stacking)

# **46 SERIES REGULATOR**

#### 1 - Style

O Regulator Only A Plug-In Block (Single Solenoid Only)

# B Non Plug-In Block **2 - Adjustment**

- O Regulator Block Only A Slotted Stem
- B Adjusting Knob C Slotted Stem with Locknut

#### 3 - Gauge

O Regulator Block Only A Gauge Port Plugged

#### 4 - Pressure Range

O Regulator Block Only A 0-120 psi B 0-80 psi C 0-30 psi

# 46 SERIES - PLUG-IN MANIFOLD

#### 1 - Body Type

- 0 Base only
- L Single solenoid base mount body
- M Single solenoid base mount body w/ gauge port
- N Double solenoid base mount body
- P Double solenoid base mount body w/ gauge port

#### 2 - Manifold Style

O Valve only S Plug-in (12" base leads)

#### 3 - Port Size & Thread Type

0 Valve only B 1/8" BSPPL

# 4 - Manifold Wiring

- O Valve only A Wired for single solenoid
- B Wired for double solenoid

# 5 - Manifold Configuration

- O Valve only C Side cylinder ports
- D Side cylinder ports w/flow controls
- E Bottom cylinder ports w/reg. (slotted stem)
- F Bottom cylinder ports w/reg. (slotted stem) & flow controls
- L Bottom cylinder ports
- M Bottom cylinder ports w/flow controls

#### 6 - Solenoid

J Solenoid

# 7 - Voltage

- AC 24 VAC (54w) Max Cv=0.3
- DA 24 VDC (54w) Max Cv = 0.3
- DB 12 VDC (54w) Max Cv = 0.3
- DC 24 VDC (24w)
- DD 12 VDC (24w)

# 8 - Lead Wire

P Plug-in

# 9 - Manual Operator

- 0 No operator 1 Recessed non-locking operator
- 2 Recessed locking operator
- 4 Extended locking operator

#### 10 - Electrical Connection

- FA Base Plug-In w/MOV FD Base Plug-In w/LED
- FE Base Plug-In w/Diode and LED FF Base Plug-In w/MOV & LED

3 Extended non-locking operator

FG Base Plug-In w/Rectifier FH Base Plug-In w/Rectifier & LED

#### 11 - Ground

G Ground wire pin

# Parts/Flow Control (Sandwich)

- M-46003-01P End plate kit
   M-46002 Valve blanking plate
   63299 Electrical Plug-In Protector
   M-46007 Valve and Electrical Blanking Plate
- 28502 Exhaust isolator 28501 Inlet isolator
- FC46A-AA Sandwich flow control (Plug-in)
  FC46A-BA Sandwich flow control (Non Plug-in)















# **46 SERIES - CIRCUIT BAR NON PLUG-IN**

#### 1 - Spacing

00 16.5mm Spacing

01 26.0mm Spacing

#### 2 - Configuration

- A Side Cylinder Ports
- B Bottom Cylinder Ports
- C Side Cylinder Ports with Flow Controls
- D Bottom Cylinder Ports with Flow Controls
- E Side Cylinder Ports with Regulator
- F Bottom Cylinder Ports with Regulator
- G Side Cylinder Ports, Flow Controls, & Regulator
- H Bottom Cylinder Ports, Flow Controls & Regulator

#### 3 - Style

A Standard

#### 4 - Port Size & Thread Type

B 1/8" BSPPL

#### 5 - Stations

Number of Stations (01, 02, 03, etc.) M - 46002 Blank Station Cover Plate

Note: Regulator must be ordered separately.

# SMALL 3-WAY

# 46 SERIES - ECD PLUG-IN CIRCUIT BAR

#### 1 - Spacing

00 16.5mm Spacing

#### 2 - Configuration

- A Side Cylinder Ports
- B Bottom Cylinder Ports
- C Bottom Cylinder Ports with Regulator
- D Side Cylinder Ports with Flow Controls
- E Bottom Cylinder Ports with Flow Controls
- F Bottom Cylinder Ports with Regulator & Flow Controls

#### 3 - Style

A Standard

# 4 - Port Size & Thread Type

B 1/8" BSPPL

#### 5 - Lights

AO Standard (No Light)

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

Note: Regulator must be ordered separately

#### Accessories

63299 Wire Connector Protector M-46002 Valve Blanking Plate

M-46007 Valve and Electrical Blanking Plate











The MAC 47 series is a direct solenoid operated 4-way poppet valve. High flow in a small package, oval armature. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 47A-L10-HDA0-1KD

	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2	1/8"-1/4"	0.5Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.





# **47 SERIES**

$$47A - \frac{X}{7} \frac{X}{7} \frac{X}{7} - H \frac{XX}{7} \frac{X}{7} - \frac{X}{7} \frac{XX}{7} \frac{XX}{7} + \frac{X}{7} \frac{XX}{7} + \frac{X}{7} \frac{X}{7} \frac{X}{7} = \frac{1}{7} \frac{X}{7} + \frac{1}{7} \frac{$$

# 1 - Body Type

- O Base Only
- A Inline 5 Port
- B Inline Body 5 Port with Flow Controls
- C Inline Body Namur Mount

#### 2 - Port Size & Thread Type

- C 1/8 BSPPL
- D 1/4 BSPPL
- L Other See MVP

#### 3 - Base Type

- O Inline / Stacking/ Valve Only
- A Individual Base Non Plug-In
- B Individual Base Non Plug-In w/ Flow Controls
- J Manifold Base Side Ports (Middle Station)
- K Manifold Base Bottom Ports (Middle Station)
- L Right End Manifold Base, Side Ports
- M Right End Manifold Base, Bottom Ports
- N Left End Manifold Base, Side Ports
- P Left End Manifold Base, Bottom Ports

#### Accessories

N-47005-01 Fastening Kit (Manifold)

28447 Isolator Plate - Inlet and Exhaust (Manifold)

M-47001 Blank Station Cover Plate

N-47004 Cover Plate Assembly with Flow Controls (Inline)

M-47013-01P End Plate Kit (Stacking)

N-47009 Exhaust Isolator Plate Assembly (Stacking)

28451 Inlet Isolator Plate (Stacking

# **47 SERIES STANDARD SOLENOID OPTIONS**



## 4 - Voltage (\*Requires full wave rectifier in cover)

AC	240 VAC (5.8w) *	DF	12 VDC (5.2w)
AD	24 VAC (7.8w) *	DG	12 VDC (24w)
DA	24 VDC (5.2w)	DH	12 VDC (1.8w)
DB	24 VDC (24w)	DJ	12 VDC (1.0w)
DD	24 VDC (1.0w)	DL	120 VDC (6.3w)

#### 5 - Lead Wire Length

•	Loud IIII C Longui		
0	NO LEAD WIRE	Е	72" Coil Leads
Α	18" Coil Leads	F	96" Coil Leads
В	24" Coil Leads	G	120" Coil Leads
С	36" Coil Leads	Н	144" Coil Leads
D	48" Coil Leads	Р	Plug-In

Note: Use "0" With MJ, MM & K Type Connectors

# 6 - Manual Operator

- 0 NO OPERATOR
- 1 Recessed Non Locking Operator
- 2 Recessed Locking Operator4 Extended Locking Operator
- 3 Extended Non Locking Operator

## 7 - Electrical Connector

- BA Flying Leads
- BB Flying Leads w/ground
- BC Flying Leads w/LED Light
- BD Flying Leads w/LED Light & Ground
- BE Flying Leads w/Suppression Diode
- BF Flying Leads w/Suppression Diode & Ground
- BG Flying Leads w/Suppression Diode Plus LED Light
- BH Flying Leads w/Suppression Diode Plus LED Light & Ground
- KD Mini plug-in with light
- KJ Mini plug-in male only















# 47 SERIES REGULATOR & FLOW CONTROL

PR47A - X X X X - X T T T T T 1 2 3 4 5

#### 1 - Adjustment Method

Manual Adjust w/ Screwdriver Slot

A Plug-In B Non Plug-In

C Regulator Only Manual Adjust w/ Knob

E Plug-In F Non Plug-In

G Regulator Only

Manual Adjust w/ Screwdriver Slot and Locknut

J Plug-In K Non Plug-In

L Regulator Only

2 - Configuration

O Regulator Only A Sandwich Regulator Block

3 - Gauge Port Option

A No Gauge Port B Gauge Port (plugged)

C Gauge (order separately)

4 - Pressure Range

A 0 to 120 psi B 0 to 80 psi

C 0 to 30 psi

5 - Assembly

9 Assembled to Valve/Bar

Gauges

24165-150 15mm 0to150 psi 24177-160 23mm 0to160 psi 24177-100 23mm 0to100 psi 24177-060 23mm 0to60 psi

Flow Control Pricing

FC47A-AA Plug-In Sandwich Flow Control Block FC47A-BA Non Plug-In Sandwich Flow Control Block

# 47 SERIES EBM CIRCUIT BAR

EBM47A - XX X X X X - XX - 9 1 2 3 4 5 Valves and cover plates assembled to bar

## 1 - Spacing

01 20mm spacing

#### 2 - Configuration

Bottom cylinder ports Bottom cylinder ports w/ flow controls В С No cylinder ports No cylinder ports w/ flow controls Bottom cylinder ports F Bottom cylinder ports w/ flow controls Ε No cylinder ports w/ flow controls G No cylinder ports Side cylinder ports Side cylinder ports w/ regulator Bottom cylinder ports Bottom cylinder ports w/ regulator N No cylinder ports No cylinder ports w/ regulator

3 - Style

A Standard bar B Add-On-Style (includes end plate)

C Add-A-Unit (single station)

#### 4 - Cylinder Port Size and Thread Type

C 1/8" BSPPL D 1/4" BSPPL

L BSPPL Commons

5 - Stations

Number of stations (01, 02, 03, etc.)

Accessories

M-47001 Blank station cover plate (17.5mm)
M-47002 Blank station cover plate (19.5mm)
M-47004-01P Right hand end plate kit (35mm)
M-47005-01P Right hand end plate kit (44mm)

Note: Regulators must be ordered separately.

# **47 SERIES ECD CIRCUIT BAR**

1 - Spacing

00 18mm Spacing 01 30mm Spacing

2 - Configuration

A Side Cylinder Ports B Bottom Cylinder Ports

C Bottom Cylinder Ports with Regulator

3 - Style

A Standard bar B Add-On-Style (Includes end plate)

C Add-A-Unit (single station)

4 - Port Size & Thread Type

C 1/8" BSPPL D 1/4" BSPPL

# 5 - Terminal Strip/Lights

AO Standard (No Light) AB Standard w/Light (240 Volt)

AD Standard w/Light (24 Volt)

6 - Stations

Number of Stations (01, 02, 03, etc.)

Accessories

M-47001 Blank station cover plate (17.5mm)

M-47003-01P End plate kit

16520 Wire connector protector for blank station

Note: Regulator must be ordered separately.



The MAC 48 Series is a high flow 16mm 4-way spool valve with a unique integral four way pilot. The short stroke solenoid utilizes an oval armature for maximized shifting forces in a small area. The 4-way pilot means a low minimum operating pressure — no pistons — and minimal resistance to shifting. The balaced design in the pilot means shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 47A-ADO-HDAA-1BA

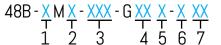
Function		Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/8"	1.1Cv	Vac. to 120PSI	Sub-base Non Plug-In

#### **OPERATIONAL BENEFITS**

- 4-way valve with 4-way integral pilot.
- 16 mm valve (stacks on 16.5 mm centers).
- High flow (up to 1.1 Cv).
- Fast repeatable response times.
- Maximum shifting forces in both directions.
- Long life.



# 48 SERIES - SINGLE PRESSURE MODELS



#### 1 - Body Type

- A 5/2 Single Solenoid
- B 5/2 Double Solenoid
- E 5/3 Closed Center
- F 5/3 Open Center
- C 5/2 Single Solenoid (Duel Pressure Model)
- D 5/2 Double Solenoid (Duel Pressure Model)
- H 5/3 Pressure Centre (Duel Pressure Model)

#### 2 - Pilot Air

- A Internal
- B Internal Supply #3 Port (Duel Pressure Model)
- C Internal Supply #5 Port (Duel Pressure Model)
- D External

#### 3 - Base Type

- 000 Internal (Valve Less Base)
- AAL Internal 1/8" NPTF
- AAM External 1/8" NPTF

#### 4 - Voltage

AA	12U VAU (2.5W)	DС	24 VDC (1.8W)
DD	24 VDC (2.5W)	DF	24 VDC (4.0W)

#### 5 - Wire Length

- A 18"
- B 24"
- C 36"

#### 6 - Manual Operator

- 1 Non-locking recessed
- 2 Locking recessed

# 7 - Electrical Connection

- BA Flying leads
- BT Flying leads with light
- GA MAC JAC solenoid plug-in
- KA Plug-in wire assembly
- KT Plug-in wire assembly w/light
- KD Plug-in wire assembly w/rectifier & light & ground

Note: AC voltage requires connector with rectifier.



















The MAC 400 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure flutucations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 411A-D0A-DM-DDAJ-1JD

	Port size		Pressure Range	<b>Individual Mounting</b>
5/2, 5/3	1/8"-1/4"	1.0 Cv	Int. 2 pos.: 20-120PSI	Inline
			( /	

(w/mem. spring: 30-120PSI)

3 pos.: 35-120PSI, Ext.: vac. to 120PSI

#### **OPERATIONAL BENEFITS**

- Balanced poppet, immune to variations of pressure.
- Short stroke with high flow.
- The patented solenoid develops high shifting forces.
- Powerful return spring.
- Manual operator standard on all valves.
- Burn-out proof solenoid on AC service.









# **400 SERIES**



#### 1 - Spool Type - Valve Function

- 0 Base only
- 1 Single op., sgl. pressure Single op., dual pressure
- 2 Double op,, sgl. pressure
- 4 Double operator, dual pressure 5 3-Position closed center
- 6 3-Position open center
- 7 3-Position single pressure, pressure center
- 8 3-Position dual pressure, pressure center

# 2 - Body Type

0 Base only

- 1 Inline 5-port
- 3 Manifold body
- 4 Inline 5-port w/mem.spring
- 6 Manifold body w/mem. spring

#### 3 - Port Size And Thread Type

- 0 Manifold body
- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Body/Base Type

- 0 Inline or manifold body A Base standard ports
- B Base standard ports with flow controls

#### 5 - Internal/External Pilot

- A Internal pilot B External pilot (inline body)
- C Internal pilot (dual pressure only)
- D Common ext. pilot (circuit bar)

#### 6 - Pilot Type

DM Muffled Exhaust DP Piped Exhaust

# 400 SERIES: DM PILOT OPTIONS



# 7 - Voltage (Other Options Available)

JA 120/60, 110/50 JF 240/50 JC 24/60, 24/50 DA 24 VDC (54W) DB 12 VDC (54W) DC 12VDC (7.5W) DD 24VDC (7.3W) DE 12VDC (12.7W) (MOD CLSF ONLY)

DF 24VDC (12.7W)(MOD CLSF ONLY)

FE 12VDC (24W) FF 24VDC (24W)

#### 8 - Lead Wire Length

A 18" Coil leads J External plug-in connector

# 9 - Manual Operator

0 No operator 1 Non-locking manual operator 2 Locking manual operator 3 Non-locking ext. operator

4 Locking extended operator

#### 10 - Electrical Connector

BA Grommet JB Rectangular plug JD Rectangular plug w/ light JM Rectangular male KA Mini plug-in KD Mini plug with light

KK Mini plug-in male w/diode KL Mini plug-in male w/M.O.V.

#### Pilot Valves - Bodies and Assemblies

DMB-A1 4 Way Pilot Body (Muffled Exhaust) DPB-A1 4 Way Pilot Body (Piped Exhaust)

DUB-A1 4 Way Pilot Body (Pilot Exhaust to Main Exhaust)

DMB-DXXX-XXX-1 Complete Pilot Valve DPB-DXXX-XXX-1 Complete Pilot Valve DUB-DXXX-XXX-1 Complete Pilot Valve DXXX-XXX 1 Solenoid and Cover Assembly

DMB-RA11 Complete Remote Air Pilot Valve (4 Way)

# **400 SERIES REMOTE AIR**

#### 1 - Spool Type

- 1\* Single Operator, Single Pressure
- 2 Double Operator, Single Pressure
- 4 Double Operator, Dual Pressure
- 5 3 Position Closed Center
- 6 3 Position Open Center
- 7 3 Position Single Pressure, Pressure Center
- 8 3 Position Dual Pressure, Pressure Center

# 2 - Body Type

- 1 Inline 5 Port
- 3 Manifold Body

#### 3 - Port Size And Thread Type

- 0 Manifold Body
- C 1/8" BSPPL
- D 1/4" BSPPL

# 4 - Configuration

- O Inline or Manifold Body
- A Base Standard Ports
- B Base Standard Ports w/ Flow Controls

#### 5 - Pilot Port

J Pilot Port Size M5 (Metric)

#### 6 - Style

RA Remote Air

 $\mbox{\ensuremath{\star}}$  - Note: For Single Operator Valves, Use MOD 1493















The MAC 700 series is a versatile 4-way solenoid piloted spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in Piping means the valve can be piped as a 4-way, 3-way, or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

5 - Voltage

Stock Part Number: 711C-14-PI-391JD

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 5/3	1/8"-1/4"	0.8 Cv	Int.: sgle. op.: 20-150PSI,	Inline
			dhle on : 10-150 PSI	_

Ext.: vac. to 150PSI

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.
- Long service life.





#### 700 SERIES

	1 0 0 7
1 - Operator	
1 Single Operator	2 Double Operator
2 - Flow Control	
1 Without Flow Controls	2 With Flow Controls
3 - Port Size	
11 1/8 BSP	14 1/4 BSP
4 - Pilot Air	
PI Internal	PE External

AC Voltage	DC Voltage				
11 120/60, 110/50	50 24VDC (6W) 55 12VDC	(6W)			
22 24/50-60	57 12VDC (2.5W) 59 24VDC	(2.5W)			
39 240/50	60 12VDC (8.5W) 61 24VDC	(8.5W)			
6 - Manual Operator Indicato	Lights				
O No Operator	1 Non-Locking Recessed (Std.)				
2 Locking Recessed	2 Locking Recessed 3 Non-Locking Extended				
4 Locking Extended					
7 - Enclosure					
BA Grommet	JB Rectangle - No Light				
CA Conduit 1/2" NPS	JC Square With Light				
JA Square - No Light	JD Rectangle With Light				

Isolator Kit - Exhaust Only

# **OPTIONS**

7XX C- X X - P X - XX - X - XX

- For bottom ports (1/8" only) replace by 2.

# Solenoid Pilot Operated Models (Sample Options)

Individual Models

711C-14-PI-111BA 1/4" BSPP threads 721C-14-PI-111BA\* 1/4" BSPP threads Individual Models With Flow Controls 712C-14-PI-111BA 1/4" BSPP threads 722C-14-PI-111BA\* 1/4" BSPP threads Stacking Models 713C-14-PI-111BA 1/4"BSPP Threads

Stacking Models With Flow Controls

723C-14-PI-111BA\*

49

714C-14-PI-111BA 1/4" BSPP Thread

1/4" BSPP Threads

# Remote Air Pilot Operated Models (Sample Options)

Individual Models 711C-14-RA 1/4" BSPP threads 721C-14-RA 1/4" BSPP threads Individual Models With Flow Controls 712C-14-RA 1/4" BSPP threads 722C-14-RA 1/4" BSPP threads Stacking Models 713C-14-RA 1/4" BSPP threads 723C-14-RA 1/4" BSPP threads Stacking Models With Flow Controls 714C-14-RA 1/4" BSPP threads 724C-14-RA 1/4" BSPP threads Accessories M-07001-01-01P End Plate Kit - Internal Pilot M-07001-02-01P End Plate Kit - External Pilot N-07005 Isolator Kit - Inlet/Exhaust N-07006 Isolator Kit - Inlet Only

MAC VALVES - SMALL - 4-WAY

N-07007



The MAC 900 series is a versatile 4-way solenoid piloted spool valve. This features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way, or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 911B-PM-391JD

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"-1/4"	1.2 Cv	Sgle. op.: 25-150PSI,	Inline
			Dble. op.: 10-150PSI	

### **OPERATIONAL BENEFITS**

- -. Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- Large spool area provides maximum shifting forces.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.
- Long service life.





Double Operator



#### 900 SERIES

#### 1 - Operator

- 1 Single Solenoid
- 2 Double Solenoid

#### 2 - Port Size

- 5 1/8 BSP
- 6 1/4 BSP

## 3 - Pilot Exhaust

PM Pilot Exh. Muffled

#### 4 - Voltage

DC Voltage AC Voltage

11 120/60, 110/50 50 24VDC (6W) 55 12VDC (6W) 22 24/50-60 57 12VDC (2.5W 59 24VDC (2.5W) 26 400/50 60 12VDC (8.5W) 61 24VDC (8.5W)

39 240/50

# 5 - Manual Operator Indicator Lights

O No Operator 1 Non-Locking Recessed (Std.)

2 Locking Recessed 3 Non-Locking Extended 4 Locking Extended

6 - Enclosure

**BA** Grommet CA Conduit 1/2" NPS JA Square w/No Light JB Rectangle JC Square w/Light

JD Rectangle w/Light

MALL 4-WAY

# Solenoid Models - Example

# Individual Models

916B - PM -111BA Single 1/4" BSPP

926B - PM -111BA\* Double 1/4" BSPP - \*Use 100 Solenoid Options

# Stacking Models

917B - PM -111BA 1/8" BSPP 918B - PM -111BA 1/4" BSPP

# Remote Air Operated Models - Example

#### Individual Models

916A - RA Single 1/4" BSPP 926B - RA Double 1/4" BSPP

#### Stacking Models

918B - RA 1/4" BSPP 928B - RA 1/4" BSPP

# **Modifications**

0158 Heavy Duty Spring

# Accessories

M-09001-01P End Plate Kit

N-09002 Inlet and Exhaust Isolator Kit N-09003 Exhaust Isolator Kit

N-09004A Inlet Isolator Kit





# LARGE 4-WAY

Mac Valves with 4 or 5 ports; inlet, a common exhaust (4 way) or two exhausts (5 way) and two cylinder ports, one normally open and the other normally closed. Their common application is to operate double acting cylinders.

Patents and Patents Pending

# LARGE 4-WAY SOLENOID

82, 83, 92, 93, 800, 1300, 1800, 2700, 62-6600 SERIES (Cv from 1.2)



























# AVAILABILITY TABLE

SERIES FEATURES	92	82	6200	6300	6500	6600	1300	1501	ISO 2	150 3
SGL DBL SOL 2 POSN 3 POSITION C.C 3 POSITION O.C 3 POSITION POC SANDWICH REGULATOR SANDWICH FLOW CONTROL DUAL PRESSURE INTI/EXT PILOT	///	/////	/ - / - / - / - / - / - / - / - / - / -	-/- -/- -/- -/- -/-	//// //// -/// -///	//// //// 	/ - / - / - / - / - / - / - / - / - / -	-/- -/- -/- -/- -/-	-/	//// //// 

#### LEGEND:

available on 6300 manifold only.
 available on 6300 manifold only with sandwich pressure regulator.

/ = available X = not available

# PORTING - INDIVIDUAL BASES

PORT SIZE	92	82	6200	6300	6500	6600	1300	1501	150 2	ISO 3
1/8"	1.	-/•-	1-	- /-				1-		
3/8"	1/-	-77-	-/	-/·-	-/•-			-/	-/•-	,
3/4"				-/-	-/;-	_/•_	_ /• _		-/•-	二/:-
1"						-/-	= /=			110
1 1/2"							-/-			

## LEGEND:

/ = side ports

= bottom ports available (no side ports)

#### PORTING - MANIFOLD BASES

92	82	6200	6300	6500	6600	1501	150 2
<b>=</b> /:=	_/ <u>*</u> ;+-	_/•-=	- /• -	- /• -		_/•+- /•+-	-/•+
				_/•+_	- / <u>•</u> -		-/•+
	92 -/•	92 82 -/•/•/•	92 82 6200 -/•/•/•/•/•/•/•/•	92 82 6200 6300 -/• -/• -/• -/• -/• -/• -/• -/• -/• -/•	/• = /• = /• = /• = /• =	/• -/• -/• -/• -/•	/• = /• = /• = /• = /• = /• = /• = /• =

LEGEND:

/ = side ports

= bottom cylinder ports

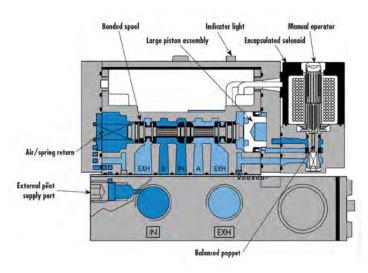
+ = bottominlet (92 series - consult factory)

# **OPERATIONAL BENEFITS**

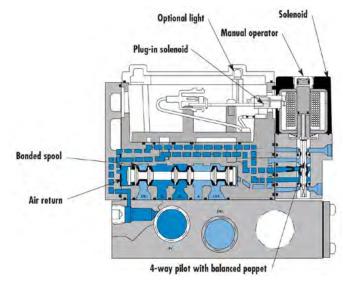
- Unique patented MACSOLENOID for fastest possible response time with its non burnout feature on AC service.
- Unique patented MACSOLENOID for fastest possible response times.
- Balanced poppet pilot valve for high flow, precise repeatability and consistant operation.
- Balanced poppet 4 way pilot valve provides maximum shifting forces, precise repeatability and consistant operation.
- Large spool or piston for maximum shifting forces even at minimum operating pressure.
- Air only return. Optional memory spring is also available.
- Air/Spring return for consistant shifting on single solenoid valves.
- MAC spool and bore combination for wiping away contamination, eliminating sticking and for use on lubricated and non-lubricated service.
- Patented, virtually burnout proof AC solenoid.
- Optional low wattage DC solenoids down to 18W (82 series) or 10W (92, 6000, 1300 & ISO series).
- Plug-indesign of valves, bases, flow controls and regulators for modular assembly and ease of maintenance.
- Indicator lights in valve body, base or external plug-in connector.
- Plug-in solenoid and optional circuit board to allow for lights, diodes, MOV's and AC rectification
- Very high flow in a very compact package.
- NEMA 4 solenoid enclosure (6000 & ISO series)
- A large checked accumulator for consistant shifting on single and double solenoid models (6300, 6500, 6600, 1300 & ISO 3)
- Internal or external pilot operation: manifolds supplied with optional common external pilot.
- Non-locking manual operators standard on all valves; other types of manual operators available.
- Add-on style circuit bar manifolds provide for additional stations to be added to existing manifold.

#### **EXHAUST**

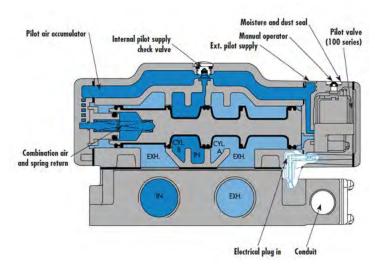
# **PRESSURE**

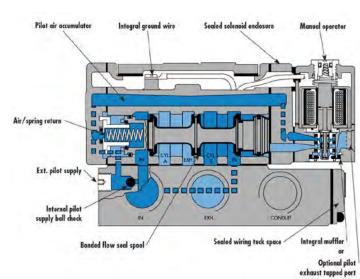


82 Series



92 Series





1300 Series 6500 Series

MAC VALVES - LARGE - 4-WAY

52

0000 0011













The MAC 82 series is a versatile 4-way solenoid piloted spool valve. This features our balanced poppet in the pilot and an air/spring return for consistent shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 82A-AC-000-TM-DDAP-1DA

Function	Port size	Flow (Max)	Individual Mounting
4/2, 4/3	1/8"-1/4"-3/8"	1.35 Cv	Sub Base 'Plug-In'/'Non Plug-In'

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.
- Long service life.













# 82 SERIES VALVE & BASE OPTIONS



#### 1 - Spool Type - Valve Function

- O Base or Manifold Only
- A Single Solenoid Single Pressure
- B Double Solenoid Single Pressure
- C Single Solenoid Dual Pressure
- D Double Solenoid Dual Pressure
- E Double Solenoid 3-Position Closed Center
- F Double Solenoid 3-Position Open Center
- G Double Solenoid 3-Position Pressure Center
- H Double Solenoid 3-Position Dual Pressure Pressure Center
- J Single Solenoid Single Pressure With Solenoid On "B" End
- K Single Solenoid Dual Pressure With Solenoid On "B" End
- L Double Solenoid 3-Position Dual Pressure Open Center
- M Double Solenoid 3-Position Dual Pressure Closed Center

#### 2 - Body Type/Lights In Body

- A Plug-in Body
- B Non Plug-in Body
- C Internal Plug-in With Light In Body

Single Light 120V Single Light 240V
Single Light 24V Double Light 120V
Double Light 240V Double Light 24V

## 3 - Port Size And Thread Type

- 0 Valve Only
- E 1/4" BSPPL Ports
- F 3/8" BSPPL Ports
- L 1/4" Dual Pressure BSPPL Ports (Individual Base Only)
- M 3/8" Dual Pressure BSPPL Ports (Individual Base Only)

#### 4 - Base/Manifold Configurations

- O Valve Only
- A Individual Base Standard Porting
- B 1/4" Bottom Ports
- C 1/4" Both Bottom & Side Ports
- D Individual Side Inlet & Exhaust Bottom Cylinder Ports
- K Manifold Base Standard Ports
- L Manifold With Bottom Cylinder Ports
- M Manifold With Additional Bottom Inlet
- R Manifold Bottom Inlet & Bottom & End Cylinder Ports

#### 5 - Internal/External Pilot

- O Internal Pilot Valve Only No Base
- A No Indicator Light
- B Single Indicator Light in Base or Manifold

110V 240V 24V

C Double Indicator Light in Base or Manifold

110V 240V 24V

D External Pilot - No Light

Individual Base Manifold

E External Pilot - Single Light in Base or Manifold Individual Base 110V Individual Base 240V Individual Base 24V Manifold 110V Manifold 240V Manifold 24V

F External Pilot - Double Light in Base or Manifold Individual Base 110V Individual Base 240V Individual Base 24V Manifold 110V Manifold 240V Manifold 24V

# 6 - Pilot Body

- TM Pilot Valve with muffled exhaust
- TP Pilot Valve with piped exhaust
- TU Pilot Valve; pilot exhaust out main exhaust (Single Pressure Only)

#### 7 - Voltage

AA	120/60, 110/50	AC	24/60, 24/50
AF	240/50	DA	24 VDC (54W)
DB	12 VDC (54W)	DC	12 VDC (7.5W)
DD	24 VDC (7.3W)	DE	12 VDC (12.7W) (CLSF)
DF	24 VDC (12.7W) (CLSF)	FE	12 VDC (24W)

## FF 24 VDC (24W) 8 - Wire Length

Plug	g-in Valve/Base			Non	Plug-in	Valve/Bas	е
Р	Plug-in 8" - St	and	ard	Α	18"	Е	72"
1	18"	4	48"	В	24"	F	96"
2	24"	5	72"	С	36"	J	6"*
3	36"	6	96"	D	48"		

\* Lead wire length for external plug-in connectors must be "J"

#### 9 - Manual Operator

- O No Operator
- 1 Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 10 - Electical Connector

Plug-in	BA	Grommet
Conduit 1/2"	JB	Rectangular Plug-in
Rectangular Plug-in with Light	JM	Rectangular Male Only
Mini Plug-in	ΚB	Mini Plug-in with Diode
Mini Plug-in with M.O.V.	KD	Mini Plug-in with Light
Mini Plug-in with Light & Diode	KF	Mini Plug-in w/light & M.O.V.
	Conduit 1/2" Rectangular Plug-in with Light Mini Plug-in Mini Plug-in with M.O.V.	Conduit 1/2" JB Rectangular Plug-in with Light JM Mini Plug-in KB Mini Plug-in with M.O.V. KD

KG Mini Plug-in with LED Light & Diode

#### 82 Series Pilot Valves - Bodies and Assemblies

TM	Pilot Body Asssembly Only
TP	Pilot Body Assembly Only
TU	Pilot Body Assembly Only
TM-DXXY-XXX*	Complete Pilot Valve
TP-DXXY-XXX*	Complete Pilot Valve
TU-DXXY-XXX*	Complete Pilot Valve
TALDAIV	Complete Demote Air Dilet

TM-RAIX Complete Remote Air Pilot Valve TP-RAIX Complete Remote Air Pilot Valve TU-RAIX Complete Remote Air Pilot Valve

TO-RAIX Remote Air Operator

DXXY-XXX\* Solenoid and Cover Assembly Note: Low wattage available as complete valves only

#### 82 Series Flow Control Module

FC82A-AA Plug-in Flow Control Assembly FC82A-BA Non Plug-in Flow Control Assembly

#### 82 Series Accessories

N-82005-01	Manifold Fastening Kit
32835 3/8"	Isolation Plugs

M-82003 Blank Station Cover Plate (Manifold) M-82003-00-1 Blank Station Cover Plate when used with

regulator

















# **82 SERIES REMOTE AIR**

# 1 - Spool - Valve Function

- O Base Only
- A Single Operator Single Pressure
- B Double Operator Single Pressure
- E 3-Position Closed Centre
- F 3-Position Open Centre
- G 3-Position Single Pressure Pressure Centre
- H 3-Position Dual Pressure, Pressure Centre

#### 2 - Remote Air

B Remote Air Body

#### 3 - Port Size And Thread Type

- O Valve Only No Base
- D 1/8" BSPPL
- E 1/4" BSPPL
- F 3/8" BSPPL

# 4 - Base Configurations

- 0 Valve Only No Base
- A Base with Standard Porting
- B Base with Bottom Ports Only (1/8" or 1/4")
- C Base with Side and Bottom Ports (1/8" or 1/4")
- D Base with Side Inlet and Exhaust and Bottom Cylinder Ports

#### 5 - Single/Double Remote Air Base

- 0 Valve Only No Base
- A Single Remote Air Internal Pilot
- D Single Remote Air External Pilot or Double Remote Air

# **82 SERIES REGULATOR**

PR82A - X X X X - X T T T T T 1 2 3 4 5

#### 1 - Adjustment Type

Manual Adjust With Slotted Stem

- A Plug-in Solenoid
- B Remote Air or Non Plug-in
- C Regulator Only

Air Pilot Adjust (0-120 PSI Only)

D Plug-in Solenoid

Single

Double

E Remote Air or Non Plug-in Body

Single

Double

F Regulator Only

Manual Adjust With Locking Knob

G Plug-in Solenoid

Single

Double

H Remote Air or Non Plug-in Body

Single

Double

J Regulator Only

Manual Adjust With Locking Slotted Stem

K Plug-in Solenoid

Single

Double

L Remote Air or Non Plug-in

Single

Double

M Regulator Only

#### 2 - Configuration

- O Regulator Only
- A Regulator on "A" end (Standard)
- B Regulator on "B" end with by-pass on "A" end
- C Regulator on "A" end with by-pass on "B" end
- D Regulators on both ends
- S Selector to inlet of next valve (Dual Reg.)
- T Selector to inlet of next valve (Sgle. reg. w/by-pass on "A")

# 3 - Gauges

- A No gauge port
- B Gauge with face perpendicular to manual operator\*\*

Single & Double

C Gauge with face parallel to manual operator\*\*

Single & Double

D Gauge port with pipe plug

Single & Double

#### 4 - Pressure Range

- A 0-120 PSI
- B 0-80 PSI
- C 0-30 PSI

D

0-120 PSI on "A" end

0-80 PSI on "B" end

- E 0-120 PSI on "B" end
- 0-80 PSI on "A" end
- F 0-120 PSI on "A" end
  - 0-30 PSI on "B" end
- G 0-120 PSI on "B" end 0-30 PSI on "A" end
- H 0-80 PSI on "A" end
- 0-30 PSI on "B" end
- J 0-80 PSI on "B" end
  - 0-30 PSI on "A" end

#### 5 - Assembly

- Regulator block supplied with extra long screws to be used in conjuction with flow control blocks
- 8 Same as 7 except valve assembles to block
- 9 Regulator block assembled to valve

## MAC 82 Series Regulator Accessories

\*N-82013 Extra long screws for sandwich regulator mounted with flow control block.

Note: If option #7 or #8 are ordered in position #5,

this kit does not need to be ordered separately

#### Gauges

Gauge Assemblies

N-82016-01 (0-120 PSI — "B" option)

N-82016-02 (0-120 PSI — "C" option)

N-82016-03 (0-80 PSI — "B" option)

N-82016-04 (0-80 PSI — "C" option)

N-82016-05 (0-30 PSI — "B" option)

N-82016-06 (0-30 PSI — "C" option)

Gauges Only

24143-030P

24143-100P

24143-160P

Gauge Extensions

32602 (90°)

32603 (Straight)

Note: Gauges called out in regulator must be ordered as separate line item 0 N/C



The MAC 83 series is a 4-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 83A-AAD-DM-DDAJ-1JD

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/4" - 3/8"	1.5 Cv	Vac. to 120PSI	Sub Base 'Plug-In'/'Non Plug-In'

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.
- Long service life.



BK Grommet with diode

JD Rectangular plug-in w/light

Mini plug-in w/ M.O.V.

CA Conduit 1/2"

KA Mini plug-in

# 83 SERIES VALVE & BODY OPTIONS

# 1 - Spool Type

- O Base Only
- A Single Operator Single Pressure
- B Double Operator Single Pressure
- C Single Operator Dual Pressure
- D Double Operator Dual Pressure
- E 3 Position Closed Center
- F 3 Position Open Center
- G 3 Position Dual Pressure, Pressure Center
- M Single Operator Single Pressure w/ Memory Spring
- N Single Operator Dual Pressure w/ Memory Spring

# 2 - Internal/External Pilot

- A Internal Pilot
- B Internal Pilot Dual Pressure (supply from #5 port)
- D External Pilot from #14 End
- E External Pilot from #12 End

#### 3 - Port Size And Thread Type

- O Valve Only 1/4" BSPPL
- D 3/8" BSPPL

#### 4 - Pilot Body

- DM Muffled Pilot Exhaust
- TM Muffled Pilot Exhaust

# 83 SERIES: DM SOLENOID PILOT OPTIONS



## 5 - Voltage

JA 120/60, 110/50 JF 240/50 JC 24/60, 24/50 DA 24 VDC (54W) DB 12 VDC (54W) DE 12 VDC (12.7W)\* DF 24 VDC (12.7W)\* FE 12 VDC (24W)

FF 24 VDC (24W)

\* MOD CLSF Only

# 6 - Lead Wire Length - Longer Options Available

- A 18" Coil leads
- J External plug-in lead

#### 7 - Manual Operator

- 0 No operator
- 1 Non-locking manual op.
- 2 Locking manual op.
- 3 Non-locking extended op. 4 Locking extended op.

#### 8 - Electrical Connector

BA Grommet

BL Grommet with M.O.V..

JB Rectangular plug-in - No Light

JM Rectangular male only

KB Mini plug-in w/ diode

KD Mini plug-in w/ light

Mini plug-in w/ light & M.O.V.

KG Mini plug-in w/ LED light & diode

# Complete Pilot Valve

DMB-DXXX-XXX-1 Pilot Valve





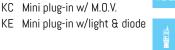














# 83 SERIES - SINGLE REMOTE AIR

#### 1 - Spool Type

- O Base Only
- A Single Operator Single Pressure
- C Single Operator Dual Pressure
- M Single Operator Single Pressure with Memory Spring
- N Single Operator Dual Pressure with Memory Spring

#### 2 - Internal/External Pilot

- A Internal Pilot
- B Internal Pilot Dual Pressure (supply from #5 port)
- D External Pilot from "14" End
- E External Pilot from "12" End

#### 3 - Cylinder Port Size And Thread Type

- O Valve Only
- C 1/4" BSPPL
- D 3/8" BSPPL

#### 4 - Pilot Body

DM Muffled Exhaust

# 5 - Remote Pilot Operator

RA1 Pilot Operator

#### 6 - Pilot Port Size and Thread Type

4 1/8" BSPPL

# 83 SERIES - DOUBLE REMOTE AIR

# 1 - Spool Type

- O Base Only
- B Double Op. Sgle. Prs.
- D Double Op. Dual Prs.
- E 3 Postion Closed Center
- F 3 Position Open Center
- G Dual Presure Pressure Center

#### 2 - External Pilot

F Remote Air

# 3 - Port Size & Thread Type

- O Valve Only
- C 1/4" BSPPL
- D 3/8" BSPPL

# 83 SERIES - CIRCUIT BAR (EBM)

#### 1 - Spacing

00 254mm Spacing

#### 2 - Configuration

- A Side Port
- B Bottom Port
- C Regulator w/Bottom Ports

#### 3 - Style

- A Standard Bar Internal Pilot
- B Standard Bar External Pilot

#### 4 - Port Size & Thread Type

- D 1/8" BSPPL
- E 1/4" BSPPL

#### 5 - Stations

Number of Stations (02, 03, 04, etc.)

Note: Regulators priced separately



The MAC 92 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 92B-ABA-000-DM-DJCJ-2JD

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/8"-3/8"	1.2 Cv	Int.: 20-120PSI, 3 pos.: 35-120PSI	Sub Base 'Plug-In'/
			Ext.: vac. to 120PSI, 3 pos.: 35-120PSI	'Non Plug-In'

#### **OPERATIONAL BENEFITS**

- The 4-way pilot develops maximum shifting forces both ways.
- Memory spring available.
- Balanced spool, immune to variations of pressure, also provides high flow.
- Short stroke with high flow.
- Bonded seal spool with minimum friction, shifting in a glass-like finished bore.
- Pilot with balanced poppet, high flow; short and consistent response times.





# 92 SERIES VALVE & BASE OPTIONS

#### 1 - Spool Type - Valve Function

- O Base Only
- A Single Solenoid Single Pressure
- B Double Solenoid Single Pressure
- C Single Solenoid Dual Pressure
- D Double Solenoid Dual Pressure
- E Double Solenoid 3 Position Closed Centre
- F Double Solenoid 3 Position Open Centre
- G Double Solenoid 3 Position Pressure Centre
- H Double Sol. 3 Position Dual Pres., Pres. Centre
- J Double Sol. 3 Position Dual Pres., Closed Centre
- K Double Solenoid 3 Position Open Centre
- L Single Solenoid Single Pressure w/Memory Spring
- N Single Solenoid Dual Pressure w/Memory Spring

#### 2 - Plug-In/Non Plug-In - Pilot Exhaust

- O Base Only
- A Plug-In Standard Exhaust
- B Non Plug-In Standard Exhaust
- C Plug-In w/Pilot Exst. to Main Exst. (DU Pilot Only)
- D Non Plug-In w/Pilot Exst. to Main Exst. (DU Pilot Only)

#### 3 - Body Options

- O Base Only
- A No Light in Top
- B Light in Top

110V AC 220/240V AC 24V AC 12VDC 24VDC

## 4 - Port Size And Thread Type

O Basic Valve Only E 1/4" BSPPL D 1/8" BSPPL F 3/8" BSPPL

#### 5 - Base/Manifold Configurations

- O Basic Valve Only
- A Side Ports (Individual Base)
- B Bottom Ports Only (1/8" only) (Individual Base)
- C Side & Bottom Ports (1/8" only) (Individual Base)
- D Side Inlet & Exhaust, Bottom Cylinder Ports (1/8" only) (Individual Base)
- J Side Cyl. Ports (Manifold Base)

#### 6 - Internal/External Pilot - Base Light Options

- O Basic Valve Only
- A Internal Pilot No Light In Base
- B Internal Pilot Single Light In Base

110 Volt 240 Volt 24 Volt

C Internal Pilot - Double Light In Base

110 Volt 240 Volt 24 Volt

D External Pilot - No Light In Base

E External Pilot - Single Light In Base

110 Volt 240 Volt 24 Volt

24 Volt

F External Pilot Double Light In Base 120 Volt 240 Volt

G Non Plug-In Internal Pilot

H Non Plug-In External Pilot

# 7 - Pilot Body Exhaust Options

- DM Pilot Valve w/muffled exhaust
- DP Pilot Valve w/piped exhaust
- DU Pilot Valve; pilot exhaust out main exhaust

















# 92 SERIES VALVE & BASE OPTIONS

92B - X X X - X X X - XX - D XX X - X XX - X XX - 1 2 3 4 5 6 7 8 9 10 11

#### 8 - Voltage

JA\* 120/60, 110/50 24/60, 24/50 JF\* 240/50 DA 24 VDC (54W) DB 12 VDC (54W) FA 12 VDC (1.8W) FB 24 VDC (1.8W) FE 12 VDC (24w) FF 24 VDC (24W)

\* Must use electrical connection with ground wire

#### 9 - Lead Wire Length

- P Plug-in 8"Standard
- 1 18" Base Leads
- 0 No Wires
- A 18" Coil Leads
- J External Plug-In Lead

#### 10 - Manual Operator

- O No Operator
- 1 Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 11 - Electrical Connector

Plug-In w/Diode & Ground Plug-In w/Ground Plug-In w/M.O.V. & Ground Plug-In DN Plug-In w/Diode BA Grommet - Flying Lead

Grommet w/Diode BK

KD

Rectangular Plug-In - No Light Rectangular Plug-In w/Light

ΚA

ΚE

Mini Plug-In

JM Rectangular Male Only

KB Mini Plug-In w/Diode KC Mini Plug-In w/M.O.V. Mini Plug-In w/Light Mini Plug-In w/Light & Diode

Mini Plug-In w/Light & M.O.V. KF

Mini Plug-In w/LED Light & Diode













# **OPTIONAL ACCESSORIES**

## Flow Control Module

Plug-in Flow Control Assembly - Single Sol. FC92B-AA FC92B-BA Plug-in Flow Control Assembly - Double Sol. FC92B-CA Non Plug-in Flow Control Assembly

**Modifications** 

2 1/2 Ft. Prewired Cord (For Mini Connector) 416G 416K 6 Ft Prewired Cord (For Mini Connector) 416L 10 Ft Prewired Cord (For Mini Connector)

#### Pilot Valves - Bodies and Assemblies

4-Way Pilot Body (Muffl ed Exhaust) DMB-A1 DPB-A1 4-Way Pilot body (Piped Exhaust)

4-Way Pilot body (Pilot Exhaust to main Exhaust) DUR-A1

DMB-DXXX-XXX1 Complete Pilot Valve (4-Way) DPB-DXXX-XXX1 Complete Pilot Valve (4-Way) DUB-DXXX-XXX1 Complete Pilot Valve (4-Way)

DMB-RA11 Complete Remote Air Pilot Valve (4-Way) RDM001-01 Remote Air Operator (used w/ 4-Way Body)

#### Manifold Accesories

M-92004-01-01P (BSPPL) Manifold End Plate Kit

Internal Pilot

M-92004-02-01P (BSPPL) Manifold End Plate Kit

External Pilot

M-92002 Blank Station Cover Plate Kit M-92002-01 Blank Station Cover Plate Kit Sgl

Pressure Inlet to "B" Port

M-92002-02 Blank Station Cover Plate Kit Dual

Pressure Inlet to "A" & "B" Ports

N-92018 Inlet and Exhaust Isolater Disc

Note: Low wattage available as complete valves only

# 92 SERIES - REGULATOR

PR92C - X X X X - X T T T T T 1 2 3 4 5

#### 1 - Adjustment Type

Manual adjust with slotted stem

- A Plug-In Single Solenoid
- C Non Plug-In

Air pilot adjust (0-120 PSI only)

E Plug-In Single Solenoid

G Non Plug-In

Manual adjust with locking knob

- J Plug-In Single Solenoid
- L Non Plug-In

- N Plug-In Single Solenoid
- R Non Plug-In

Manual adjust with locking slotted stem

P Plug-In Double Solenoid

K Plug-In Double Solenoid

B Plug-In Double Solenoid

Plug-In Double Solenoid

Regulator Only

H Regulator Only

S Regulator Only

M Regulator Only

#### 2 - Configuration

- O Regulator Only
- A Regulator "A" End
- Regulator "B" End
- C Regulator "A" End With By-Pass On "B" End
- D Regulator "B" End With By-Pass On "A" End
- E Regulators Both Ends
- Select To "A" Port Regulator "A" End With By-Pass On "B" End
- R Select To "B" Port Regulator "B" End With By-Pass On "A" End
- S Select To "A" Port Regulators Both Ends
- T Select To "B" Port Regulators Both Ends

#### 3 - Gauges

- A Gauge Port (Plugged)
- B Gauge With face Perp. To Manual Operator
- C Gauge With Face Parallel to Manual Operator

Note: Gauges ordered in regulator must be called out as separate line item at N/C

#### 4 - Pressure Range

- 0-120 PSI
- 0-80 PSI
- С 0-30 PSI
- 0-120 PSI On "A" End 0-80 PSI On "B" End D
- Ε 0-120 PSI On "B" End 0-80 PSI On "A" End
- 0-120 PSI On "A" End 0-30 PSI On "B" End
- G 0-120 PSI On "B" End 0-30 PSI On "A" End
- H 0-80 PSI On "A" End 0-30 PSI On "B" End
- J 0-80 PSI On "B" End 0-30 PSI On "A" End

#### 5 - Assembly

9 Regulator Block Assembled To Valve

#### Gauge assemblies

N-92006-01 (23mm Gauge w/90º Fitting) 0-160

PSI Perpendicular

24177-160 (23mm Gauge - No Fitting) 0- 160

PSI Parallel

N-92006-02 (23mm Gauge w/90º Fitting) 0-100

PSI Perpendicular

24177-100 (23mm Gauge - No Fitting) 0-100

PSI Parallel

(23mm Gauge w/90º Fitting) 0-60 N-92006-03

PSI Perpendicular

24177-60 (23mm Gauge - No Fitting) 0-60

PSI Parallel

N-92004-01 (15mm Gauge w/90º Fitting) N-92004-02 (15mm Gauge w/Straight Fitting)

24165-150 (15mm Gauge - No Fitting)

# 92 SERIES - CIRCUIT BAR



## 1 - Spacing

25mm Spacing

03\* 30mm Spacing (required Spacing for Terminal Strip with or without Light)

# 2 - Configuration

A Side Cylinder Port

B Bottom Cylinder Ports

#### 3 - Style

A Standard Bar

B Add-on Style Bar (Includes End Plate)

C Add-a-Unit Station 25mm-Single Station 30mm-Single Station

4 - Port Size & Thread Type

B 1/8" BSPPL

E 1/4" BSPPL

H 3/8" BSPPL

## 5 - Terminal Strip/Lights

AA Standard w/Light (120 V)

AB Standard w/Light (240 V)

AD Standard w/Light (24 V)

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

## Accessories

M-92001-01P Right Hand End Plate Kit 28413 Isolator Disc (Inlet/Exhaust) M-92002 Blank Station Cover Plate M-92002-01 Blank Station Cover Plate Single Pressure

Inlet to Cylinder B

Blank Station Cover Plate M-92002-02

**Dual Pressure** 

Inlet to Cylinder A, Inlet to Cylinder B

















The MAC 93 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 93A-AAB-000-DM-DDAP-1DG

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	3/8" - 1/2"	3.8 Cv	Int.: 20-120PSI	Inline

Ext.: Vac. to 120PSI

## OPERATIONAL BENEFITS

- Unique patented Macsolenoid® for fastest possible response times and virtually burn-out proof solenoid operation.
- Balanced poppet 4-way pilot valve provides maximum shifting forces, precise repeatability and consistent operation.
- Air only return. Optional memory spring is also available.
- Optional low wattage DC solenoid down to 1 watt.
- MAC spool and bore combination wipes away contamination, eliminates sticking and allows for use on non-lube service.











#### 93 SERIES - VALVE OPTIONS

# 1 - Spool Type - Valve Function

- O Base Only
- A Single Solenoid Single Pressure
- B Double Solenoid Single Pressure
- C Single Solenoid Dual Pressure
- D Double Solenoid Dual Pressure
- E Double Solenoid 3 Position Closed Center
- Double Solenoid 3 Position Open Center
- H Double Solenoid 3 Position Dual Pres., Pres. Center
- L Single Solenoid Single Pressure w/ Memory Spring
- K Double Solenoid 3 Position Dual Pres. Open Center
- J Double Solenoid 3 Position Dual Pres. Closed Center
- N Single Solenoid Dual Pressure w/ Memory Spring
- R Universal Spool, Single Solenoid
- S Universal Spool, Double Solenoid

#### 2 - Plug-In/Non Plug-In - Pilot Exhaust

- O Base Only
- A Plug-In Standard Exhaust
- B Non Plug-In Standard Exhaust
- J Inline Body

#### 3 - Body Options

- O Base Only/Inline
- A No Light in Top
- B Light in Top

110V AC 220/240V AC 24V AC

**12V DC** 24V DC

O Basic Valve Only

4 - Port Size And Thread Type

- E 3/8" BSPPL
- 1/2" BSPPL

# 5 - Base/Manifold Configurations

- O Basic Valve Only/Inline
- A Side Ports (Individual Base)
- B Bottom Ports Only (3/8" only) (Indiv. Base)
- C Side & Bottom Ports (3/8" only) (Indiv. Base)
- D Side Inlet & Exhaust, Bottom Cylinder Ports (3/8" only) (Individual Base)
- J Side Cyl. Ports (Manifold Base)
- K Bottom Cyl. Ports (Manifold Base)

#### 6 - Internal/External Pilot - Base Light Options

- O Basic Valve Only
- A Internal Pilot No Light In Base
- B Internal Pilot Single Light In Base
- C Internal Pilot Double Light In Base
- External Pilot No Light In Base
- External Pilot Single Light In Base
- External Pilot Double Light In Base
- G Non Plug-In Internal Pilot
- H Non Plug-In External Pilot
- J Internal Pilot (Inline Valve)
- K External Pilot (Inline Valve)

#### 7 - Pilot Body Exhaust Options

- DM Pilot Valve w/muffled exhaust
- DP Pilot Valve w/piped exhaust
- DU Pilot Valve w/exhaust to main exhaust

Continued Next page

61

# 93 SERIES - BASE OPTIONS

93A - X X X - X X X - XX - D XX X - X XX 1 2 3 4 5 6 7 8 9 10 11

#### 8 - Voltage

- JA\* 120/60, 110/50
- JC 24/60, 24/50
- JF\* 240/50
- DA 24 VDC (54W)
- DB 12 VDC (54W)
- 12 VDC (12.7W) (CLSF) DF
- DF 24 VDC (12.7W) (CLSF)
- FE 12 VDC (24w)
- FF 24 VDC (24W)
- \* Must use electrical connection with ground wire

#### 9 - Lead Wire Length

- Plug-in 8"Standard
- 18" Base Leads 1
- No Wires N
- Α 18" Coil Leads
- External Plug-In Lead (use with "J" or "K" type electrical connector)

#### 10 - Manual Operator

- No Operator
- 1 Non-Locking Manual Operator
- Locking Manual Operator
- Non-Locking Extended Manual Operator 3
- Locking Extended Manual Operator

#### 11 - Electrical Connector

- JB Rectangular Plug-In
- ВА Grommet
- DG Plug-In w/ Ground
- Rectangular Plug-In w/Light
- JM Rectangular Male Only
- Square Plug-In JA
- JC Square Plug-In with light
- JJ Square Male Only
- KA Mini Plug-In
- KΒ Mini Plug-In w/Diode
- Mini Plug-In w/M.O.V. КC
- KD Mini Plug-In w/Light
- KE Mini Plug-In w/Light & Diode
- KF Mini Plug-In w/Light & M.O.V.
- KG Mini Plug-In w/LED Light & Diode
- Mini Plug-In Male Only
- KK Mini Plug-In Male Only w/Diode
- KL Mini Plug-In Male Only w/M.O.V.

Note: Further Voltage & Plug-In options available







#### Flow Control Module

FC93A-AA Plug-in Flow Control w/ Screwdriver slot FC93A-AB Plug-in Flow Control w/ Locking Knob FC93A-BA Non Plug-in Flow Control w/ Screwdriver slot FC93A-BB Non Plug-in Flow Control w/ Locking Knob

Note: If flow control module is to be installed between valve and base at the factory, add -9 after the flow control module number.

For example: FC93A-AA-9

#### Pilot Valves - Bodies and Assemblies

DMB-A1 4-Way Pilot Body (Muffled Exhaust) DPB-A1 4-Way Pilot body (Piped Exhaust)

#### Manifold Accesories

M-93001-01-01P (BSPPL) Manifold End Plate Kit Internal Pilot M-93001-02-01P (BSPPL) Manifold End Plate Kit External Pilot M-93002 Blank Station Cover Plate Kit

M-93002-01 Blank Station Cover Plate Kit - Inlet to Cyl B M-93002-02 Blank Station Cover Plate Kit - Inlet to Cyl A & B N-93008

Isolator Disc For Inlet and/or Exhausts









The MAC 800 series is a versatile 4-way solenoid piloted spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence.

For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 811C-PM-111JD-155

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/4"	14 Cv	Int.: sgle. op. & 3 pos.: 20-150PSI,	Inline
			dble. op.: 10-150PSI	
			Ext.: vac. to 200PSI	

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.
- Long service life.

# 5/2 5/2 Single operator Double operator ATZE A STATE OPERATOR OPE



# 800 SERIES

8 X X C	- XX -	- XX	Χ	XX	- X	X	X
$\top$ $\top$	$\top$	$\top$	Т	$\top$	Т	Т	Т
1 2	3	4	5	ĥ	7	8	9
	- 0	_	J	0	,	$\circ$	$\circ$

#### 1 - Operator

- 1 Single Solenoid
- 2 Double Solenoid

#### 2 - Pilot Air

- 1 Internal Pilot 2 Position
- 2 External Pilot 2 Position
- 5 Internal Pilot 3 Position
- 6 External Pilot 3 Position

#### 3 - Pilot Exhaust

PM	Pilot Exh. Muffled	PP	Pllot Exh. Piped
4 - V	oltage		
AC V	oltage		
11	120/60, 110/50	22	24/50-60
39	240/50		
DC V	'oltage		
50	24VDC (6W)	55	12VDC (6W)
57	12VDC (2.5W)	59	24VDC (2.5W)
60	12VDC (8.5W)	61	24VDC (8.5W)
Othe	r AC & DC Voltages available. DC v	vattage	es from 1.0 to 17 watts.

#### 5 - Manual Operators

- 0 No Operator 1 Non-Locking Recessed (Std.)
  2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

#### 6 - Enclosure

ВА	Grommet	JB	Rectangle - No Light
CA	Conduit 1/2" NPS	JC	Square With Light
JA	Square - No Light	JD	Rectangle With Light

#### 7 - Spool Configurations

- 1 Single Pressure Position
- 2 Dual Pressure 2 Position
- 5 Single Pressure 3 Position Closed Centre
- 6 Single Pressure 3 Position Open Centre
- 7 Dual Pressure 3 Position Pressure Centre\*
- 8 Single Pressure 3 Position Pressure Centre
- \* Not available on models with integral flow controls.

#### 8 - Body Configurations

- 1 Individual Stacking Body, External Pilot
- 2 Stacking Body, 3 Common Ports (inlet & Exhausts)
- 9 Port Size
- 5 1/4" BSPP
- 6 3/8" BSPP (Stacking valves only)

#### 9 - Port Size

- 5 1/4" BSPP
- 6 3/8" BSPP

SMALL 3-WAY











ACCESSORIES -	MANIENI D	END DI AT	E VITO	/pepp\
ALLEGGUKIEG -	MANIFULU	ENU PLAI	ヒドハシ	ואאססו

Internal Pilot Part No.	External Pilot Part No.	Models Used With
M-08001-01-01P	M-08001-02-01P	3 com. port or 1 com. port models, stacks of 1 thru 16 valves.
M-08002-01-01P	M-08002-02-01P	Com. conduit models, stacks of 1 thru 16 valves.
M-00005-01-01P	M-00005-02-01P	3 com. port or 1 com. port models, stacks of 17 or more valves.
M-00007-01-01P	M-00007-02-01P	Com. conduit models, stacks of 17 more valves.

#### **MODIFICATIONS**

Mod. No.

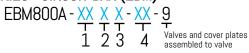
0358	3/8" inlet and cylinder ports	Individual Valves

Model Availability

Example: 811C-PM-111DA-155 MOD 0358

Description

# 800 SERIES - CIRCUIT BAR (EBM)



## 1 - Spacing

00 31mm Spacing (Std.)

# 2 - Configuration

- 1 Standard Common Inlet & Exhaust
- 2 Standard with Flow Controls

# 3 - Port Size & Thread Type

B 3/8" BSPPL

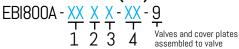
# 4 - Stations

Number of Stations (02, 03, 04, etc.)

# Accessories

Blanking Plate — M-08008 Flow Control Assembly — N-08006

# 800 SERIES - CIRCUIT BAR (EBI)



#### 1 - Spacing

00 31mm Spacing

# 2 - Configuration

1 Valve Mount

## 3 - Port Size & Thread Type

B 3/8" BSPPL

#### 4 - Stations

Number of Stations (02, 03, 04, etc.)

## Accessories

M-08011 Blank Station Cover Plate

















The MAC 1300 series is a versatile 4-way solenoid piloted spool valve spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 1303G-111D-3

Function Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3 3/4"-1"-1 1/4"-1 1/2"	15.9 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI,	Individual Sub Base
		dhle on: 10-150PSI	Plug-in

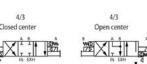
Ext.: vac. to 150PSI

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- High shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.







1300 SERIES

# 1300 SERIES

#### 1 - Port Size

- O Valve Only No Base
- 2 3/4" Base
- 3 1" Base
- 5 1 1/4" Base
- 6 1 1/2" Base

# 2 - Operator

- 1 Single Solenoid
- 3 Double Solenoid
- 7 3 Position Closed Centre
- 8 3 Position Open Centre

#### 3 - Voltage

#### AC Voltage

11 120/60, 110/50

22 24/50-60

39 240/50

DC Voltage

50 24VDC (6W)

55 12VDC (6W)

60 12VDC (8.5W)

61 24VDC (8.5W)

Other AC & DC voltages available. DC wattages up to 17 watts for faster response times.

# 4 - Manual Operators

- O No Operator
- 1 Non-Locking Recessed
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Pilot & Pipe Thread

- 3 Internal Pilot BSPP
- 4 External Pilot BSPP

# 6 - Indicator Light

5 With Light

#### BASES ONLY:

10952-00-05P 3/4"BSP Single Solenoid

10953-MOD-005 1"BSP

10954-00-05P 1/4"BSP















The MAC 1800 series is a versatile 4-way mechanical valve. This series features a wide variety of manual operator options, from levers and push-buttons to cams and remote air operated versions. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 1800001-115-0003

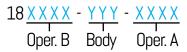
<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2	1/4"	14 Cv	Vac. to 200PSI	Inline

#### **OPERATIONAL BENEFITS**

- Short stroke with high flow.
- Powerful return force.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Long service life.



#### **1800 SERIES**



#### Mechanical Operator A & B

- 0001 Spring (Use 02 on Push/Pull)
- 0002 Retainer (Used with 0034, 0035, & 0039)
- 0003 Pilot (2-Pos.)
- 0004 Pilot Sequence
- 0006 Spring retainer end mount
- 0010 Side pilot (2-Pos.)
- 0011 Side pilot w/Manual operator & Indicator (2-Pos.)
- 0012 Side pilot sequence
- 0013 Lever cam perpendicular to ports 2 & 3
- 0014 Lever cam parallel to ports 2 & 3
- 0021 Lever locking push perpendicular to body
- 0022 Lever non-locking push perpendicular to body
- 0023 Lever locking pull perpendicular to body
- 0024 Lever non-locking pull perpendicular to body
- 0025 Lever locking push parallel to body
- 0026 Lever non-locking push parallel to body
- 0027 Lever locking pull parallel to body
- 0028 Lever non-locking pull parallel to body
- 0031 Push button
- 0032 Push button (panel mounting)
- 0033 Push button with guard
- 0034 Push Pull
- 0035 Push Pull (panel mounting)
- 0036 Palm button
- 0037 Palm button (panel mounting)
- 0038 Palm button with guard
- 0039 Push Pull palm button
- 0111 Cam roller parallel to ports 2 & 3
- 0112 Cam roller perpendicular to ports 2 & 3

# 002X - Replace '0' with '2' for lever operator with Boot

## Body - Note: Port 2 & 3 always = Cylinder Ports

Indiv. Body - Ext. All 1/4"BSP, Individual Body

-115 2 Pos - Single Pressure

-215 2 Pos - Dual Pressure

-515 3 Pos - Closed Centre

-615 3 Pos - Open Centre

-715 3 Pos - Pressure Centre, Dual Pressure,

-815 3 Pos - Pressure Centre, Single Pressure, (Port 1 Inlet)

Stack - 3 Common Ports. All 1/4"BSP, Stacking Body

-125 2 Pos - Single Pressure

-225 2 Pos - Dual Pressure

-525 3 Pos - Closed Centre

-625 3 Pos - Open Centre

-725 3 Pos - Pressure Control, Dual Pressure Ports 4&5 Inlet

-825 3 Pos - Pressure Control, Single Pressure Port 1 Inlet

# Accessories

M - 08003	Dual inlet block
N - 08001	Isolator plug port #1
N - 08002	Isolator plug ports #4 and #5
10951	Flow control and muffler
M - 08001 - 03 - 01P*	Manifold end plate kit (style A)
M - 18001 - 02 - 01P*	Manifold end plate kit (style B)
M - 00005 - 03 - 01P**	Manifold end plate kit (style A)

<sup>\*</sup>For stacks of 1 thru 16 valves















<sup>\*\*</sup>For stacks of 17 valves or more



The MAC 2700 series is a versatile 4-way remote air operated valve with large flow capabilities. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 2703G-3

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/4"-1"-1 1/4"-1 1/2"	15.9 Cv	Vac to 150PSI	Sub-Base

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- The piston (booster) provides maximum shifting forces.
- Powerful return thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Low leakage rate.









2700 SERIES

# **2700 SERIES**

$$\begin{array}{ccc}
27 \times \times G - \times \\
12 & 3
\end{array}$$

#### 1 - Port Size

- 0 Valve Less Base
- 3/4" Base
- 1" Base
- 1 1/4" Base
- 6 11/2" Base

#### 2 - Operator

- 1 Single Pilot
- Double Pilot
- 3 Position Closed Centre
- 3 Position Open Centre

# 3 - Pilot & Pipe Thread Options

- 0 No Operator
- 1 Non-Locking Recessed
- Locking Recessed
- Non-Locking Extended
- Locking Extended

#### BOTTOM PORTS Available only on 3/4" valves.

For bottom ports only, specify MOD 0002. For side and bottom ports, specify 0004.

# BASE ONLY

10986-1P	3/4" BSP
10987-1P	1" BSP
10988-1P	1 1/4" BSP
10989-1P	1 1/2" BSP





The MAC 6200 series is a versatile, 4-way, solenoid-piloted spool valve. Balanced poppet in the pilot and an air/spring return for consistent shifting, regardless of inlet pressure fluctuations. Balanced spool means valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open, and can be used for vacuum, diverter or selector applications. One piece, bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 6211C-000-PM-111DA

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/4" - 3/8"	1.6 Cv	Vac. to 150PSI	Sub-Base

#### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- High shifting forces.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.







6200 SERIES



# 6200 SERIES



	1 2	0 4 0	U	′	0 0		
1 - Function							
1 3	Single Solenoid		2	2	Double Solenoid		
3 3	3 Position Closed	Centre	4	4	3 Position Open Centre		
2 - Ba	ody Type						
1	Plug-In		2	2	Non Plug-In Or Remote Air		
3 I	Plug-In Lights In E	Body					
3 - Pa	ort Size						
0 \	Valve Only-No Bas	е	1	1	1/4" Base		
2 3	3/8" Base		4	4	1/4" Manifold		
5 3	3/8" Manifold						
4 - Pi	lot Air - BSPP Opt	rions					
0 \	Valve Only-No Bas	е	5	5	Internal Pilot		
6 I	External Pilot		7	7	Int. Pilot (Sgl. Remote Air)		
8 I	External Pilot (Do	uble Remote	Air)				
<i>r</i> n.							

# 5 - Porting Options

- 0 Valve Only-No Base 1 Side Ports without lights 2 Side Ports with lights (Sgl. Sol.) 3 Side Ports w/lights (Dbl. Sol)
- 4 Bottom Ports without lights
- 5 Bottom Ports with lights (Single Solenoid)
- 6 Bottom Ports with lights
- 7 Side & bottom Ports without lights\*
- 8 Side & bottom Ports with lights (Single Solenoid)\*
- 9 Side & bottom Ports with lights (Double Solenoid)\*
- \*Manifold Bases Only

# 6 - Pilot Exhaust

PM Pilot Exhaust Muffled PP Pilot Exhaust Piped RA Remote Air

If RA is selected XX & Y options do not apply. Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage

, ,,	rugo		
AC Vo	ltage		
11	120/60, 110/50	22	24/50-60
39	240/50		
DC Vo	oltage		
50	24VDC (6W)	55	12VDC (6W)
57	12VDC (2.5W)	59	24VDC (2.5W)
60	12VDC (8.5W)	61	24VDC (8.5W)

#### 8 - Manual Operators

0 2

No Uperator	Τ	Non-Locking Ressd. (Std.)
Locking Recessed	3	Non-Locking Extended

# 4 Locking Extended **9 - Electrical Connectors**

DA Plug In

JC Din Square w/Light (Non Plug-In)

JD Din Rectangle w/Light (Non Plug-In)

## **MODIFICATIONS**

MOD0210 Bottom inlet port in addition to side inlet port (manifolds only).

# NOTE:

- The valve less base is always the same for internal or external pilot.
   These options are effected in the base or manifold.
- 2. To order bases or manifolds without the valve, choose the base or manifold from the above table & options, then add 6200C as a prefix.
- When ordering an external pilot connection for manifold bases, a common external pilot port is standard. One connection only is required for all the valves in the manifold whether single or double solenoid.
- Manifolds for solenoid and remote air operated valves must be ganged separately.
- 5. Manifold accessories: Inlet & Exhaust Isolators #32839



















The MAC 6300 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 6311C-000-PM-501DA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/4" - 1/2"	3.0 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI	Sub-Base
			dble. op.: 10-150PSI	4/2
OPERATIONAL BENEFITS			Ext.: vac. to 150PSI	Single operator

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- High shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.



# 6300 SERIES



1	-	Function	

- Function
- Single Solenoid
  Double Solenoid
  Position Closed Centre
  Double Solenoid
  Position Open Centre
- 5 3 Position Pressure Centre

#### 2 - Body Type

- 1 Plug-In 2 Non Plug-In Or Remote Air 3 Plug-In Lights In Body 4-6 Dual Pressure Options \*\*
- \*\*Dual pressure body option for use with regulators:

63X4D: Plug-In 63X5D: Non Plug-In

63X6D: Plug-In w/ Lights

## 3 - Port Size

0 Valve Only-No Base 1 1/4" Base 2 3/8" Base 3 1/2" Base 4 1/4" Manifold 5 3/8" Manifold

6 1/2" Manifold

#### 4 - Pilot Air - BSPP Options

Valve Only-No Base 5 Internal Pilot

6 External Pilot 7 Int. Pilot (Single Remote Air)

8 External Pilot (Double Remote Air)

## 5 - Porting Options

O Valve Only-No Base 1 Side Ports - No lights

2 Side Ports w/lights (Sgl. Sol.) 3 Side Ports w/lights (Dbl.Sol.)

4 Bottom Ports without lights 5 Bot. Ports w/lights (Sgl.Sol.)

6 Bottom Ports with lights 7 Side & bot. Ports No lights\*

8 Side & bottom Ports with lights (Single Solenoid)\*

9 Side & bottom Ports with lights (Double Solenoid)\*

\*Manifold Bases Only

## 6 - Pilot Exhaust

PM Pilot Exhaust Muffled PP Pilot Exhaust Piped

RA Remote Air

If RA is selected XX & Y options do not apply. Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage

AC Voltage
11 120/60, 110/50 22 24/50-60
39 240/50

DC Voltage

50 24VDC (6W) 55 12VDC (6W) 57 12VDC (2.5W) 59 24VDC (2.5W) 60 12VDC (8.5W) 61 24VDC (8.5W)

# 8 - Manual Operators

0 No Operator 1 Non-Locking Recessed (Std.)
2 Locking Recessed 3 Non-Locking Extended

4 Locking Extended

# 9 - Electrical Connectors

DA Plug In Base JC Din Square w/Light (Non Plug In)

JD Din Rectangle w/Light (Non Plug In)

### **MODIFICATIONS**

MODO210 Bottom inlet port in addition to side inlet port (manifolds only).

#### NOTE:

- The valve less base is always the same for internal or external pilot.
   These options are effected in the base or manifold.
- 2. To order bases or manifolds without the valve, choose the base or manifold from the above table & options, then add 6300D as a prefix.
- When ordering an external pilot connection for manifold bases, a common external pilot port is standard. One connection only is required for all the valves in the manifold whether single or double solenoid.
- 4. Manifolds for solenoid and remote air operated valves must be ganged separately.









BULLET YALVES



The MAC 6500 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

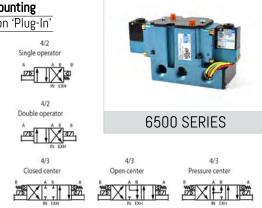
Stock Part Number: 6511C-000-PM-112DA

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/8" - 3/4"	5.1 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI,	Sub-Base Non 'Plug-In'
			dble. op.: 10-150PSI	4/2
OPERATIONAL BENEFITS		3	Ext.: vac. to 150PSI	Single operator

### **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.

- Short stroke with high flow.
- High shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.







1	-	Fu	nc	ti	nn

- Single Solenoid 2 Double Solenoid 1
  - 3 Position Closed Centre 3 Position Open Centre
- 5 3 Position Pressure Centre

# 2 - Body Type

- 1 Plug-In 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body

Note: Dual pressure body options for use with regulator

#### 3 - Port Size

- O Valve Only-No Base 1 3/8" Base 1/2" Base 3/4" Base 3/8" Manifold 1/2" Manifold
- 6 3/4" Manifold

# 4 - Pilot Air - BSPP Options

- O Valve Only-No Base 5 Internal Pilot
- 6 External Pilot 7 Internal Pilot (Sgl. Rem. Air)
- 8 External Pilot (Double Remote Air)

#### 5 - Porting Options

- O Valve Only-No Base
- 1 Single Pressure No lights
- Single Pressure with lights (Single Solenoid)
- Single Pressure with lights (Double Solenoid)
- 4 Dual Pressure No lights
- 5 Dual Pressure with lights (Single Solenoid)
- 6 Dual Pressure with lights (Double Solenoid)

Note: For sandwich regulators use Single Pressue option

#### 6 - Pilot Exhaust

- PM Pilot Exhaust Muffled
- PP Pilot Exhaust Piped

If RA is selected XX & Y options do not apply. Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage

AC Voltage					
11	120/60, 110/50	22	24/50-60		
39	240/50				

### DC Voltage

50	24VDC (6W)	55	12VDC (6W)
57	12VDC (2.5W)	59	24VDC (2.5W)
60	12VDC (8.5W)	61	24VDC (8.5W)

# 8 - Manual Operators

C	No Operator	1	Non-Locking Recessed (Std)
2	Locking Recessed	3	Non-Locking Extended

# 4 Locking Extended

# 9 - Electrical Connectors

#### Plug In

- Din Square w/Light (Non Plug-In) JC
- JD Din Rectangle w/Light (Non Plug-In)

#### **MODIFICATIONS**

- 0002 Bottom inlet, exh, & cyl ports (no side ports) Individual Base 3/8" & 1/2" only.
- 0004 Full side porting & additional bottom inlet, exh, & cylinder ports. Individual Base 3/8" only.
- 0112 Side inlet & exhaust w/ bottom cyl. ports (No end cyl. ports) All manifold models.
- 0210 Porting ordered in model number + an additional bottom inlet. All manifold models.
- SINGLE PRESSURE Side inlet & exhaust and additional bottom 0364 inlet with bottom cyl. ports (No end cyl. ports)

DUAL PRESSURE - same as single pressure except with two bottom inlets.

All manifold models.



















## 6600 SERIES

The MAC 6600 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding

certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

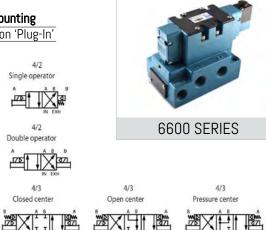
Stock Part Number: 6611-A-000-PM-391DA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/4" - 1"	9.6 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI,	Sub-Base Non 'Plug-In'
			U. 40.450D0I	

dble op.: 10-150PSI Ext.: vac. to 150PSI

## **OPERATIONAL BENEFITS**

- Balanced spool, immune to variations of pressure.
- Short stroke with high flow.
- High shifting forces.
- Checked accumulator guarantees maximum pilot pressure.
- Powerful return force thanks to the combination of mechanical and air springs.
- Bonded spool with minimum friction, shifting in a glass-like finished bore.
- Wiping effect eliminates sticking.
- Pilot valve with balanced poppet, high flow, short and consistent response times.







#### 1 - Function

- 1 Single Solenoid
- 3 Position Closed Centre
- Double Solenoid 3 Position Open Centre
- 3 Position Pressure Centre

#### 2 - Body Type

- 1 Plug-In Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body

#### 3 - Port Size

O Valve Only-No Base 2 3/4" Base 4 3/4" Manifold 3 1" Base 1 1/4" Manifold 5 1" Manifold

#### 4 - Pilot Air BSP Options

- O Valve Only-No Base
  - 5 Internal Pilot
- 6 External Pilot 7 Internal Pilot (Sgl. Rem. Air)
- 8 External Pilot (Double Remote Air)

### 5 - Porting Options

- O Valve Only-No Base
- 1 Single Pressure No lights
- 2 Single Pressure with lights (Single Solenoid)
- 3 Single Pressure with lights (Double Solenoid)
- 4 Dual Pressure without lights
- Dual Pressure with lights (Single Solenoid)
- 6 Dual Pressure with lights (Double Solenoid)

#### 6 - Pilot Exhaust

- PM Pilot Exhaust Muffled
- PP Pilot Exhaust Piped
- RA Remote Air

If RA is selected XX & Y options do not apply. Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage

AC Voltage

- 11 120/60, 110/50 22 24/50-60
- 39 240/50

DC Voltage

50 24VDC (6W) 55 12VDC (6W) 57 12VDC (2.5W) 59 24VDC (2.5W) 60 12VDC (8.5W) 61 24VDC (8.5W)

#### 8 - Manual Operators

- O No Operator
- 1 Non-Locking Recessed (Standard)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

### 9 - Electrical Connectors

- DA Plug In
- JC Din Square w/Light
- JD Din Rectangle w/Light











#### **MODIFICATIONS**

0002 Bottom inlet, exh, & cyl ports (Side ports plugged)

Individual Base 3/4" only.

0004 Full side porting & additional bottom inlet, exh, & cylinder ports.

Individual Base 3/4" only.

0112 Side inlet & exhaust w/ bottom cyl. ports (Side cylinder ports plugged)

Individual Base 3/4", Manifold Base 3/4" & 1".

0210 1 1/4" bottom inlet. Manifold Base.

0364 1 1/4" bottom inlet, 3/4" or 1" bottom cylinder.

Manifold Base.

CLSF Class F coil option. All voltages.

#### NOTE:

- 1. The valve less base is always the same for internal or external pilot. These options are effected in the base or the manifold.
- 2. Bottom ports: Refer modification table below.
- 3. To order bases or manifolds without the valve, choose the base or manifold from the above table & options, then add 6600A as a prefix.
- 4. When ordering an external pilot connection for manifold bases, a com mon external pilot port is standard. One connection only is require for all the valves in the manifold whether single or double solenoid.
- 5. MANIFOLD ACCESSORIES: Inlet & exhaust isolator #28367
- 6. 2 position & 3 position valve bodies are not interchangable.

















## ISO SERIES

3 & 4-Way options. Fastest available response time with patented MACSOLENOID®, a balanced poppet pilot valve for high flow, precise repeatability, and consistent operation.

Patents and Patents Pending

## ISO SERIES VALVES

IS001, IS002, IS01, IS02, IS03 SERIES (Cv from 043)







## ISO SERIES 1 - OPERATING DATA

## REGULATOR: 0 to 120 PSI

#### Single Regulator - Single Pressure

Pressure supplied to the base or manifold passes through the regulator. Regulated pressure is supplied to both cylinder ports 2 & 4.

#### Single Regulator - Dual Pressure\*

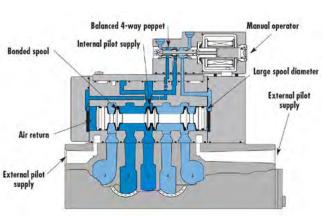
A by-pass plate opposite the regulator permits line pressure to one cylinder port and regulated pressure to the other.

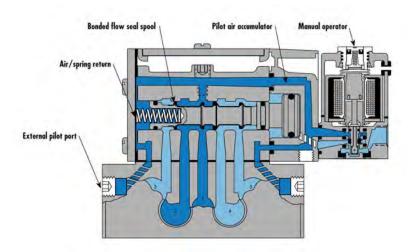
## **Dual Regulator - Dual Pressure\***

Regulated pressure from "12" end regulator supplies cylinder port 2. Regulated pressure from "14" end regulator supplies cylinder port 4.









73

## ISO SERIES 2 & 3 - OPERATING DATA

REGULATOR: 7 to 120 PSI

#### Single Regulator - Single Pressure\*

Pressure supplied to the base or manifold passes through the regulator.

Regulated pressure is supplied to both cylinder ports 2 & 4.

#### Single Regulator - Dual Pressure\*

A by-pass plate opposite the regulator permits line pressure to one cylinder port and regulated pressure to the other.

#### **Dual Regulator - Dual Pressure\***

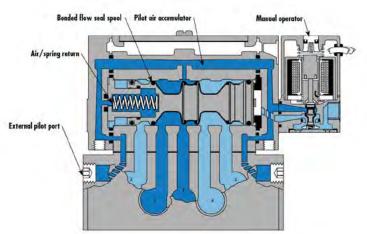
Regulated pressure from "12" end regulator supplies cylinder port 2.

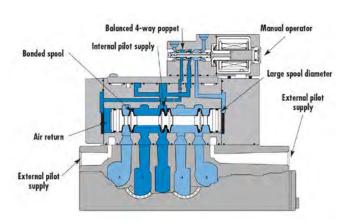
Regulated pressure from "14" end regulator supplies cylinder port 4.

**EXHAUST** 

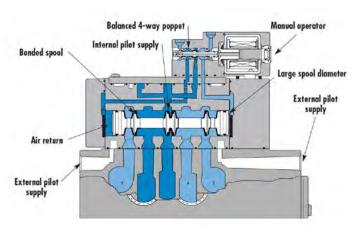
**PRESSURE** 

With single and Dual Pressure Regulators ISO 2 (Cv 2.3)





With single and Dual Pressure Regulators ISO 3 (Cv 54)















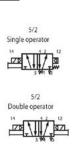


## **ISO SERIES - 3-WAY PILOT**

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/4" - 3/8"	1.8Cv	Vac to 150PSI	Coverless Analog Base Mount

#### **OPERATIONAL BENEFITS**

- Fastest available response time with patented MACSOLENOID®.
- No-stick operation is ensured by wiping action of unique MAC spool/bore combination.
- Balanced poppet pilot valve for high flow, precise repeatability, and consistent operation.
- Large spool piston for high shifting force even at minimum operating pressure.
- Air/spring return for consistent shifting on single solenoid models.
- Patented virtually burn-out proof AC solenoid.
- Optional low wattage DC solenoids down to 1.0 watt.
- Various manual operators & electrical connectors are available.
- Muffled or threaded pilot exhaust ports.
- Internal of external pilot models available.







ISO 1

## ISO SERIES - MV-AXB ISO 1, 2 & 3



1 - ISO Nui	IIUU
-------------	------

1 ISO 1 2 ISO 2 3 ISO 3

#### 2 - Operator

A Solenoid B Remote Air

#### 3 - Functions Of Operators

#### Single Pressure

- 111 Internal Pilot Sgl. Op. w/Air Spring Return
- 121 External Pilot Sgl. Op. w/Air Spring Return
- Internal Pilot, Double Operator 211
- 221 External Pilot, Double Operator
- 312 Internal 3 Position Closed Centre
- 322 External 3 Position Closed Centre
- 311 Internal 3 Position Open Centre
- 321 External 3 Position Open Centre

#### Dual Pressure Value

- 131 Internal Pilot from Port 3. Sgl. Op. wAir Spring
- 135 Internal Pllot from Port 5. Sgl. Op. w/Air Spring
- 141 External Pilot Sgl. Op. w/Air Spring
- 231 Internal Pilot from Port 3. Dbl. Op. 2 Position
- 232 Internal Pilot from Port 5. Dbl. Op. 2 Position
- 241 External Pilot Double Operator 2 Position
- 331 Internal Pilot from Port 3. 3 Position P. Centre
- 332 Internal Pilot from Port 5. 3 Position P. Centre
- 341 External Pilot 3 Position P. Centre
- External Universal Spool Sgl. Op. w/Air Spring
- External Universal Spool, Dbl. Op. 2 Position 261

4 - PIIOT EXTIBUST	
PM Pilot Exhaust Muffled	PP Pilot Exhaust Piped
5 - Voltage	
AC Voltage	
11 120/60, 110/50	22 24/50-60
26 400/50	39 230/50
DC Voltage	
50 24 VDC (6W)	55 12 VDC (6W)
57 12 VDC (2.5W)	59 24 VDC (2.5W)
60 12 VDC (8.5W)	61 24 VDC (8.5W)
Other AC & DC voltages available.	DC wattage from 1.0 to 17 Watts

#### 6 - Manual Operators

O No Operator 1 Non-Locking Recessed (Standard)

2 Locking Recessed 3 Non-Locking Extended

4 Locking Extended

#### 7 - Enclosure

JA Square No Light (On Sol.) JB Rect. No Light (On Sol.) JC Square w/Light (On Sol.) JD Rect. w/Light (On Sol.) JE Square w/o Light (On Body) JF Rect. No Light (On Body) JG Square w/Light (On Body) JH Rect. w/Light (On Body)

#### MODEL NUMBER EXAMPLE: MV - A1B - A212 - PM - 391JD

ISO1, Valve Only, Double Solenoid, 2-Position Single Pres., Internal Pilot, Muffled Pilot Exhaust, 230/50 AC Voltage, Standard Non Locking Recessed Override, Rectangular DIN Connector w/Light.

#### FLOW: Cv (average all ports: individual base & manifold)

PILOT EXHAUST		<i>IS0</i> 1	IS02	IS03	
2 Position	1/4"	1.6	-	-	
	3/8"	1.6	3.0	-	
	1/2"	-	3.0	6.3	
	3/4"	-	-	6.3	
3 Position	1/4"	1.4	-	-	
	3/8"	14	2.7	-	
	1/2"	-	2.7	5.8	
	3/4"	-	-	5.8	

#### ISO SANDWICH FLOW CONTROL

Style

Plug-In flow control w/screwdriver slot
Plug-In flow control w/locking knob
Non Plug-In flow control w/screwdriver slot
Non Plug-In flow control w/locking knob

Note: If flow control module is to be installed between valve and base at the factory, add -9 after the flow control model number.

For example: FCP1A-AA-9 19489 Tie Rod

## ISO - NON PLUG-IN BASES AND MANIFOLDS

1 - Ty	oe .					
M N	Manifold	В	Individual E	Base		
2 - ISO	) Number					
1	S0 #1	2	ISO #2		3	ISO #3
3 - Po	rt Size & Thread	Туре				
<i>IS01</i>		IS	02		ISC	7 3
12	1/4" BSPP	;	3/8" BSPP		1	L/2" BSPP
13	3/8" BSPP		1/2" BSPP		3	3/4" BSPP
15	1/4" BSPT	;	3/8" BSPT		1	L/2" BSPT
16	3/8" BSPT		1/2" BSPT		3	3/4" BSPT
32	1/4" BSPP	;	3/8" BSPP <b>-</b>	1		
33	3/8" BSPP		1/2" BSPP	- Common Exte	rna	l Pilot
35	1/4" BSPT	;	3/8" BSPT	Manifold Only	′	
36	3/8" BSPT		1/2" BSPT <b>_</b>	J		

#### 4 - Porting Arrangement

- 1 Side Ports 2 Side Ports w/Bottom 2 & 4 Ports 3 Side & Bottom Ports (all) Bottom Port #1 4
- 5 Side Ports w/Bottom #1, Bottom Port #1, 3, & 5 2, & 4 Ports Bottom Port #3, & 5
- 8 Bottom Port #2, 3, 4 & 5

#### Manifold Accessories

MA1003	Blank station cover plate
32835	Inlet/Exhaust Isolator Plug
N-63002-01	Manifold fastening kit

## **ISO - NON PLUG-IN REGULATOR**

PRA X A - X X X X - X ISO 1, 2 & 3 1 2 3 4 5

#### 1 - Adjustment Type

Manual Adjust w/ S	lot	ted Stem		
A *	В	**	С	***
Air Pilot Adjust				
D *	Е	**	F	***
Manual Adjust w/ L	0C	king Knob		
G *	Н	**	J	***
Manual Adjust w/ L	0C	king Slotted Stem		

Internal pilot

- External Pilot Or Double Remote Air
- \*\*\* Regulator Only

## 2 - Configuration

- 0 "Regulator only"
- A Regulator "14" end blank plate "12" end
- B Regulator "14" end w/bypass "12" end
- C Regulator "12" end blank plate "14" end
- D Regulator "12" end w/bypass "14" end
- E Regulators both ends

#### 3 - Gauges

- A No gauge B Non-filled gauge (1) Non-filled gauge (1) Non-filled gauge (2)
- K Gauge port only w/pipe plug E Non-filled gauge (2)

Note: Must order as separate line item @ N/C if part of regulator

#### 4 - Pressure Range

- B 0 to 80PSI A 0 to 120PSI C 0 to 30PSI
- D 0 to 120PSI on "14" end 0 to 80PSI on "12" end
- E 0 to 120PSI on "12" end 0 to 80PSI on "14" end
- F 0 to 120PSI on "14" end 0 to 30PSi on "12" end
- G 0 to 120PSI on "12" end 0 to 30PSi on "14" end H 0 to 80PSI on "14" end - 0 to 30PSi on "12" end
- J 0 to 80PSI on "12" end 0 to 30PSi on "14" end

#### 5 - Assembly

9 Regulator assembled to valve

## Gauge Assemblies

N-82016-01	Gauge kit (0-120 PSI - "B & C" options)
N-82016-02	Gauge kit (0-120 PSI - "D & E" options)
N-82016-03	Gauge kit (0-80 PSI - "B & C" options)
N-82016-04	Gauge kit (0-80 PSI - "D & E" options)
N-82016-05	Gauge kit (0-30 PSI - "B & C" options)
N-82016-06	Gauge kit (0-30 PSI - "D & E" options)
N-82015-01	Gauge kit (0-120 PSI - "F & G" options)
N-82015-02	Gauge kit (0-120 PSI - "H & J" options)

Use an externally piloted valve assembly with ISO regulators. There is no need for external piping since the internal unregulated pilot air is supplied by a cross drilling in the rectangular block. To order, substitute the figure 4 (dual pressure) or 5 (single pressure) in the standard model number:

MV-AXB-XX4X-XX-XXXZZ Example: MV-A2B













ISO 3



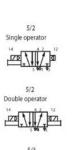


## ISO SERIES - 4-WAY PILOT

<b>Function</b>	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/4"	6.1Cv	Vac. to 150PSI	Valve only - No base non-'Plug-In'.
				Conform to ISO 15/07/1

#### **OPERATIONAL BENEFITS**

- Unique patented MACsolenoid with oval shaped armature for fastest possible response times.
- Balanced poppet 4-way pilot valve provides maximum shifting forces, precise repeatability and consistent operation.
- MAC spool and bore combination wipes away contamination, eliminates sticking and allows for use on non-lube service.
- Large spool area for maximum shifting force seven at minimum operating pressure.
- Very high flow in a compact package. Pilot valve and main valve in the same body.
- Internal or external pilot operation.
- Air only return.
- Optional low wattage DC solenoid down to 1.0 Watt.









## ISO - MV-X1A (4-WAY PILOT)



1 - Style			
B 4-way non plug	-in Base	Р	4-way plug-in Base
2 - ISO #			
1 IS01	2 IS02	3	ISO3
3 - Туре			
A Solenoid		В	Remote Air
4 - Valve Function			
Ontion from contion	1		

Option from section 1

A Sgl. Oper./Sgl. Pressure B Dbl. Oper./Sgl. Pressure Sgl. Oper./Dual Pressure Dbl. Oper./Dual Pressure 3-Pos. Closed Center 3-Pos. Open Center

3-Pos. Dual Pressure P.C.

J Sgl. Oper. /Sgl. & Dual Pressure (Universal)

K Dbl. Oper./Sgl. & Dual Pressure (Universal)

3 Position Universal Closed Center

M 3 Position Universal Open Center

### 5 - Spool Return

Standard return B Memory spring (N/A w/Univ.) Standard return / light on top E Memory spring / light on top Standard Return/Pilot Exh.out Main Exhaust (DU Pilot Only)

## 6 - Internal / External Pilot

A Internal pilot sgl. pressure B Ext. pilot 12 end

External pilot 14 end D Dual pres. int. pilot from #3

Dual pres. int. pilot from #5

#### 7 - Pilot Valve Exhaust Options

DM Pilot valve w/muffled exhaust DP Pilot valve w/piped exhaust Pilot Valve w/ Exhaust to Main Exhaust

#### 8 - Voltage Options

JC 24/60, 24/50 JA 120/60, 110/50 JF 240/50 DA 24 VDC (54W) DB 12 VDC (54W) DE 12 VDC (12.7W)(CLSF) DF 24 VDC (12.7W)(CLSF) FA 12 VDC (1.8W) FB 24 VDC (1.8W) FE 12 VDC (24W) FF 24 VDC (24W)

## 9 - Lead Length - Other Options Available

Plug-in standard No wires A 18" Coil leads 6" Coil leads

#### 10 - Manual Operator Options

O No operator 1 Non-locking manual operator 2 Locking manual op. 3 Non-locking extended manual operator

4 Locking extended manual operator

#### 11 - Electrical Connection Options

BA Grommet BK Grommet with diode BL Grommet with M.O.V. JB Rectangular plug-in JD Rect. plug-in w/light JM Rectangular male only KA Mini plug-in KB Mini plug-in with diode KD Mini plug-in with light KC Mini plug-in w/M.O.V. KE Mini plug-in w/light & diode KF Mini plug-in w/light & M.O.V. KG Mini plug-in w/LED light & diode KJ Mini plug-in male only

KK Mini plug-in male only w/diode KL Mini plug-in M. only w/M.O.V. Note: On above options a ground wire is required when the coil is above

30 volts.

#### Pilot Valves - Bodies and Assemblies

DMB-A3 4 Way Pilot Body (Muffled Exhaust) DPB-A3 4 Way Pilot Body (Piped Exhaust) Complete Pilot Valve DMB-DXXX-XXX-3 DPB-DXXX-XXX-3 Complete Pilot Valve DXXX-XXX 1 Solenoid and Cover Assembly DM3A-A3 3 Way Pilot Body (Muffled Exhaust) DP3A-A3 3 Way Pilot Body (Piped Exhaust) DM3A-DXXX-XXX-3 Complete 3-Way Pilot Valve DP3A-DXXX-XXX-3 Complete 3-Way Pilot Valve

#### **Modifications**

416G 2 1/2ft. Prewired cord (for mini connector) 6ft. Prewired cord (for mini connector) 10ft. Prewired cord (for mini connector)

Note: Low wattage available as complete valves only. Note: For double solenoid valves, all adders must be doubled.

## ISO - PLUG-IN BASES AND MANIFOLDS

Assembled to Base

1 - Type

M Manifold B Individual base

2 - ISO #

2 IS02 1 IS01 3 IS03

#### 3 - Port Size & Thread Type

Bases and End Station Manifolds

12 1/4" BSPPL 13 3/8" BSPPL

Manifolds Only

32 1/4" BSPPL (Common External Pilot)

33 3/8" BSPPL (Common External Pilot)

Manifolds Only Middle Stations

\*42 1/4" BSPPL \*43 3/8" BSPPL

\*62 1/4" BSPPL (Common External Pilot)

\*63 3/8" BSPPL (Common External Pilot)

\* Common Inlet and Exhaust Ports Untapped. Use For Middle Stations In a Stack.

#### 4 - Port Configuration

1 Side Ports 2 Side Ports w/ Bottom 2 & 4 Ports

3 Side & Bottom Ports (all)

#### 5 - Wiring

A Single Wire Assembly B Double Wire Assembly

#### 6 - Light Voltage - No light in base

JA 120 Volt light JB 220/240 Volt light

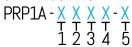
DA 24 Volt light

#### Manifold Accessories

M-P1001 Blank station cover plate 32835 Inlet/Exhaust Isolator Plug N-P1007-01 Manifold fastening kit



### ISO PLUG-IN REGULATOR



### 1 - Adjustment

Manual Adjust With Screwd river Slot

A Internal Pilot

B External Pilot

C Regulator Only

Air Adjust

D Internal Pilot E External Pilot

F Regulator Only Manual Adjust With Knob

G Internal Pilot H External Pilot

J Regulator Only

Manual Adjust w/ Screwdriver Slot w/ Locknut K Internal Pilot L External Pilot

M Regulator Only

#### 2 - Configuration

O "Regulator Only"

A Regulator "14" End Blank Plate "12" End

B Regulator "14" End w/Bypass "12" End

C Regulator "12" End Blank Plate "14" End

D Regulator "12" End w/Bypass "14" End

E Regulators Both Ends

#### 3 - Gauges

A No Gauge

B Non-Filled Gauge (1) Perpendicular To Manual Operator

С Non-Filled Gauge (2) Perpendicular To Manual Operator

D Non-Filled Gauge (1) Parallel To Manual Operator

E Non-Filled Gauge (2) Parallel To Manual Operator

K Gauge Port Only w/Pipe Plug

Note: Must order as separate line item @ N/C if part of regulator

#### 4 - Pressure Range

A 0 to 120 psi

B 0 to 80 psi

C 0 to 30 psi

D 0 to 120 psi on "14" end, 0 to 80 psi on "12" end

E 0 to 120 psi on "12" end, 0 to 80 psi on "14" end

F 0 to 120 psi on "14" end, 0 to 30 psi on "12" end

G 0 to 120 psi on "12" end, 0 to 30 psi on "14" end

H 0 to 80 psi on "14" end, 0 to 30 psi on "12" end

J 0 to 80 psi on "12" end, 0 to 30 psi on "14" end

#### 5 - Assembly

9 Regulator Assembled To Valve

#### Gauge Assemblies

N-82016-01	Gauge Kit (0-120 PSI - "B & C" Options)
N-82016-02	Gauge Kit (0-120 PSI - "D & E" Options)
N-82016-03	Gauge Kit (0-80 PSI - "B & C" Options)
N-82016-04	Gauge Kit (0-80 PSI - "D & E" Options)
N-82016-05	Gauge Kit (0-30 PSI - "B & C" Options)
N-82016-06	Gauge Kit (0-30 PSI - "D & E" Options)

















## PPC SERIES - PPC5C

The MAC Proportional Pressure Controller, (PPC) is an innovative product which converts an electrical signal into a proportional pneumatic output. The PPC is unlike conventional I/P or V/P transducers. It offers much more in terms of performance, features, and reliability. The key to the MAC PPCs are two MAC 34, 45, 400, 47, 92 or 93 Series valves that are used to control the output pressure. The valves are operated by the PPCs closed loop electronic control circuit. Feedback is obtained from one or two transducers. The balanced poppet, fast response, and high flow of these two MAC Valves provide outstanding performance characteristics for the PPC. For more information please ask our team at Mac Valves Pacific.

Stock Part Number: PPC5C-ABA-DGAA-CAA-GB

Port Size	Flow (Max)(Cv/NI/min)	Pressure Range	Individual Mounting
1/8"	0.07/70, 0.09/90	Contact MVP	Covered Analog

#### **OPERATIONAL BENEFITS**

- Reliable operation, using two MAC 34 Series with balanced poppet.
- Fast response.
- Long life & High flow.
- Low power consumption.
- Rugged enclosure.
- Not affected by vibrations.
- Accurate pressure control.
- Can be stand alone or used in combination with our remote air sandwich regulators.
- Analog command signal and output.



#### PPC5C - ANALOG

PPC5C	- X X	X	- X	X	X	χ.	- X	X	χ.	- X	X
	TT										
	1 2	3	4	5	R	7	8	9	10	11	12

#### 1 - Type

A Analog

#### 2 - Porting

- B 1/8" BSPPL Side Ports
- C 1/8" BSPTR Bottom Ports

### 3 - Feedback

- A Single Transducer Internal Sense (Pressure)
- B Single Xducer/External Sense (Pressure)

### 4 - Pressure

Α	100 PSI	В	60 PSI
С	30 PSI	D	15 PSI
Ε	50 PSI	F	80 PSI
G	2 PSI	Н	20 PSI
J	75 PSI	K	117 PSI
L	4 PSI	М	150 PSI
Ν	10 PSI	Р	90 PSI

## V VAC

## 5 - Pressure Reference

G Gauge Pressure D Differential Pressure

#### 6 - Accuracy

A +/- 1.5% Full Scale	B +/- 1.0% Full Scale
C +/- 0.5% Full Scale	E +/- 2.5% Full Scale

#### 7 - Flow

- A Fill 0.07 Exhaust 0.07
- B Fill 0.09 Exhaust 0.09
- C Fill 0.07 Exhaust 0.09

#### 8 - Command Signal

- B 0-10 Volt Differential C 4-20 mA 3-Wire
- D 4-20 mA 4-Wire

#### 9 - Analog Monitor Signal

A None B 0-10 Volt

### 10 - Logic Monitor Signal

- A None
- B TTL (Low Pressure Achieved)
- C TTL (High Pressure Achieved)
- D 24 Volt (Low Pressure Achieved)
- E 24 Volt (High Pressure Achieved)

#### 11 - Electrical Connector

- G 3-Wire Grommet
- H 4-Wire Grommet
- 5-Wire Grommet
- J 6-Wire Grommet

#### 12 - Cable Length

Option from Section 11:

- O No Cable
- B 3 Ft. Cable
- D 6 Ft. Cable
- 12 Ft. Cable

Note: Other options and configuration available

79

## PPC5C - ANALOG WITH REMOTE TRANSDUCER

PPC5C - X X X - X X X -

#### 1 - Type

R Analog with Remote Transducer

#### 2 - Porting

Side Ports

A 1/8" NPTF B 1/8" BSPPL

C 1/8" BSPTR

Bottom Ports

D 1/8" NPTF E 1/8" BSPPL

F 1/8" BSPTR G Bottom port O-ring Mount

3 - Feedback

A Dual Transducer Remote Sense

#### 4 - Pressure

A 100/6.7 B 60/4 C 30/2 E 50/3.3 H 20/1.3 F 80/5.3 J 75/5 K 117/7.8

P 90/6

#### 5 - Pressure Reference

G Gauge Pressure

#### 6 - Remote Length Cable

A 4 ft./1.2m B 8 ft./24m C 12 ft./3.6m D 16 ft./4.8m E 20 ft./6m

#### 7 - Flow Cv/NI/min - Fill & Exh.

A 0.07/70 0.07/70 B 0.09/90 0.09/90

## 8 - Command Signal

B 0-10 Volt Differential C 4-20 mA 3-Wire

D 4-20 mA 4-Wire

#### 9 - Analog Monitor Signal

A None B 0-10 Volt

### 10 - Logic Monitor Signal

A None

B TTL (Low Pressure Achieved)

C TTL (High Pressure Achieved)

D 24 Volt (Low Pressure Achieved)

E 24 Volt (High Pressure Achieved)

#### 11 - Electrical Connector

A 3 Pin Mini B 5 Pin Mini C 6 Pin Mini D 3 Pin Micro E 5 Pin Micro F 6 Pin Micro G 3 Wire Grommet H 4 Wire Grommet I 5 Wire Grommet J 6 Wire Grommet

#### 12 - Cable Length

Option from Section 11:

O No Cable B 3 Ft. Cable E 12 Ft. Cable D 6 Ft. Cable

Note: Other options and configuration available

















## PULSE VALVE SERIES

The MAC Pulse Valve series is designed to be a direct drop-in replacement for existing pulse technology. The MAC solution utilizes a long life, bonded-spool design, instead of the traditional diaphragm style.

Patents and Patents Pending

## MAC PULSE VALVES

PV03, PV06, PV09

The MAC patented Pulse Valve series was developed to replace current diaphragm style technology and create a more robust and reliable valve solution in industrial applications. MAC Pulse Valves are ideal to replace existing diaphragm technology in applications such as reverse jet bag houses and dust collectors, pneumatic conveying and bulk material handling.

The MAC patented Pulse Valve can be ordered in one of two pilot configurations: The Integral Solenoid pilot combines fast, repeatable pulses with the addition of a Manual Operator, while our Remote Bleed version to improve performance and reliability in Hazardous Locations. The main body of the MAC Pulse Valve utilizes bonded spool technology for superior reliability beyond existing diaphragm technology. A checked accumulator and a main spool with memory spring are used to ensure a shift back to the home position, for times when air supply may not be adequate. A line of adapter plates has also been released to replace existing diaphragm pulse valves with a direct drop-in, without disturbing existing plumbing.



#### **Direct Drop-In**

The MAC Pulse Valve is available with various adapter options. These adapter options allow the MAC valve to directly replace the diaphragm technology with our bonded spool technology without disturbing plumbing. The MAC bleed configuration works with existing remotely located solenoids.

#### Harsh Environment Compatible

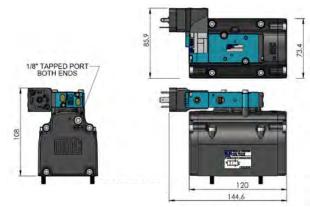
An aluminum die-cast body, nitrile seals and an environmentally protected solenoid are standard features. Viton seals are also available for extreme temperature environments and chemical resistance.

#### Maintenance

Lower cost of ownership through reduction in downtime due to high reliability. When necessary, maintenance is simplified with available spool kits.

The Pulse Valve is currently available in (3) sizes:

- PV03 = 3/4" & 1" Applications
- PV06 = 1 ½" Applications
- PV09 =  $2 \& 2 \frac{1}{2}$ " applications

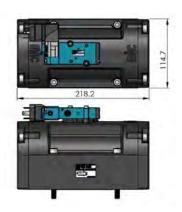


PPC SERIES - PV03





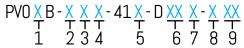




PPC SERIES - PV06 PPC SERIES - PV09

81

## PULSE VALVE - INTEGRAL PILOT



1	-	Pu	Ise	Va	lve

3	PV03B	6	PV06B	9	PV09B
---	-------	---	-------	---	-------

## 2 - Spool Type

O Base Only A N.C. Main W/Memory Spring Viton Seals

#### 3 - Porting

O Basic Valve No Base

#### PV03

- A 3/4" NPTF MAC Base B 1" NPTF MAC Base 3/4" BSPPL MAC Base D 1" BSPPL MAC Base F 1" BSPTR MAC Base E 3/4" BSPTR MAC Base
- PV06
- A 11/2" NPTF MAC Base C 11/2" BSPPL MAC Base
- E 11/2" BSPTR MAC Base

#### PVN9

B 2 1/2" NPTF MAC Base A 2" NPTF MAC Base 2" BSPPL MAC Base D 2 1/2" BSPPL MAC Base F 2" BSPTR MAC Base F 2 1/2" BSPTR MAC Base

#### 4 - Internal / External Pilot

- O Base Only A Internal Pilot
- B Ext. Pilot NPTF threads C Ext. Pilot BSPPL threads D Ext. Pilot BSPTR threads E Int. Pilot BSPPL threads
- F Int. Pilot BSPTR threads

## 5 - Pilot Type

## Integral

M Muffled Exh. P Piped Exh.

#### 6 - Voltage

- JB 240/60, 220/50 JA 120/60, 110/50 JD 100/60,100/50,110/60 DA 24VDC (54W) DB 12VDC (54W) EW 24VDC (8.0W)
- DC 12VDC (7.5W)

#### 7 - Lead Wire Length

Α	18"	В	24"	С	36"	D	48"
F	72"	F	96"	.I	External Plug-In I	ear	1

### 8 - Manual Operator

O No Operator 1 Non Locking

#### 9 - Electrical Connector

- BA Grommet BK Grommet w/Diode
- CM Metal Conduit 1/2" Metal Conduit w/Ground 1/2" JA Square Plug-in Rectangular Plug-in Square Plug-in w/Light Rectangular Plug-in w/Light JJ Square Male Only Rectangular Male Only KA Mini Plug-in KB Mini Plug-in w/Diode
- Mini Plug-in w/Light KE Mini Plug-in w/Light & Diode Mini Plug-in Male Only KC Mini Plug-in w/LED & Diode
- Mini Plug-in Male Only w/Diode

#### Pilot Only Options - Bodies and Assemblies

Note: Revisions A and B are currently available and identified by 4th character in PN. Be sure to order the same revision you are replacing

- 41HA-00A-HX-DXXV-YZZ=XXXX (solenoid operated pilot valve)
- 41HB-00A-HX-DXXV-YZZ=XXXX (solenoid operated pilot valve)
- 41HA-00A-H0-RBXX=XXXX (bleed pilot valve) 41HB-00A-H0-RBXX=XXXX (bleed pilot valve)

See options above and modifications below

#### **Modifications**

One Selection Required = PVO3B - XXX - 41X - DXXX - XXX - XXXX

PVVT Viton Seals, NPTF threads on pilot EVVT Viton Seals, BSPPL threads on pilot PVTR Viton Seals, BSPTR threads on pilot

#### Spool Kit

K-PV001-05 Viton (includes seals and spring)

## PULSE VALVE - REMOTE PILOT



#### 1 - Pulse Valve

3 PV03B 6 PV06B 9 PV09B

## 2 - Spool Type

O Base Only A N.C. Main W/Memory Spring Viton Seals

#### 3 - Porting

O Basic Valve No Base

#### PV03

- A 3/4" NPTF MAC Base B 1" NPTF MAC Base D 1" BSPPL MAC Base C 3/4" BSPPL MAC Base F 1" BSPTR MAC Base
- E 3/4" BSPTR MAC Base

## PV06

- A 11/2" NPTF MAC Base C 11/2" BSPPL MAC Base
- E 11/2" BSPTR MAC Base

### PVN9

A 2" NPTF MAC Base B 2 1/2" NPTF MAC Base C 2" BSPPL MAC Base D 2 1/2" BSPPL MAC Base F 2 1/2" BSPTR MAC Base E 2" BSPTR MAC Base

- A Internal Pilot O Base Only
- B Ext. Pilot NPTF threads C Ext. Pilot BSPPL threads
- D Ext. Pilot BSPTR threads E Int. Pilot BSPPL threads
- F Int. Pilot BSPTR threads

4 - Internal / External Pilot

## 5 - Pilot Type

Remote Bleed

0 Remote

## 6 - Remote Bleed

- 11 NPTF threads 14 BSPPL threads
- 15 BSPTR threads

















## MAC BULLET VALVE

The Bullet Valve® (BV) represents yet another evolution in air valve technology from MAC. Very few parts, long life, lifting solenoid, one piece poppet/armiture, balanced design, solenoid isolated from contaminated air, & unique mounting.

Patents and Patents Pending

## **BULLET VALVE**

BV09, BV10, BV14, BV21 SERIES (Cv from 0.07)



9mm - 2-Way, Cartridge Style - 0.07Cv



10mm - 2-Way, Axial Cartridge Style - 0.08Cv



14mm - 3-Way, Universal Cartridge Style - 0.24Cv



21mm - 2-Way, Cartridge Style - 1.0Cv

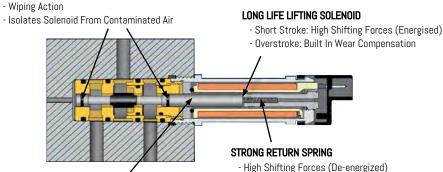




The Bullet Valve® (BV) represents yet another evolution in air valve technology from MAC. The Bullet Valve utilizes "lifting" solenoid technology. The MAC "lifting" configuration is unique, however, in that the valve maintains a balanced design - a signature feature of a MAC valve - shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. 2-way and 3-way configurations of the BV cartridge (9mm, 10mm, 14mm, and 21mm) are available.

## D-SEAL TECHNOLOGY

- Minimum Friction
- Isolates Solenoid From Contaminated Air



### ONE PIECE POPPET/ARMATURE

- Balanced & Repeatable
- Cushioning Alleviates Solenoid Wear















# BV09 - 9mm BULLET VALVE

The BV09 represents yet another evolution in air valve technology from MAC. The Bullet Valve® utilizes "lifting" solenoid technology.

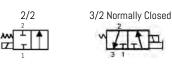
The MAC "lifting" configuration is unique, however, in that the valve maintains a balanced design — a signature feature of a MAC valve — shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. 2-way and 3-way configurations of the BV09 cartridge are available.

Function	Flow [max]	Manifold mounting	Series
2/2, 3/2 N.C., Universal	Up to 0.07 Cv	Cartridge	BV209A, BV309A

3-Way Universal

#### **OPERATIONAL BENEFITS**

- Short stroke with high shifting forces
- Balanced poppet, immune to pressure fluctuations
- Precise repeatability
- Solenoid isolated from contaminated air
- Very few parts
- Extremely long life
- Unique mounting no fasteners or screws required







3-Way, Universal, Cartridge Style - 0.07Cv

## 2&3-Way BV209A 9mm BULLET VALVE

BV209A - CX1 - 00 - X XX X - X XX 1 2 3 4 5 6



#### **3 - Voltage** 2-Way GC 24VDC (2.5W)

GC 24VDC (2.5W) GE 24VDC (4.0W)
GH 12VDC (2.5W) GK 12VDC (4.0W)

3-Way
GA 24VDC (1.0W) GB 24VDC (1.8W)
GC 24VDC (2.5W) GD 24VDC (3.0W)
GE 24VDC (4.0W) GF 12VDC (1.0W)
GG 12VDC (1.8W) GH 12VDC (2.5W)

# GJ 12VDC (3.0W) **4 - Lead Length Options**

0 No Leads A 18" B 24" C 36" D 48" E 72" F 96" H 144"

#### 5 - Solenoid Can (Round)

C For Top Cover Option and Can w/ Outer Threads

#### 6 - Solenoid Cover

JST	Pico	Flying Leads	
TA		BA	No ground wire
TC	PC	BC	Blocking & suppr. diode & LED (no ground)
TE	PE	BE	Blocking & suppr. diode (no ground)
TG	PG	BG	LED (no ground)
TJ	PJ	BJ	MOV (no ground)
TL	PL	BL	LED & MOV (no ground)
	PN		Transfer Board

GK 12VDC (4.0W)

Note: Pico covers PC-PL have a 3rd pin which is an isolation pin



3-Way, Manifold Mount, POP with BV309 Pilot - 0.25Cv



4-Way, Manifold Mount, BV309 Pilot Operated. Paintball Industry

#### Modifications

MOD LOO1 Low Leak Mod for Diaphragm Valve (09 & 10 only)

How To Order Circuit Bar							
Port size	Spacing	Side Cylinder Port					
#10-32 UNF	11mm	*CCMV09A-00AAA-XX	**CCMV09A-00ABA-XX				
M5	11mm	*CCMV09A-00AAB-XX	**CCMV09A-00ABB-XX				
M7	11mm	*CCMV09A-00AAC-XX	**CCMV09A-00ABC-XX				
* - 2-Way							

XX = Number of stations

\*\* - 3-Way

Note: for valves mounted to bar at factory, add -9 to model number.





# BV10 - 10mm BULLET VALVE

The BV10 represents yet another evolution in air valve technology from MAC. The Bullet Valve® utilizes "lifting" solenoid technology. The MAC "lifting" configuration is unique, however, in that the valve maintains a balanced design — a signature feature of a MAC valve — shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. 2-way and 3-way configurations of the BV10 cartridge are available.

Function	Flow [max]	Manifold mounting	Series
2/2	Up to 0.08 Cv	Cartridge	BV210A
3/2 N.C. or Universal	Up to 0.09 Cv	Manifold Mount - Non plug-in	BV310A

#### **OPERATIONAL BENEFITS**

- Short stroke with high shifting forces
- Balanced poppet, immune to pressure fluctuations
- Precise repeatability
- Solenoid isolated from contaminated air
- Very few parts
- Extremely long life
- Unique mounting no fasteners or screws required









Axial 2-Way, Cartridge Style - 0.08Cv

## 2-Way BV210A 10mm BULLET VALVE

1	-	S	00	0	уре
			_		

A1 2-Way(Standard) B0 2-Way(Axial Flow)

#### 2 - Base Type

B Round

**3 - Voltage** EH 24 VDC (2.5w)

EH 24 VDC (2.5w) EG 24 VDC (4.0w) EK 12 VDC (2.5w) EJ 12 VDC (4.0w)

## 4 - Lead Length Options

O No Leads A 18" B 24" C 36" D 48" E 72" F 96" H 144"

#### 5 - Solenoid Can (round)

C For Top Cover Option and Can w/ Outer Threads

#### 6 - Solenoid Cover

JST	Pico	Flying Leads	
TA		BA	No ground wire
TC	PC	BC	Blocking & suppr. diode & LED (no ground)
TE	PE	BE	Blocking & suppr. diode (no ground)
TG	PG	BG	LED (no ground)
TJ	PJ	BJ	MOV (no ground)
TL	PL	BL	LED & MOV (no ground)
	PN		Transfer Board

Note: Pico covers PC-PL have a 3rd pin which is an isolation pin

#### **Modifications**

MOD LOO1 Low Leak Mod for Diaphragm Valve (09 & 10 only)



2-Way, Cartridge Style - 0.08Cv



2-Way, Axial Cartridge Style - 0.08Cv

\*\*CCMV10A-00BDC-XX

#### How To Order Circuit Bar

#### 2-Way - Standard

Port size	Spacing	Cylind	er Port			
#10-32 UNF	12mm	*CCMV10A-00AAA-XX	**CCMV10A-00ABA-XX			
M5	12mm	*CCMV10A-00AAB-XX	**CCMV10A-00ABB-XX			
М7	12mm	*CCMV10A-00AAC-XX	**CCMV10A-00ABC-XX			
2-Way - Axial Flow						
#10-32 UNF	12mm		**CCMV10A-00BDA-XX			
M5	12mm		**CCMV10A-00BDB-XX			

\* - Side Cylinder Port

М7

\*\* - Bottom Cylinder Port

12mm

XX = Number of stations

Note: for valves mounted to bar at factory, add -9 to model number.

BV310A - CX1 - 00 - X XX X - X XX T T T T T 1 2 3 4 5 6

#### 1 - Spool Type

C 3-Way Normally Closed D 3-Way Universal

#### 2 - Solenoid

B Round

### 3 - Voltage

НА	24VDC (1.0W)	ΗВ	24VDC (1.8W)	HC	24VDC (2.5W)
HD	24VDC (3.0W)	HE	24VDC (4.0W)	HF	12VDC (1.0W)
HG	12VDC (1.8W)	НН	12VDC (2.5W)	HJ	12VDC (3.0W)
НΚ	12VDC (4.0W)				

#### 4 - Lead Length Options

0	No Leads	Α	18"	В	24"	С	36"
D	48"	Ε	72"	F	96"	Н	144"

#### 5 - Solenoid Can (round)

C For Top Cover Option and Can w/ Outer Threads

#### 6 - Solenoid Cover

JST	Pico	Flying Leads	
TA		BA	No ground wire
TC	PC	BC	Blocking & suppr. diode & LED (no ground)
TE	PE	BE	Blocking & suppr. diode (no ground)
TG	PG	BG	LED (no ground)
TJ	PJ	BJ	MOV (no ground)
TL	PL	BL	LED & MOV (no ground)
	PN		Transfer Board

Note: Pico covers PC-PL have a 3rd pin which is an isolation pin



3-Way, Normally Closed Cartridge Style - 0.08Cv



3-Way, Axial Inlet Direction Operation - 0.08Cv

#### Modifications

MOD LOO1 Low Leak Mod for Diaphragm Valve (09 & 10 only)

#### How To Order Circuit Bar

Port size	Spacing	Cylinder Port
#10-32 UNF	12mm	*CVMV10A-00ABA-XX
M5	12mm	*CVMV10A-00ABB-XX
M7	12mm	*CVMV10A-00ABC-XX

\* - Side Cylinder Port

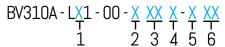
XX = Number of stations

Note: for valves mounted to bar at factory, add -9 to model number.

\* High wattage configurations require intermittent duty cycles.

\*\* ERC - Energy Reduction Circuitry - Reduces the effective wattage at continuous duty

## 3-Way BV310A 10mm MANIFOLD MOUNT - NON PLUG-IN



#### 1 - Spool Type

C 3-Way Normally Closed D 3-Way Universal

#### 2 - Solenoid

B Round

### 3 - Voltage

HA 24VDC (1.0W) HB 24VDC (1.8W) HC 24VDC (2.5W) HD 24VDC (3.0W) HE 24VDC (4.0W) HF 12VDC (1.0W) HG 12VDC (1.8W) HH 12VDC (2.5W) HJ 12VDC (3.0W)

HK 12VDC (4.0W)

#### 4 - Lead Length Options

0 No Leads A 18" B 24" C 36" D 48" E 72" F 96" H 144"

#### 5 - Solenoid Can (round)

B Cover for manifold body

#### 6 - Solenoid Cover

•	001011	014 001	O,	
	JST	Pico	Flying Leads	
	TA		BA	No ground wire
	TC	PC	BC	Blocking & suppr. diode & LED (no ground)
	TE	PE	BE	Blocking & suppr. diode (no ground)
	TG	PG	BG	LED (no ground)
	TJ	PJ	BJ	MOV (no ground)
	TL	PL	BL	LED & MOV (no ground)
		PN		Transfer Board

Note: Pico covers PC-PL have a 3rd pin which is an isolation pin



3-Way, Manifold Mount, Non Plug-In - 0.08Cv



3-Way, Universal Manifold Mount - 0.08Cv

## How To Order Non Plug-In Circuit Bar

## 2-Way - Standard

 Port size
 Spacing
 Cylinder Port

 #10-32 UNF
 12mm
 \*CBMV10A-00ABA-XX
 \*\*CBMV10A-00BBA-XX

 M5
 12mm
 \*CBMV10A-00ABB-XX
 \*\*CBMV10A-00BBB-XX

 M7
 12mm
 \*CBMV10A-00ABC-XX
 \*\*CBMV10A-00BBC-XX

- \* Side Cylinder Port
- \*\* Bottom Cylinder Port

XX = Number of stations

Note: for valves mounted to bar at factory, add -9 to model number.

#### **Options**

**BV310A - LC1-00-XXXX-XXX:** Replace "1" with "0" for no manual operator How to order bar configured for regulator:

CBMV10A-00ABB-XX: Replace with D for regulator - Side ports Replace with E for regulator - Bottom ports















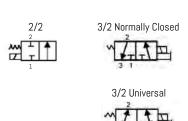
# BV14 - 14mm BULLET VALVE

The BV14 represents yet another evolution in air valve technology from MAC. The Bullet Valve® utilizes "lifting" solenoid technology. The MAC "lifting" configuration is unique, however, in that the valve maintains a balanced design — a signature feature of a MAC valve — shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. 2-way and 3-way configurations of the BV14 cartridge are available.

Function	Flow [max]	Manifold mounting	Series
2/2, 3/2 N.C., Universal	Up to 0.24Cv	Cartridge	BV214, BV314

#### **OPERATIONAL BENEFITS**

- 2-Way (BV214) & 3-Way (BV314) configurations available
- Very few parts
- Long life lifting solenoid
- One piece poppet / armature
- Balanced Design
- Solenoid isolated from contaminated air
- Unique mounting





3-Way, Universal Cartridge Style - 0.24Cv

## 2-Way 14mm Bullet Valve

1	- Spool Type	

- A 2-Way (Standard) B 2-Way (Axial Flow)
- 2 Solenoid
- B Round

### 3 - Voltage

2-Way

EH 24 VDC (2.5w) EG 24 VDC (4.0w) EK 12 VDC (2.5w) EJ 12 VDC (4.0w)

#### 4 - Lead Length Options

0	No Leads	Α	18"	В	24"	С	36"
D	48"	Ε	72"	F	96"	Н	144"

#### 5 - Solenoid Can (round)

C For Top Cover Option and Can with Outer Threads

#### 6 - Solenoid Cover

JST	Pico	Flying Leads	
TA		BA	No ground wire
TC	PC	BC	Blocking & suppr. diode & LED (no ground)
TE	PE	BE	Blocking & suppr. diode (no ground)
TG	PG	BG	LED (no ground)
TJ	PJ	BJ	MOV (no ground)
TL	PL	BL	LED & MOV (no ground)
	PN		Transfer Board
		/GA	MAC JAC Connector

Note: Pico covers PC-PL have a 3rd Pin which

† Requires special spacing - consult MVP

#### **Modifications**

MOD LOO1 Low Leak Mod for Diaphragm Valve (09 & 10 only)



2-Way, Cartridge Style - 0.08Cv



2-Way, Normally Closed, Plastic Cartridge Style - 0.24Cv

## How To Order Circuit Bar

11011 10 01461	Oli Guit Dai		
Standard 2-	Way		
Port Size	Spacing	Cylinder	Port
M7	17mm	*CCMV14A-00AAA-XX	**CCMV14A-00BAA-XX
1/8''	17mm	*CCMV14A-00AAB-XX	**CCMV14A-00BAB-XX
5/32"***	17mm	*CCMV14A-00AAC-XX	**CCMV14A-00BAC-XX
Axial Flow 2	-Way		
M7	17mm		**CCMV14A-00BDA-XX
1/8''	17mm		**CCMV14A-00BDB-XX
<ul> <li>* - Side Cylinder Port</li> </ul>		** - Bottom Cylind	er Port
XX = Number	of stations		

Note: For valves mounted to bar at factory, add -9 to model number. Common inlet & exhaust are 1/4" NPTF. For BSPPL or BSPTR threads consult MVP



2-Way, Normally Closed or Normally Open, Plastic Cartridge Body - 0.4Cv

BV314A - CX1 - 00 - X XX X - X XX T T T T T 1 2 3 4 5 6

			_			_ `	<i>-</i>	•	•	
1 - S	pool Type									
С 3	3-Way Normall	y Clos	sed	D	3-/	Way L	Jniversa	l		
2 - Se	olenoid									
В	Round									
3 - Va	oltage									
HA	24VDC (1.0W	/)		ΗВ	24	4VDC	(1.8W)			
HC	24VDC (2.5W	/)		HD	2	4VDC	(3.0W)			
HE	24VDC (4.0W	/)		HF	12	2VDC	(1.0W)			
HG	12VDC (1.8V	<b>/</b> )		НН	1	2VDC	(2.5W)			
HJ	12VDC (3.0W	/)		НΚ	12	2VDC	(4.0W)			
4 - Le	ead Length Opt	tions								
0	No Leads	Α	18"		В	24"		С	36"	
D	48"	Ε	72"		F	96"		Н	144"	

5 - Solenoid Can	(round)
С Газ Таз Са	0-4:-

ΡN

C For Top Cover Option and Can w/ Outer Threads

6 - Solenoid Cover								
	JST	Pico	Flying Leads					
	TA		BA	No ground wire				
	TC	PC	BC	Blocking & suppr. diode & LED (no ground				
	TE	PE	BE	Blocking & suppr. diode (no ground)				
	TG	PG	BG	LED (no ground)				
	TJ	PJ	BJ	MOV (no ground)				
	TL	PL	BL	LED & MOV (no ground)				

#GA MAC JAC Connector

Transfer Board

Note: Pico covers PC-PL have a 3rd Pin which † Requires special spacing - consult MVP



3-Way, Conveyer Ind. - 0.24Cv



3-Way, Manifold Mount, Non Plug-In - 0.24Cv

#### Modifications

MOD LOO1 Low Leak Mod for Diaphragm Valve (09 & 10 only)

## How To Order Circuit Bar

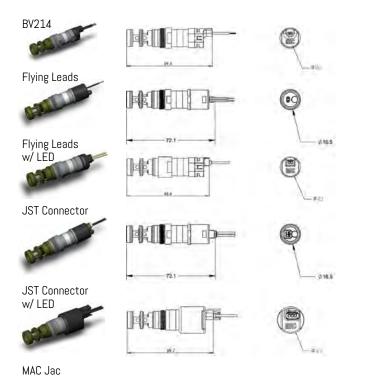
#### Standard 2-Way

Port Size	Spacing	*Cylinder Port		
М7	17mm	*CCMV14A-00ABA-XX	**CCMV14A-00BBA-XX	
1/8"	17mm	*CCMV14A-00ABB-XX	**CCMV14A-00BBB-X	
5/32"***	17mm	*CCMV14A-00ABC-XX	**CCMV14A-00BBC-X	

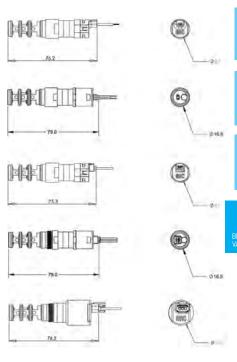
- \* Side Cylinder Port
- \*\* Bottom Cylinder Port
- \*\*\* Tube Receptacle
- XX = Number of stations

Note: For valves mounted to bar at factory, add -9 to model number. Common inlet & exhaust are 1/4" NPTF. For BSPPL or BSPTR threads consult MVP

### BV214/314 CONNECTOR OPTIONS



















MAC Jac



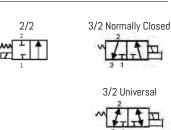
# BV21 - 21mm BULLET VALVE

The BV21 represents yet another evolution in air valve technology from MAC. The Bullet Valve® utilizes "lifting" solenoid technology. The MAC "lifting" configuration is unique, however, in that the valve maintains a balanced design - a signature feature of a MAC valve - shifting forces are consistently high and response times are repeatable regardless of inlet pressure fluctuations. 2-way and 3-way configurations of the BV21 cartridge are available.

Function	Flow [max]	Manifold mounting	Series
2/2, 3/2 N.C., Universal	Up to 0.6 Cv	Cartridge	BV221, BV321

#### **OPERATIONAL BENEFITS**

- 2-Way (BV221) & 3-Way (BV321) configurations available
- Very few parts
- Long life lifting solenoid
- One piece poppet / armature
- Balanced Design
- Solenoid isolated from contaminated air
- Unique mounting





2-Way, Cartridge Style - 1.0Cv

## 2-Way 21mm BULLET VALVE

								_	
1 - Spool Type									
A 2-Way (Stand	dard)		В	2-V	Vay (Ax	ial Flov	v)		
2 - Base Type									
B Round									
3 - Voltage									
EH 24 VDC (2.	5w)		EG	24	4 VDC	(4.0w)			
EK 12 VDC (2.	5w)		EJ	12	2 VDC (	(4.0w)			
4 - Lead Length 0	ptions	3							
O No Leads	Α	18"		В	24"		С	36"	
D 48"	Ε	72"		F	96"		Н	144"	
5 - Solenoid Can (round)									
C For Top Cove	r Opti	on and	l Car	ı w/	Outer	Thread	S		

6	- Sol	lenoid Cov	er			
,	JST	Pico	Flying Leads			
	TA		BA	No ground wire		
	TC	PC	BC	Blocking & suppr. diode & LED (no ground)		
	TE	PE	BE	Blocking & suppr. diode (no ground)		
	TG	PG	BG	LED (no ground)		
	TJ	PJ	BJ	MOV (no ground)		
	TL	PL	BL	LED & MOV (no ground)		
		PN		Transfer Board		
No	Note: Pico covers PC-PL have a 3rd pin which is an isolation pin					

For CIRCUIT BAR ordering information please consult MVP





## 3-Way 21mm BULLET VALVE

	_	•	2 0	7 0	0		
1 - Spool Typ	е						
C 3-Way N	ormally Closed	I D 3-	Way Univ	ersal			
2 - Solenoid							
B Round							
3 - Voltage							
HA 24VDC	(1.0W)	HB 24V	DC (1.8W	')	HC	24VDC (2.	5W)
HD 24VDC	(3.0W)	HE 24V	DC (4.0W	<b>'</b> )	HF :	12VDC (1.0	OW)
HG 12VDC	(1.8W)	HH 12V	DC (2.5W	/)	HJ	12VDC (3.	0W)
HK 12VDC	(4.0W)						
4 - Lead Leng	th Options						
0 No Lead	ds A 18	в" В	24"	С	36"		
D 48"	E 72	?" F	96"	Н	144	1"	
5 - Solenoid Can (round)							
C For Top	Cover Option a	and Can w	/ Outer Th	nreads			
6 - Solenoid	Cover						
JST Pic	o Flying Lea	nds					

U	, - JUIG	iiviu Guv	<i>(6)</i>	
	JST	Pico	Flying Leads	
	TA		BA	No ground wire
	TC	PC	BC	Blocking & suppr. diode & LED (no ground)
	TE	PE	BE	Blocking & suppr. diode (no ground)
	TG	PG	BG	LED (no ground)
	TJ	PJ	BJ	MOV (no ground)
	TL	PL	BL	LED & MOV (no ground)
		PN		Transfer Board
			#G∆	MAC JAC Connector

Note: Pico covers PC-PL have a 3rd pin which is an isolation pin



3-Way, Cartridge Style, Univeral or Normally Closed - 1.0Cv

## How To Order Circuit Bar

3-way			
Port Size	Spacing	*Cylinde	er Port
1/8"	25mm	*CCMV21A-00ABA-XX	**CCMV21A-00BBA-XX
1/4"	25mm	*CCMV21A-00ABB-XX	**CCMV21A-00BBB-XX

XX = Number of stations

Note: For valves mounted to bar at factory, add -9 to model number.

Common inlet & exhaust are 1/4" NPTF. For BSPPL or BSPTR threads consult MVP

















# LIQUID BULLET VALVE

The Liquid Bullet Valve® (LBV) is the latest design innovation from MAC. With fast response times, reliable shifting forces and repeatable results — due to its patented balanced design — the MAC LBV is ideal for applications that demand reliable, low-leak performance. The LBV performs with both gas and liquid\*, and is engineered to perform at the highest level throughout its life. The MAC LBV employs D-Flex™ technology to provide an exceptionally tight seal; preventing leakage and saving you product and money.D-Flex™ technology also allows the LBV to last longer and perform stronger in the toughest applications. With fewer wear points than traditional valve technology the LBV is designed to last. \*Seal compatibility testing may be required.

Function	Flow [max]	Manifold mounting	Series
2/2, 3/2	Up to 0.08 Cv	Cartridge	LBV210A, LBV310A

### **OPERATIONAL BENEFITS**

- 2-Way & 3-Way configurations available
- Non-wetted solenoid
- Accurate and repeatable dosing
- D-Flex™ technology
- Reliable operation in extreme environments









SMALL 3-WAY















## MACNoid™

MAC Valves, Inc. has developed yet another version of its MACNoid™ solenoid for use in the newest Planet Eclipse® Ego11 paintball marker. This version of the MACNoid ™solenoid utilizes MAC® four-way Bullet Valve®lifting solenoid technology (patents pending) with integrated flow controls.

According to Jack Wood of Planet Eclipse LTD, Manchester UK; "Our newest paintball marker – Ego11 comes equipped with an industry first, a bespoke (proprietary) MACNoid™ solenoid – manufactured by MAC Valves, Inc. USA that incorporates twin flow control devices.

These Solenoid Flow Controls each comprise a quarter-turn adjuster which has a pointer to indicate position on an incremental scale etched into the body of the solenoid.

The Solenoid Flow Controls are used to independently control both the forward and rearward speed of the rammer and bolt so that, for the first time ever in a poppet marker, the user can tune the feel of the marker with a simple twist of a screwdriver.

In the time it takes to turn off the tourney-lock, the EG011 can be switched from a high speed, uncapped, free-for-all machine to the softest, gentlest, smoothest shooting poppet you have ever felt — or anything in-between.



4-Way, Manifold Mount, Paintball

The analogue adjustment allows an infinite level of control over the speed of the rammer and bolt in either direction, providing unprecedented influence over the dynamic characteristics of the marker. With the Ego11 it looks like you really can have your cake and eat it!"







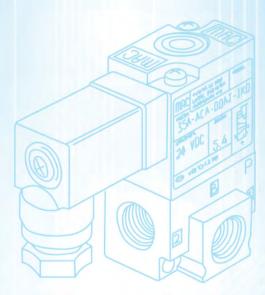












Mac Valves are world renown, not only for their ability to withstand severe application conditions, both internally and externally, but also for their long life, repeatability and high speed.

MVP has nationwide coverage with destributors located throughout New Zealand.





## MAC VALVES PACIFIC

20 Alfred Street, Onehunga Auckland, New Zealand NZ: 0800 770 780

AU: 1800 551 874

fax: +64 (09) 634 9401

e: sales@macvalves.co.nz

w: www.macvalves.co.nz